

# Operating Instructions Testomat ECO®

Online analysis instrument  
for residual total hardness  
(water hardness)



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## Important safety information

- Please read these operating instructions carefully and completely prior to working with the instrument.
- Ensure that these operating instructions are always available for all users.
- These operating instructions must always be passed on to the new owner should Testomat ECO® change hands.
- Always adhere to hazard warnings and safety tips when using reagents, chemicals and cleaning agents. Please adhere to the respective safety data sheet! Download the safety data sheets for the supplied reagents at <http://www.heylanalysis.de>.

### Intended use

Testomat ECO® is used for the automatic determination and monitoring of residual total hardness (water hardness) in water with a pH level above 4. The required measuring range is determined by the indicator selection and the respective user programming.

- Always adhere to the performance limits stated in the section entitled “Technical data”.
- Always observe the application areas/application limits of the indicators and the requirements of the medium being measured.

To ensure correct and intended usage, always read and understand these instructions, especially the section entitled “Important safety information”, prior to use.

The instrument is not used as intended if

- it is used in areas not specified in these instructions
- it is used in areas which do not correspond to the ones described in these instructions.

### Qualification of the staff

Assembly and commissioning require fundamental electrical and process engineering knowledge as well as knowledge of the respective technical terms. Assembly and commissioning should therefore only be carried out by a specialist or by an authorised individual supervised by a specialist.

A specialist is someone who due to his/her technical training, know-how and experience as well as knowledge of relevant regulations can assess assigned tasks, recognise potential hazards and ensure appropriate safety measures. A specialist should always adhere to the relevant technical regulations.

## Warning notices in these instructions

The warning notices in these instructions warn the user about potential dangers to individuals and property resulting from incorrect handling of the instrument. The warning notices are structured as follows:



### SIGNAL WORD!

#### Description of the type or source of error

Description of the consequences resulting from non-observance

- Preventive measures. Always adhere to these preventive measures.



### DANGER

“**DANGER**” indicates an immediate hazardous situation which, if not avoided, will result in death or serious injury.



### WARNING

“**WARNING**” indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



### CAUTION

“**CAUTION**” indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injuries or property damage.

### NOTE

“**NOTE**” indicates important information. If this information is not observed, it may result in an undesirable result or state.

## Further documents

Testomat ECO® is a plant component. Therefore, always observe the maintenance manual of Testomat 2000®/ECO® and the documentation of the plant manufacturer.

## Pay particular attention to

### General instructions



### WARNING

- Adhere to national and local regulations during installation and commissioning.
- Adhere to national health and safety regulations as well as environmental protection regulations in the country of use and at the installation site.
- Do not carry out any changes or actions at the instrument which are not described in these instructions; failure to adhere to these instructions will negatively affect any warranty claims that you make thereafter.
- Trouble-free operation of Testomat ECO® is only guaranteed when using Heyl Testomat 2000® indicators in the pH-range 4 – 10.5!

### Properties of the measured water

- With Testomat® instruments for water hardness monitoring, larger quantities of heavy metal ions in the softened water might influence the colour reaction, especially iron above 0.5 mg/l, copper above 0.1 mg/l and aluminium above 0.1 mg/l (brownish-red colour display).

- If the measuring water contains more than 20 mg/l CO<sub>2</sub> (carbonic acid), erroneous evaluations cannot be excluded (if necessary, use aerator type R) (See note in the Performance Specifications).
- The concentration of influencing contents can be determined by using our colourimetric TESTOVAL® test kit.

## Installation



- Always completely disconnect the relevant plant part before installing the instrument or connecting/disconnecting it to/from the power supply. Secure the plant against reconnection.
- Only connect the instrument to the mains voltage specified on the rating plate.
- Always observe technical data and ambient parameters.
- Testomat ECO® requires an interference free and stable power supply. If necessary, use a mains filter to protect Testomat ECO® against interference voltages caused, e.g., by solenoid valves or large motors. Never lay connecting cables parallel to power cables.



## Operation

- Ensure that the maximum electrical load capacity of the relay outputs is never exceeded.
- Immediately switch off Testomat ECO® and contact service staff if malfunctioning occurs. The warranty will be void if you tamper with or attempt to repair Testomat ECO®. Repairs must be carried out by authorised service staff.

## After switch-off and longer downtime

- Ventilate the indicator leads as described in the start-up, because longer downtimes (more than 6 hours) can cause the indicator in the leads to retract.
- Do not switch off the appliance for longer periods (e.g. over the weekend) via the start/stop output. The indicator can retract from the leads. This results in measurement errors after the appliance is switched on.

## Cleaning

- Only use a dry, lint-free cloth for cleaning.

## De-installation

- Prior to de-installing a defective instrument, always write down a description of the error (failure effect). It is only possible to repair a defective instrument (irrespective of the warranty period) if it has been de-installed and returned to us with a description of the error.

## Disposal

- Dispose of the instrument in accordance with national regulations.

## Scope of delivery

- 1 Testomat ECO®
- 1 plastic bag with screw cap with a hole and an insert for the screw cap of the indicator bottle
- 1 operating instructions

## Performance specifications

Testomat ECO® is used for the automatic determination and monitoring of residual total hardness (water hardness) in water with a pH level above 4. The required measuring range is determined by the indicator selection and according to the user programming.

- Simple, menu-driven operating and programming via a plain text display
- Determinable measuring of total hardness (water hardness)
- Freely selectable hardness unit in °dH, °f, ppm CaCO<sub>3</sub> or mmol/
- High measuring accuracy provided by a precise piston-dosing pump
- Extended operating periods due to 500 ml indicator storage bottle
- Analysis initiation:
  - Automatic interval operation  
(interval pause can be set from 0-99 minutes)
  - Quantity dependent via impulse water meter/turbine
  - External analysis stop
- Two independent limit values with hysteresis (1, 2 or 3 bad analyses) and settable switch functions  
(two neutral change-over contacts)
- Fault message output (neutral change-over contact)
- Current output 0/4 - 20 mA

### NOTE

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#### Deposits and corrosion in water with a pH level < 4.0

In water with a pH level < 4, deposits or corrosion can occur on the magnetic valve in the valve block located on the measured chamber. In this case, you can order the Testomat ECO® with a different valve block (Art. No. 40018). This magnetic valve is not affected by media, and improves the service life.

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## Indicators for Testomat ECO® instruments

		Parameter/Indicator type			
		Water hardness			
		TH 2005	TH 2025	TH 2100	TH 2250
Unit	°dH (resolution)	0.05 - 0.50 (0.01)	0.25 – 2.50 (0.05)	1.0 – 10.0 (0.2)	2.5 – 25.0 (0.5)
	°f (resolution)	0.09 – 0.89 (0.02)	0.45 – 4.48 (0.1)	1.8 – 17.9 (0.4)	4.5 – 44.8 (1.0)
	ppm CaCO <sub>3</sub> (resolution)	0.89 – 8.93 (0.2)	4.5 – 44.8 (0.9)	18 - 179 (3.8)	45 - 448 (10)
	mmol/l (resolution)	0.01 – 0.09 (0.002)	0.04 – 0.45 (0.01)	0.18 – 1.79 (0.04)	0.45 – 4.48 (0.1)



## Application instructions

- **Switching on/off**

Wait at least 5 seconds before switching the instrument on and then off again at the main switch.

- **Ambient conditions/Installation site**

Always protect the instrument against moisture and humidity. It should never come into contact with condensation or splash water.

- **Malfunctioning/Repairing a defective instrument**

The repair of a defective instrument – irrespective of the warranty period - is only possible after the instrument has been dismantled and returned to us with a description of the error. Furthermore, please inform us of the indicator type being used and the measured medium. Do not carry out any actions at the instrument which are not described in these instructions; failure to adhere to these instructions will negatively affect any warranty claims that you make thereafter. Before you return the instrument for repair, write down a description of the error (failure effect). Repair work repair work, remove the bottle and ensure that the measuring chamber has been flushed out and is empty. Prior to dismantling, always (irrespective of the warranty period) is only possible when the instrument is dismantled and returned to us with a description of the error.

- After a protective circuit (fuse) has been tripped, attempt to eliminate the cause of malfunctioning (e.g. replace a defective valve) before reactivating the protective circuit. Frequent tripping is always due to an error which, in certain circumstances, may also cause damage to the instrument.

- **Operating safety instructions**

Careful handling of the instrument increases both its operational reliability and service life! Therefore, carry out a visual inspection at regular intervals as described below:

- Are the hose connections of the dosing pump free of leaks?
- Is there any air inside the dosing hoses?
- Are all the water connections free of leaks?
- Are the doors of the instrument closed properly?
- Is the instrument heavily soiled?

- **Maintenance and servicing instructions**

(For more information, please refer to the section entitled "Maintenance" and the "Maintenance manual of Testomat 2000® / Testomat ECO®)

## Installation



### WARNING

#### Risks resulting from incorrect installation!

- Install Testomat ECO® at a location where it is protected against dripping or splash water, dust and aggressive substances – e. g. in a switch cabinet or on a suitable wall.

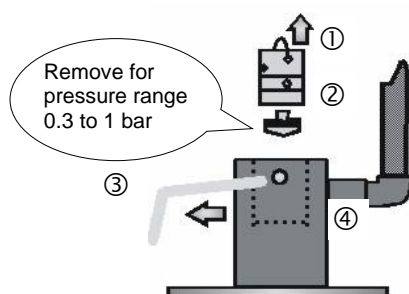


### NOTE

#### Information for trouble-free operation

- Install Testomat ECO® vertically and without mechanical stress.
- Install Testomat ECO® at a vibration-free site.

### Operating Testomat ECO® in the pressure range 0.3 to 1 bar

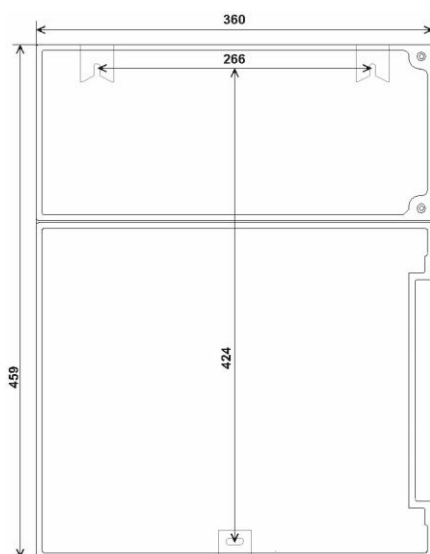


Prior to installation, please check whether lower operating pressure is required. The instrument is factory set for the operating range 1 to 8 bar. Remove the flow controller valve body ② to operate the instrument in the operating range 0.3 to 1 bar (e.g. when using an aerator type R). This involves removing the retaining pin ③ from the controller / filter receiver ④. Subsequently use the metal bracket to remove the controller plug ① from the borehole. Subsequently remove the flow controller valve body ② and reinsert the controller plug and the retaining pin.

### Installing Testomat ECO®

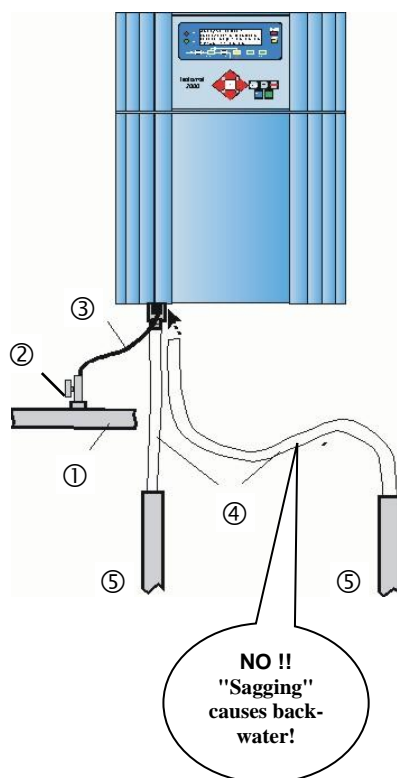
Select an installation site where the water inlet hose can be kept as short as possible (max. 5 m)

- Please leave sufficient space on the left-hand side of the instrument to open the door
- Drill the mounting holes as shown in the drawing on the left.
- Use three screws to attach the instrument at a suitable position in the switch cabinet or on a wall.



## Connecting the water inlet and outlet

### NOTE



### CAUTION

#### Information for trouble-free operation

- The water pressure must be between 0.3 bar and 8 bar
- Avoid strong pressure fluctuations
- The measuring water temperature must be between 10 °C and 40 °C
- For temperatures above 40°C, the KCN type cooler should be installed in the branch line of Testomat ECO®.

#### Water inlet

The measuring water is taken from the main water line of the water treatment plant and fed to the inlet connection of Testomat ECO®. The instrument is equipped with a plug connector for plastic hoses 6/4 x 1 (external diameter 6 mm/ internal diameter 4 mm, wall thickness 1 mm) as standard.

- Install the connection for the branch line of Testomat ECO® directly at the main water line ① directly after the water treatment plant
- It is important that the branch line connection is laid vertically upwards in order to prevent dirt particles from entering the instrument from the main water line
- Install a manually operated shut-off valve ② in the branch to Testomat ECO®.
- Use an opaque plastic hose 6/4 x 1 (max. length 5 m) for the water inlet ③
- Flush the inlet to remove any dirt particles

#### When using a cooler

- The hot water can cause burns and damage wetted parts of Testomat ECO®.

#### Water outlet

The feed water flows through the measuring chamber to the drain via the outlet hose.

- Connect the outlet connection of Testomat ECO® to an outlet hose ④ (internal diameter 12 mm)
- Lay this hose without **backwater development** and any syphoning effect, e.g. via an open funnel, to the drain. ⑤

## Risk of electric shocks during installation!

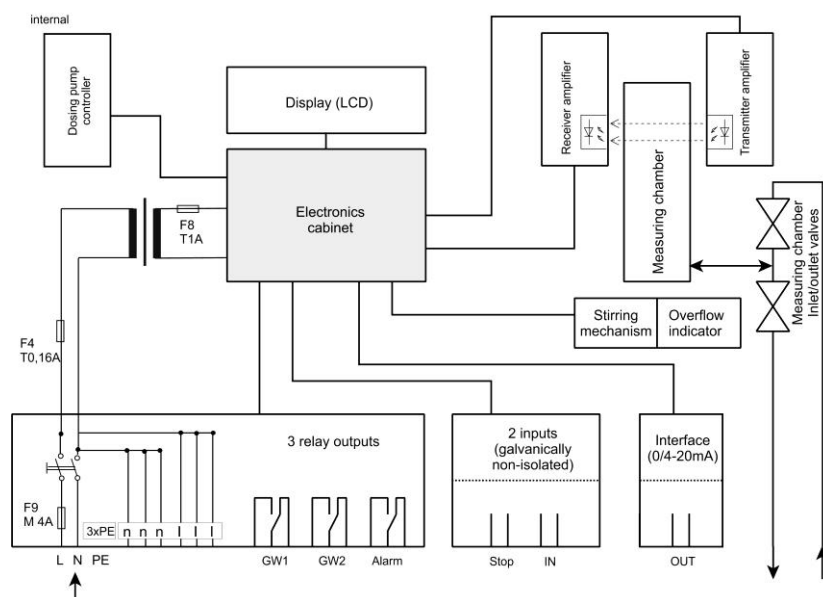


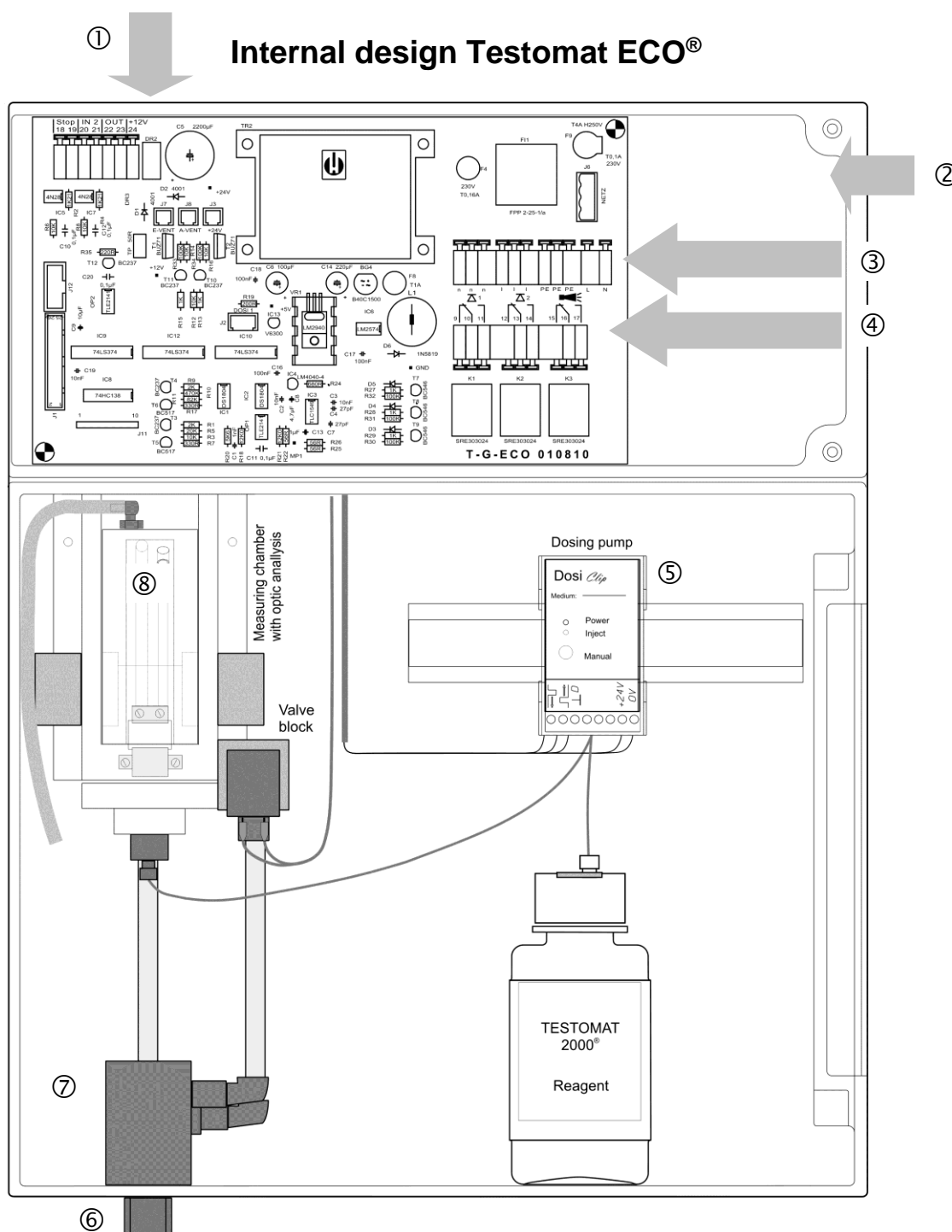
- Always disconnect the relevant plant parts before installing Testomat ECO®.
- Only use tested cables with sufficient cross-sections for the connections.

**NOTE**

Drawn relay positions: Instrument de-energised, mains: 230/115 V

Drawn relay positions: Instrument de-energised, mains: 230/115 V

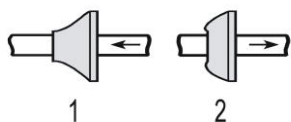




①	Terminal strip for inputs Stop, IN2, output OUT, +12 V for turbine
②	Mains switch
③	Terminal strip for power input and power output
④	Terminal strip for relay outputs
⑤	Dosing pump
⑥	Water connections, inlet and outlet
⑦	Controller / filter receiver
⑧	Measuring chamber

## Connecting the mains voltage

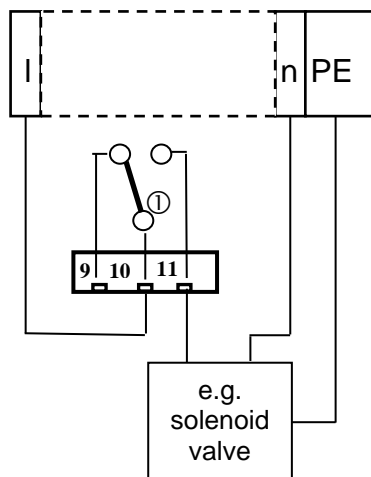
Only connect the instrument to the specified mains voltage. Refer to the rating plate for the appropriate mains voltage. Connect the cables as follows:



- Loosen both fastening screws ① and open the upper door. The terminal box is now accessible.
- Pierce the required rubber cable glands ② with a screwdriver and insert the cable through the bush into the terminal box (1)
- Subsequently pull back the cable until the bush has been turned over (2)
- Connect the power supply to terminals PE,N,L or for 24 V instruments to terminals U,V.
- Ensure that the leads are held securely in the terminals.

Terminal description	Typ et	Function	Comment
<b>PE</b>	IN	Mains – protective earth (3x)	Only with mains 115/230 V !
<b>N (U) L (V)</b>	IN	Mains, N=neutral (U=24 V) Mains, L=live (V=24 V)	Mains input 24 V / 115 V / 230 V
<b>n I</b>	OUT	Neutral, switched (3x) Live, switched (3x)	Mains for consumers, max. 4 A

Connection example:  
Limit value contact LV 1  
switches mains voltage

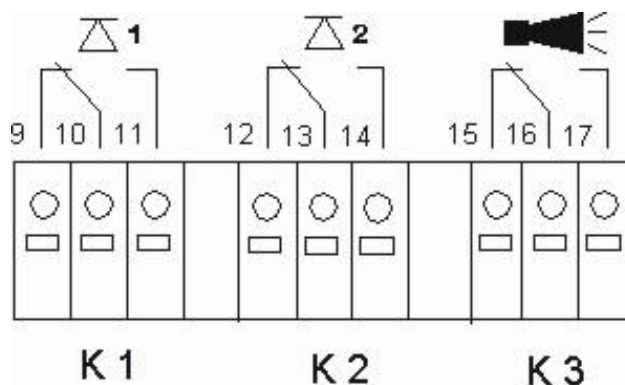


## Connecting the plant components

- Connect the plant components to the output terminals of relays 9 to 17 (e.g. valves).
- If the plant components require mains voltage, connect the switched mains voltage (I) to the common contact ① of the respective relay (see the connection example for 230 VAC on the left).
- Connect the neutral conductor of the plant component to one of the terminals (n)
- For components with a protective earth conductor connection, connect it to the PE connection.
- Ensure that the leads are held securely in the terminals.

(Drawn relay positions: Instrument de-energised, mains: 230/115 V)

No.	Terminal description	Type	Function	Comment
9 10 11	LV1	OUT	Limit value output 1 – Normally closed Limit value output 1 – Common Limit value output 1 – Normally open	Isolated relay output, max. 240 VAC, 4 A
12 13 14	LV2	OUT	Limit value output 2 – Normally closed Limit value output 2 – Common Limit value output 2 – Normally open	Isolated relay output, max. 240 VAC, 4 A
15 16 17	Alarm	OUT	Fault message output – Normally closed Fault message output – Common Fault message output – Normally open	Isolated relay output, max. 240 VAC, 4 A



Drawn currentless. Switching states can be found on page 30.

## Connecting the inputs and outputs

Testomat ECO® has the following connections for control and monitoring functions.

- Do not connect external voltage to these connections!
- Ensure that the leads are held securely in the terminals
- Use the two fastening screws to close the upper door once installation has been completed.

No.	Terminal description	Type	Function	Comment
18 19	Stop	IN	External analysis stop Common earth for inputs	Only for isolated normally closed/normally open!
20 21	IN	IN	Water meter input Common earth for inputs	Only for isolated normally closed/normally open; or observe the technical data of the turbine!
22 23	OUT - OUT +	OUT	Current interface 0/4 - 20 mA	Galvanically separated *
24	+	OUT	+12 V for Hall sensor (turbine)	Observe the technical data of the turbine! Max. output current 20 mA!

Stop 18 19	IN 20 21	OUT 22 23	+12V 24
⊥	⊥	- +	

\* From serial number 227474

For more information, please refer to the section entitled "Description of the signal inputs/outputs".



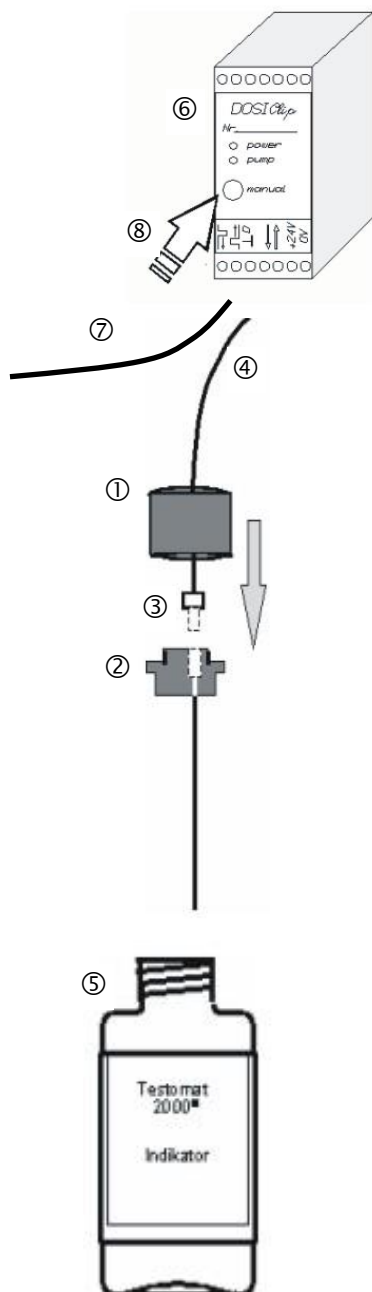
## Commissioning



### CAUTION

Trouble-free operation of Testomat ECO® is only guaranteed when using Heyl Testomat® indicators!

### Inserting the indicator bottle



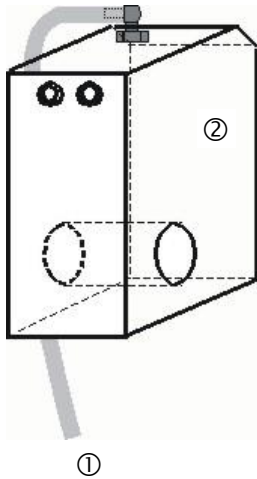
- Open the lower housing door by pulling on the right-hand side.
- Remove the cap from the indicator bottle.
- Remove the plastic bag from inside the lower housing door. The plastic bag contains the screw cap with hole ① and the insert ② for the screw cap.
- Connect the parts as shown on the left.
- Screw the hose connector ③ of the intake hose ④ hand-tight into the insert ②.
- Place the insert with the screwed-in intake hose into the indicator bottle.
- Now screw the screw cap with hole ① hand-tight onto the indicator bottle. ⑤

### Extracting the indicator

- Switch the instrument on and press the "STANDBY" key
- During operation, the pump (DOSIClip) ⑥ automatically extracts the indicator
- To ensure that indicator is available for the initial analyses, the intake hose ④ and the transport hose ⑦ must be filled with indicator from the pump up to the measuring chamber.
- Press the "manual" ⑧ key several times until the intake hose ④ and the transport hose ⑦ are filled with indicator up to the measuring chamber.
- If necessary, manually tighten the hose connectors of the intake and transport hose slightly in case of bubble formation.

### Opening the water inlet

- Open the lower housing cover.
- Slowly open the manually operated shut-off valve to prevent the measuring chamber overflowing. The flow regulator requires a few seconds to function correctly.
- Make sure that the water conducting parts are not leaky.



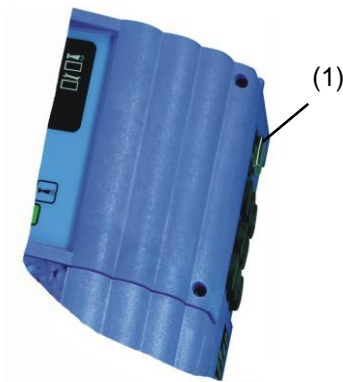
- If water sprays from the tube ① of the measuring chamber ②, reduce the amount of inlet water via the manually operated shut-off valve. It should take 2 to 6 seconds to fill the measuring chamber!

## Instrument settings and data input

- Please read the following information before carrying out settings and entering data for operating the instrument.

# Functions of the operating and display elements

The Testomat ECO® display shows operating statuses and measured values. The input keys for programming (cursor block) and the function keys are located underneath the display.



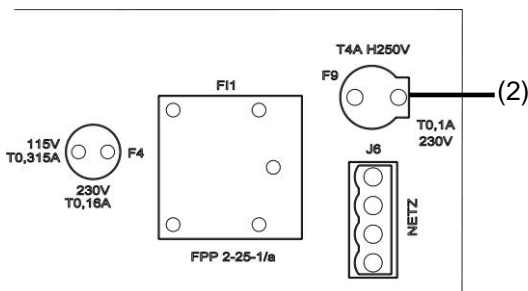
## Switching Testomat ECO® on/off

- (1) Mains switch

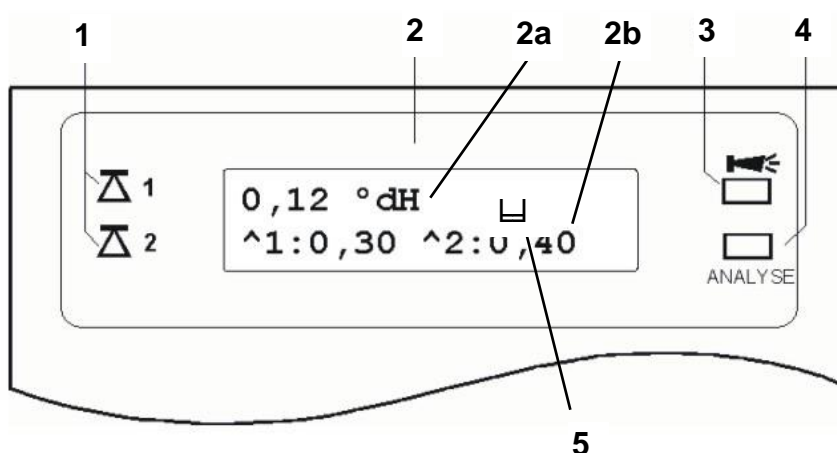
Use this switch to switch the instrument on or off.

- (2) Instrument fuse (inside the instrument)

This fuse protects Testomat ECO® and the outputs against overloads and short circuits.



## Display functions



### 1 Limit value status displays (red/green)

The display 1 illuminates red if limit value 1 has been reached or exceeded. The display 1 illuminates green if the value falls below the limit value. The same principle applies to limit value 2 and display 2.

### 2 Text display (2 lines)

Displays the current analysis result as well as all important statuses and programming data.

2a = The current measured value is displayed in line 1

Value falls below the measuring range = "<" e.g.: < 0.05 °dH

Value exceeds the measuring range = ">" e.g.: > 10.0 °dH

If the current analysis interval (analysis stop) is interrupted, "STANDBY" is displayed alternately with the measured value.

2b = The set limit values LV1 and LV2 are displayed in line 2.

### 3 Alarm (red)

Indicates malfunctioning/error message or warning message.

### 4 Analysis message (yellow)

The yellow LED indicates a current analysis.

### 5 "BOB operation"

The symbol "  " is displayed.

All error and warning messages are alternately shown in line 1 of the standard display!

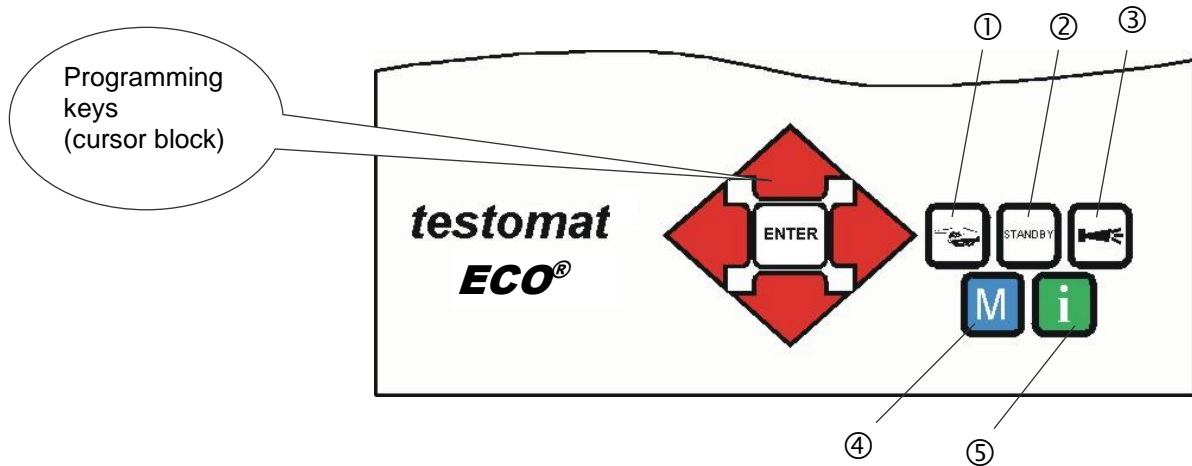
## NOTE

### Cancelling error messages/warning messages

- Eliminate the fault and acknowledge the message via the "Horn" key.



## Operating elements and function keys



### Function keys

	Manually start an analysis via the " <b>Manual</b> " ① key
	Set the instrument to standby mode via the " <b>STANDBY</b> " ② key (automatic analyses are not carried out: analysis stop)
	Acknowledge error and warning messages via the " <b>Horn</b> " ③ key
	Open the program menu for user-specific and instrument-specific settings via the " <b>M</b> " ④ key
	Retrieve all instrument information and settings via the " <b>i</b> " key

(M)enu key



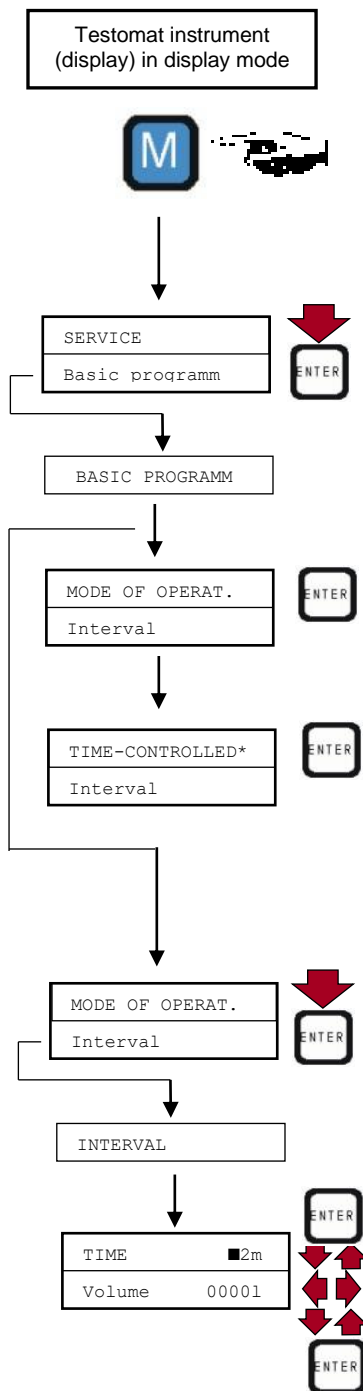
Cursor block



If you wish to carry out settings or enter data, or if alterations are necessary, press the "**M**" key to open the programming mode. Use this key when *in the menu* to go to the higher order menu items or to exit the programming mode.

### Programming keys (cursor block)

Use the programming keys (cursor block) to navigate in the menu, to select the desired functions and to enter necessary instrument and plant specific data. Press the "ENTER" key to select the submenu item and to confirm and accept the selection or data input. The selected menu items are displayed in capital letters.



## Operating system

### SELECTING FUNCTIONS (example: "select operating mode")

- Press the "M" key  
"SERVICE" or "Basic program" is displayed
- Use the cursor block to select the desired menu item "Basic program"  
The selection appears in CAPITAL LETTERS.
- Press "ENTER" to confirm your selection  
"MODE OF OPERAT." or "Interval" is displayed  
The menu item "OPERATING MODE" has already been selected (capital letters)
- Press "ENTER" to confirm the menu item "MODE OF OPERAT."  
"TIME CONTROLLED" or "Interval" is displayed
- Use the cursor keys to select the desired function
- Press "ENTER" to activate/deactivate the function  
(An asterisk " \*" is displayed when the function has been activated)

The selected function has been activated/deactivated.

Note: You can select both functions here.

### ENTERING DATA (example: interval pause/quantity interval)

Program the interval pause between two analyses in the menu item "Interval".

After confirming the menu item "BASIC PROGRAM" via "ENTER", proceed as follows to set the interval pause:

- Use the cursor block to select the menu item "Interval"
- Press "ENTER" to confirm your selection
- "TIME" or "Volume" is displayed
- Press "ENTER" to confirm the menu item "TIME"  
The cursor flashes at the first position of the time: "■2"  
(it is possible to enter values from 0 to 99 minutes)
- Use the cursor keys to select the desired digit for the first position
- Use the keys to move the cursor to the second input field
- Use the cursor keys to select the desired digit for the second position
- Press "ENTER" to confirm the entry  
The time interval has now been entered.

Enter the quantity interval in the same way after selecting the menu item "VOLUME". Select the four digits and confirm via "ENTER". It is possible to enter values between 1- 9999 litres.

## Entering basic program data





### Selecting the indicator and the bottle size

500ml bottle	*
100ml bottle	
Type TH2005	*
Type TH2025	
Type TH2100	
Type TH2250	

In the menu, select => BASIC PROGRAM => MODE OF OPERAT. => TYPE OF REAGENT

- Press "ENTER" to confirm the menu item "TYPE OF REAGENT "

The selection shown on the left is displayed.

- Select the size of the indicator bottle    
(A 500 ml bottle " \* " is factory set)
- Press "ENTER" to confirm the selection  
(An asterisk " \* " appears at the end of the line)
- Select the indicator type    
(The indicator type TH2005 " \* " is factory set)
- Press "ENTER" to confirm the selection  
(An asterisk " \* " appears at the end of the line)

The asterisk " \* " displays the active menu item.

The indicator has now been selected.

### Selecting the operating mode

Under the menu item "OPERATING MODE" it is possible to select the type of analysis controller. Time control or quantity control via water meter, or a combination of both, is possible with Testomat ECO®.

<b>Time control</b>
Internal start via timer.

Shortest interval = 0 minutes between analyses. Largest interval = 99 minutes.

The analysis interval (interval between two analyses) is determined by the set flush time, the programmed interval and the analysis duration. The analysis duration depends **directly** on the measured value.

### Selecting the time control

TIME-CONTROLLED	*
Volume interval	

- In the menu, select => BASIC PROGRAM, => MODE OF OPERAT. => TIME CONTROLLED
- Press "ENTER" to confirm the selection  
(An asterisk " \* " appears at the end of the line)  
("TIME CONTROLLED" " \* " is preset)

## Setting the analysis interval (interval pause)

If the analysis is triggered via a timer, the interval between two analyses is determined by the interval pause (plus flushing time). The shortest interval pause can be 0 minutes. In this case, analyses are carried out continuously. The longest interval is 99 minutes.

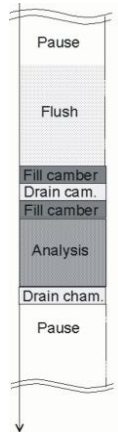
TIME	10m
Volume	00001

- In the menu, select => BASIC PROGRAM => INTERVAL => TIME
- Use the cursor keys to select the interval in minutes (10 minutes are preset)
- Press "ENTER" to complete all the entries

### NOTE

#### Duration of the analysis interval

- The analysis interval is the addition of the "analysis interval", the "flushing time" and the measuring value-dependent analysis duration (see diagram on the left)



## Selecting the quantity control

Minimum interval = 1 litre, maximum interval = 9999 litres. The analysis is carried out once the programmed water quantity has been measured. The line and the measuring chamber are flushed prior to the analysis (observe the programmed flush times).

### Quantity control

Start via water meter

Time-controlled
VOLUME INTERVAL *

Time	10m
VOLUME	03501

1 L/IMPULSE
2,5 L/impulse
5 L/impulse
10 L/impulse
100 L/impulse *
500 L/impulse
1000 L/impuls
Imp/L
000.0

- In the menu, select => BASIC PROGRAM => INTERVAL => VOLUME
- Press "ENTER" to confirm the selection
- Enter the respective flow rate in litres
- Press "ENTER" to confirm the entry

## Selecting the type of water meter

It is necessary to connect a water meter to **input IN** for quantity-dependent analysis triggering.

- Select the menu => BASIC PROGRAM => WATER METER
- Select the water meter constant (litre/impulse) (100 litres/impulse " \* " is factory set)
- Or enter the reciprocal value in Imp/l in the last field when using a turbine with a high impulse number
- Press "ENTER" to confirm the selection/entry

### Quantity control / Time priority

TIME-CONTROLLED	*
VOLUME INTERVALL	*

TIME	10m
VOLUME	03501

## Selecting the quantity control/time priority

The analysis is carried out once the programmed water quantity has been measured. An analysis is always triggered with higher priority when the programmed interval time has been reached.

### Selecting the function

- The process is the same as for "Selecting the time control"
- The process is the same as for "Selecting the quantity control"
- Press "ENTER" to confirm all the entries

## Selecting the display unit

DISPLAY °dH	*
Display °f	
Disp. ppmCaCO <sub>3</sub>	
Display mmol/l	

It is possible to program the unit of the displayed value. The units dH, °f, ppm CaCO<sub>3</sub> and mmol/l can be selected. All the following inputs and displays will then be displayed in the programmed unit.

- In the menu, select => BASIC PROGRAM=> DISPLAY OF UNIT
- Select the desired unit  
(°dH is factory set)
- Press "ENTER" to confirm the selection

## Entering the flushing time

To ensure that the analysed sample represents the current value, the sampling line must be sufficiently flushed. If the plant has been out of operation for a longer period or in case of long analysis intervals, we recommend you to select a flushing time greater than 60 seconds. Flushing starts by simultaneously opening the inlet and the outlet valve of Testomat ECO®.

### NOTE

FLUSH	00s

### Duration of the analysis interval

- The analysis interval depends directly on the programmed flushing time. If, e.g., a flushing time of 90 seconds has been set, the actual analysis interval cannot be less than 90 seconds.

### Entering the flushing time

- In the menu, select => BASIC PROGRAM=> FLUSH TIME => FLUSH
- Enter the time in seconds (s) in the menu item "FLUSH"  
(00 seconds (s) is preset)
- Press "ENTER" to complete all the entries




## Limit value monitoring

It is possible to program the limit values on a continuous scale. The limit value range depends on the used indicator type and the programmed unit. It is possible to monitor two limit values. One limit value output is available for each limit value. The functions of the allocated relay outputs can be programmed independently of each other.

### Monitoring of two limit values

The limit value outputs are strictly allocated to the limit values!

 **1** LV1 = Limit value 1       **2** LV2 = Limit value 2

If the limit value LV1 has been exceeded, the limit value control display  **1** lights up RED and the relay output LV1 reacts as programmed in the switch function. If the limit value has not been exceeded, the display lights up GREEN. The same applies for the limit value LV2.

### Entering the limit values

- In the menu, select =>BASIC PROGRAM=> LIMIT VALUES
- Enter the values for "LV 1" or "LV 2"
- Press "ENTER" to confirm the entry

LV 1:	0,25 °dH
LV 2:	0,15 °dH

## Hysteresis

The respective limit value output only switches after the first, second or third bad analysis (suppression of the first or the second measured value). This increases the reliability of the analysis evaluation, e.g. if the sampling line has not been flushed sufficiently. The hystereses of the two outputs LV1 and LV2 can be set independently of each other. With a hysteresis of "2", the next analysis is immediately carried out when the limit value of this analysis has been exceeded for the first time. The respective output is only switched after the limit value of this analysis has been exceeded for a second time. With a hysteresis of "3", the respective output only switches when the limit value of this analysis has been exceeded for a third time. This setting is only reactivated once the value has fallen below the limit value!

(The basic setting for LV1 and LV2 is 1)

### Suppression of bad analyses

HYSTERESIS LV1	1
----------------	---

HYSTERESIS LV2	1
----------------	---

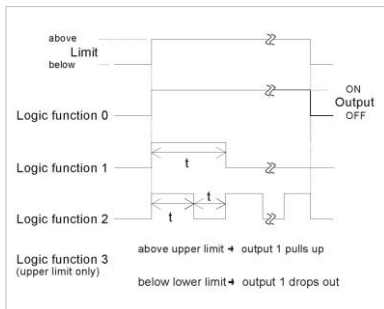
- In the menu, select => BASIC MENU
- => HYSTERESIS LV1 or HYSTERESIS LV2
- Enter the number of analyses
- Press "ENTER" to confirm the entry

## Switch functions of the limit value outputs LV1 and LV2

### Switch function 0, duration

If the limit value LV1 or LV2 has been exceeded, the output relay LV1 or LV2 switches. If the measured value falls below the limit value LV1 or LV2, the relevant relay drops out again.

Switch functions diagram



### Switch function 1, impulse

If the measured value exceeds the limit value LV1 or LV2, the relevant output switches for a settable time ( $t$ ).

The respective output always remains switched for the set time, irrespective of how long the limit value has been exceeded. A new impulse is only possible once the value has fallen below the limit value!

### Switch function 2, interval

If the limit value has been exceeded, the respective output switches at intervals with the settable time ( $t$ ) = impulse or interval as long as the limit value is exceeded. The switching on time and the interval are the same.

### Switch function 3, two-point

If the upper limit value LV1 has been exceeded, the output relay LV1 switches. If the value falls below the lower limit value LV2, the output relay LV1 drops out again. The output relay LV2 switches according to the programmed switch function.

The function 3 is only possible if different values are used for the limit values LV1 and LV2. For example, for LV1 = 0.2 °dH and for LV2 = 0.1 °dH.

### Selecting the functions

- In the menu, select => BASIC PROGRAM => FUNCTION LV1 or FUNCTION LV2
- Select the duration, impulse, interval or two-point (only for LV1) (An asterisk " \* " appears at the end of the line)
- Enter the time (only for switch function 1 and 2) (it is possible to enter values from 00:00 to 99 min. and 99 sec.)
- Press "ENTER" to confirm the entry

DURATION	*
Impulse	
Interval	
Two point	
Time	00m:10s

## BOB operation (operation without permanent supervision)

Operation without permanent supervision is a safety relevant feature when using the instrument as a water hardness monitoring unit for monitoring steam boiler plants in accordance with TRD 604.

If the BOB function has been programmed, the instrument continuously checks the available amount of indicator. A measuring value of 0.083 °dH (= 0.015 mmol/l alkaline earth ions) is decisive for the calculation of indicator consumption per analysis. If the residual amount is insufficient for the BOB period of 72 hours, an alarm message is output.

Function off	
FUNCTION ON	*

### Selecting BOB operation

- In the menu, select => BASIC PROGRAM => BOB OPERATION
- Select "FUNCTION ON"
- Press "ENTER" to confirm the entry

**BOB on:** Continuous monitoring of the residual amount of indicator. ALARM message "low indicator level" when the amount of indicator falls below the minimum quantity for the BOB time period: BOB flashes, the ALARM output is switched.

**BOB off:** No BOB function. Monitoring of the residual amount of indicator only to minimum quantity (filling level 10%)

#### Example:

BOB time period = 72 hours    Number of analyses per hour = 10

Required amount of indicator for 72 h = 72 h x 10 analyses/h x (3 x 30) µl/analysis = 64.8 ml.

(This corresponds to a filling height of approx. 13 % for a 500 ml bottle)

### NOTE

#### Using BOB operation

- BOB operation is not possible with the operating mode "volume control"!
- Only select the operating mode "time-controlled"!

## Description of the signal inputs/outputs



### CAUTION

#### Connecting the signal inputs

- Only connect the signal inputs "Stop" and "IN" with *volt-free* contacts!

The connection of external voltages would damage the instrument!

### Stop input

**Stop**  
Terminals 18,19

Function	Contact type	Test time	Action
<b>Stop</b> External analysis stop (e.g. via flow controller or process controller)	Programmable: Normally closed or normally open	None	As long as the contact at the input is 'open' or 'closed', no analyses are carried out

An active Stop input prevents an analysis start, e.g. via a current interval. This can be necessary if the plant does not supply water. A current analysis is stopped when the input valve is opened (while the measuring chamber is being flushed or filled). The water which has already entered the measuring chamber remains there. If the measuring chamber is already full, the analysis is executed. Manual start has priority over the Stop input, i.e. if the Stop input is active, an analysis can be started manually or a manually started analysis cannot be stopped by the stop signal. In the operating mode "time-controlled", the interval time continues when the Stop input has been activated.

As long as the Stop signal is present, "STANDBY" is displayed alternatively to the measured value.

NORM. CLOSED CON

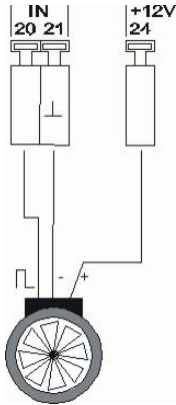
Norm. open cont. \*

#### Programming the switch function "Stop input"

- In the menu, select => BASIC PROGRAM => FUNCTION STOP
- Select the type of contact
- Press "ENTER" to confirm the selection

## Water meter input

**IN**  
Terminals 20,21



1 L/IMPULSE
2,5 L/impulse
5 L/impulse
10 L/impulse
100 L/impulse *
500 L/impulse
1000 L/impulse
Imp/L 000.0

Function	Contact type	Test time	Action
<b>IN</b> Water meter input	normally open/normally closed or turbine (isolated!)	None	Quantity recording for starting an analysis

### Connecting a turbine

Besides the connections 20 and 21, an additional power supply is required for connecting a turbine. Connect this power supply (+ 12 V) to terminal 24.

The connection configuration is shown in the diagram on the left.

### Programming the water meter input

- WIn the menu, select => BASIC PROGRAM=> WATER METER
- Select the meter constant of the water meter
- Press "ENTER" to confirm the selection

Or when using a turbine

- Select "Imp/L"
- Enter the rating of the turbine  
(ranges from 1 to 999.9 impulses/litre)
- Press "ENTER" to confirm the entry

**OUT**  
Terminals 22,23

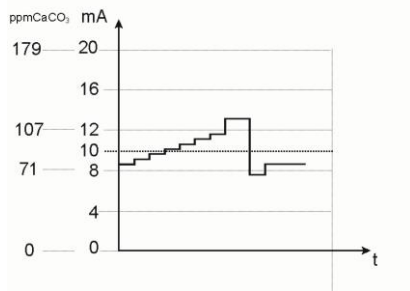
Function	Connection	Action
<b>OUT</b> Current interface 0/4 - 20 mA	max. load 500 Ohms	programmable: 0 - 20 mA or 4 - 20 mA

### NOTE

### Current interface load

- The maximum load of 500 Ohms should not be exceeded!  
In case of possible faults and when using very long cables (approx. 20 m), a screened cable should be used, if possible.

Example Reagent TH 2100, Interface 0 - 20 mA



Type 0 - 20 mA
Type 4 - 20 mA *

### Monitoring the measuring point

A printer can be connected to record the analysis results. The instrument is equipped with a programmable current output for this purpose (optional 0-20 mA or 4-20 mA).

The example on the left displays the current profile in the 0-20 mA range.

- In the menu, select => BASIC PROGRAM => INTERFACE
- Select the desired current range
- Press "ENTER" to confirm the selection

How is the current calculated for a certain measured value?

Function  
0 - 20 mA

$$\text{Current} = \frac{\text{Measured value}}{\text{Maximum value}} \times 20 \text{ mA}$$

Function  
4 - 20 mA

$$\text{Current} = \frac{\text{Measured value}}{\text{Maximum value}} \times 16 \text{ mA} + 4 \text{ mA}$$

Measuring range not reached (e.g. <0.05 °dH)

The current is set to 0 or 4 mA.

Measuring range exceeded (e.g. >0.5 °dH)

The current is set to 20 mA.

Measured value = Value displayed in the selected hardness unit

Maximum value = Final value of the used indicator  
(e.g. indicator type 2005 = 0.5 °dH)

## Description of the relay outputs

All relay outputs are neutral contacts. This ensures that all connection options are available. The switching of mains voltage and external voltage, and the direct switching of inputs, e.g. a process controller, can be realised.

### LV1 and LV2 limit value outputs

Two volt-free relay contacts are available to signal that a limit value has been exceeded. The limit values, the hysteresis and the switch function can be freely programmed for both contacts:

#### Limit value 1 Terminals 9,10,11

Function	Contact	Action
<b>LV1</b> Relay switches if limit value 1 is exceeded	Volt-free change-over contact	programmable: <ul style="list-style-type: none"> <li>- Continuous contact</li> <li>- Impulse (1-99 seconds/minutes)</li> <li>- Interval (1-99 seconds/minutes)</li> <li>- Two-step controller</li> <li>- Hysteresis (1, 2 or 3 limit values exceeded)</li> </ul>

#### Limit value 2 Terminals 12,13,14

Function	Contact	Action
<b>LV2</b> Relay switches if limit value 2 is exceeded	Volt-free change-over contact	programmable: <ul style="list-style-type: none"> <li>- Continuous contact</li> <li>- Impulse (1-99 seconds/minutes)</li> <li>- Interval (1-99 seconds/minutes)</li> <li>- Hysteresis (1, 2 or 3 limit values exceeded)</li> </ul>

For a detailed description and programming refer to the section entitled "Switch functions of the limit value outputs LV1 and LV2"!

## Alarm/Message (fault message output)

The instrument is equipped with an ALARM relay output for signalling faults. The fault message is displayed via the fault LED and on the display.

### NOTE

#### Alarm

Terminals 15,16,17

The following faults activate the "Alarm" output and are displayed:

Low water pressure  
Function fault optics  
Measuring fault analysis  
Function fault dosing pump  
Function fault drain outlet

Low indicator level  
Function fault soiling  
Measuring fault turbid  
Measuring range exceeded

### Error messages

- The error message can only be deleted once the error has been eliminated!

The "Alarm" output is a volt-free change-over relay contact. During trouble-free operation the contact between the terminals 16 – 17 is closed and the one between terminals 15 -16 is open. In case of a voltage breakdown, the contact between the terminals 15 – 16 is closed and the one between terminals 16 – 17 is open.

The instrument is equipped with a range of monitoring functions with the following functions/behaviour of the "Alarm" output:

- With a continuous contact, the "Alarm" output remains activated (terminals 15 – 16 closed) as long as the fault persists.
- The red LED "Alarm" and the text on the display indicate a fault.
- The fault message signal at the "Alarm" output is deleted by confirming the fault via the "Horn" key.
- The error message can only be deleted if the fault has been eliminated.
- Exception: "Low indicator level", this message is confirmed in the M menu under Service by entering the new indicator filling level.
- There is **no** additional alarm via the fault message output when the limit value is exceeded!

The error messages are described under "Error messages / Troubleshooting"


A description of the possible causes of malfunctioning can be found in the section entitled "Error messages / Troubleshooting".



## Information menu "i"

Request current settings and statuses of the instrument in the Information menu.

### Call (1)

Use the  key to open the information menu "i".

#### Call (1)

Opening the information menu for checking or requesting settings and operating values.

#### Selection (2)

- Operating values or
- Program values

#### Operating values (3)

Display of the current values:

- Indicator filling level
- Software version

#### Program values (4)

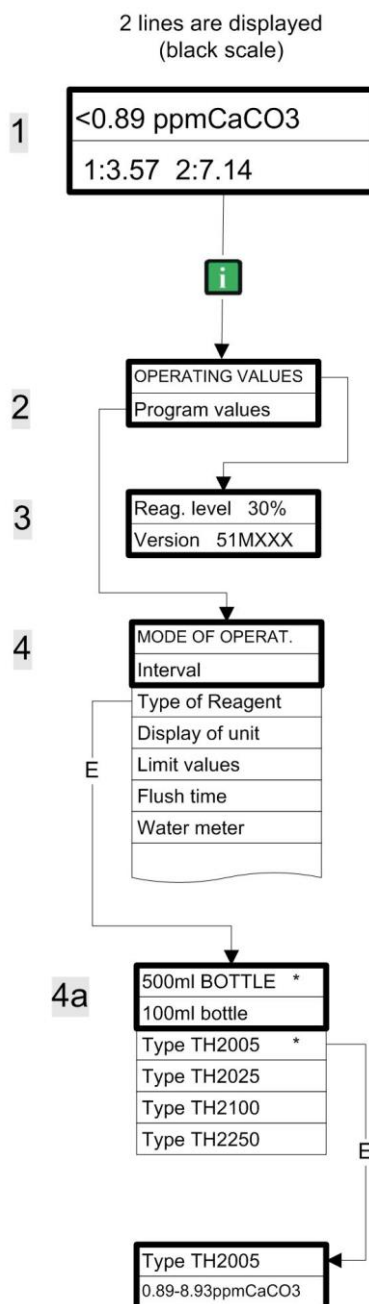
Use the arrow keys to open the menu item "Program values". Press the "ENTER" key to open the list of the set values. Press the "ENTER" key to request the current setting of a parameter => (4a)

An asterisk indicates the selected functions. (There are no active lines.)

#### Selection of the program value (4a)

Display of the programmed indicator type and its hardness range.

Request options: Operating values, program values



Please refer to the section entitled "Entering basic program data" for further programming and setting details of the individual menu items".

### Call (1)

Programming of: Indicator, manual operation, flush, flush chamber, drain chamber, fill chamber, language, diagnosis

### Input indicator (3)

Enter the new filling levels after **each** refill or indicator bottle change. Once you have selected the menu item for entering the filling level "Indicator filling (0 - 100%)" via the "ENTER" key, the value is preset to 100%. If you have connected a full bottle, press "ENTER" to confirm the value.

If the filling level of the bottle differs, enter the corresponding value.

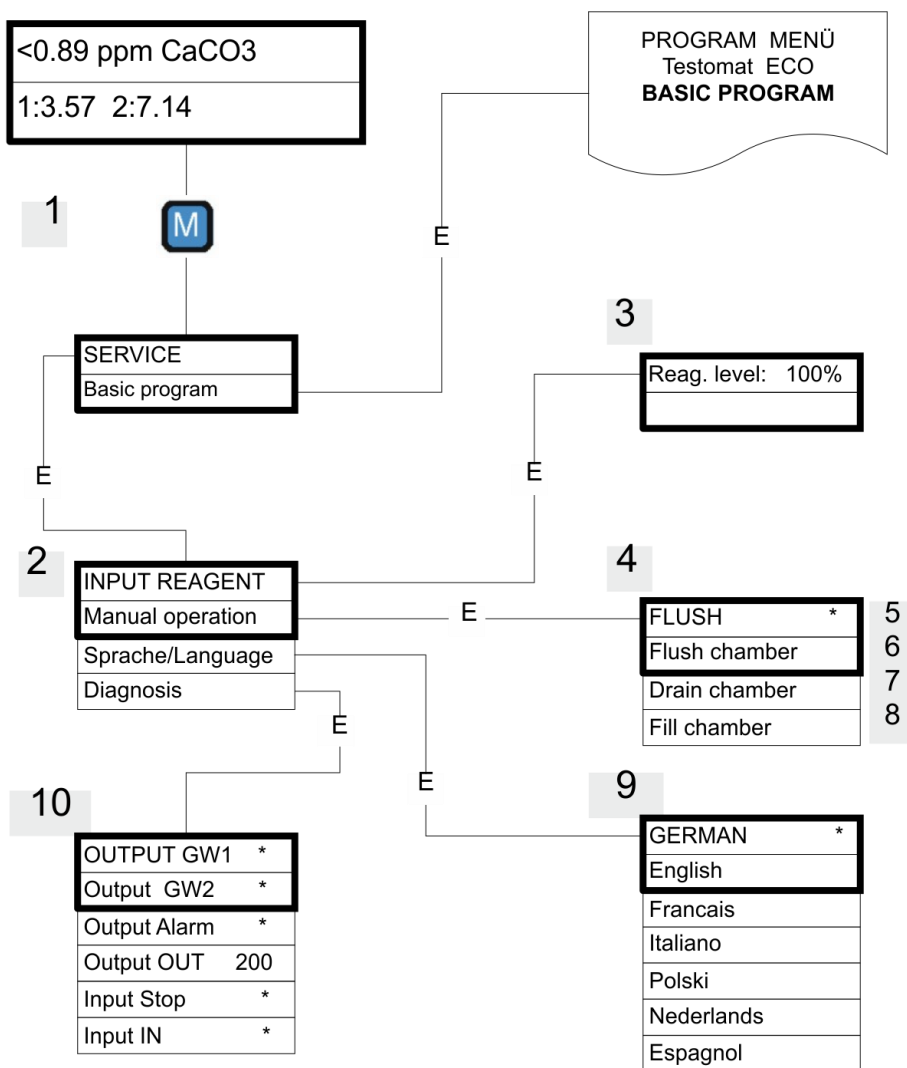
After confirming the information message (4) via the "ENTER" key, it is possible to select and activate the desired function by using the arrow keys and pressing the "ENTER" key. These functions are used for checking the functions and for commissioning.

Press the "ENTER" key to start the flushing of the sampling line via the internal valves. Press the "ENTER" key again to cancel this function.

Press the "ENTER" key to flush the measuring chamber once.

Press the "ENTER" key to open the outlet valve in order to drain the water from the measuring chamber. Press the "ENTER" key again to cancel this function.

Press the "ENTER" key to fill the measuring chamber.



- All manual functions can only be selected during an analysis pause. Analyses are not carried out during manual operation. All signal inputs and outputs are locked.

GERMAN
English *
Francais
Italiano
Polski
Nederlands
Espanol

**Language (9)**

Select the desired language for the display.

**Diagnosis (10)**

It is possible to request a list of current statuses of the signal inputs and outputs. Active statuses are marked with an \*. (See "Structure of the basic program").

The current interface can be checked under "OUT output". Press the "Enter" key to toggle between minimum and maximum current. Changeover occurs between 000 and 200 at 0-20 mA!

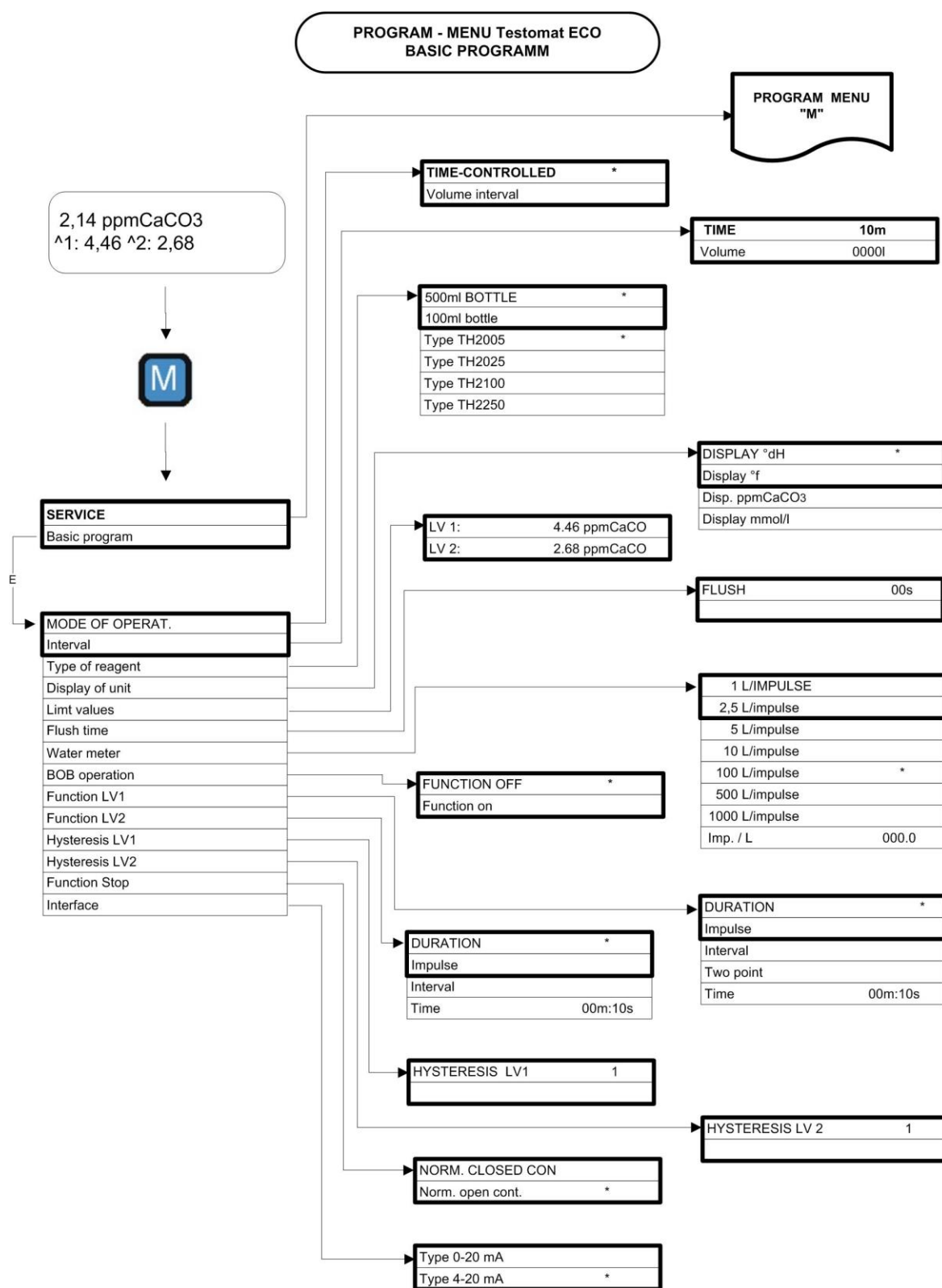
**Basic program**

Access this menu item by pressing the "M" key (menu). Here you can carry out basic programming of the instrument and select various service functions.

In the basic program, the following abbreviations are used in the respective menu items:

s = seconds; m = minutes; h = hours; T = days; l = litres

## Structure of the basic program



Call the basic factory program by simultaneously pressing and holding down the "M" and "i" keys while switching on the instrument. CAUTION, the most recent programming will be lost!

## Error messages/Troubleshooting

Displayed message (flashes at selected display)	Instrument result functions	Possible causes	Remedies
Ff. DOSING PUMP  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Standby	- Dosing pump is defective - No dosing message from the dosing pump	➤ Replace dosing pump ➤ Check cable to the dosing pump for correct connection
MSt. TURBID  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Continue measurements	- The water is turbid / soiled	
MEASURING RANGE EXCEEDED  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Continue measurements	- The measuring range has been exceeded	➤ Select another type of indicator (basic program)
LOW WATER PRESSURE  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Standby	- no water input - Inlet pressure too low - Overflow detection does not react	➤ Check water inlet ➤ Connector at the inlet valve oxidised ➤ Clean filter strainer ➤ Replace valve block Extract pressure controller valve body
Ff. OUTLET TO DRAIN ➤ CANCEL WITH HORN KEY	- Continuous alarm - Standby	- Water remains in the measuring chamber	➤ Check water outlet ➤ Connector at the outlet valve oxidised ➤ Replace valve block
LOW INDICATOR LEVEL  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Continue measurements	- Minimum indicator quantity not reached Without BOB: 50 ml (10 %), With BOB: According to calculation	➤ Check indicator level and, if necessary, refill (enter the filling quantity!)
Mf. SOILING  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Continue measurements	- Sight-glass windows are soiled	➤ Clean sight-glass windows
Ff. OPTICS  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Standby	- Error at the optical component (transmitter or receiver defective)	➤ Replace the measuring chamber holder
Mf. ANALYSIS  ➤ CANCEL WITH HORN KEY	- Continuous alarm - Standby	Incorrect analysis, e.g.: - Air inside the dosing hoses? - Insufficient mixing - Indicator shelf life exceeded - Third-party indicator in the instrument	➤ Retighten the connections of the dosing pump ➤ Replace suction insert in the bottle ➤ Replace stirring bar ➤ Replace indicator, only use HEYL Testomat 2000® indicator
Abbreviations: Ff.: = Function fault, Mf.: = Measuring fault			

## Further information

Error	Possible causes	Remedies
Current interface functions incorrectly	- Incorrect measured value at the output or no power supplied	➤ Load too high
Unit is not functioning, even though it is switched on No display	- Fuse F8, F4 or F9 (240 V: F1) defective - Power switch defective - Ribbon cable at control circuit board or base circuit board is loose - Error at control circuit board or base circuit board	➤ Replace fuses ➤ Replace power switch ➤ Reconnect ribbon cable ➤ Replace control or base circuit board

## Maintenance

### NOTE

### Required maintenance measures

- Regular maintenance is necessary to ensure trouble-free operation of the instrument!

Please regularly carry out the maintenance work described in the following section when

- the instrument displays the following error messages:  
"Mf. soiling" or "Low indicator level"
- the last maintenance was carried out max. 6 months ago

## Description of maintenance work

The maintenance manual contains a detailed description of maintenance work. The measures described here provide a brief overview. Please refer to the Testomat 2000®/Testomat ECO® maintenance manual for all further maintenance details.



### CAUTION

#### Cleaning measures

- Never use organic solvents to clean the measuring chamber or other plastic parts!
- Please observe the safety regulations when handling cleaning agents!
- If the measuring range of the instrument is exceeded over a longer period of time, a coloured film may form on the sight-glass windows. Use isopropanol to remove this sticky film.

#### Cleaning the measuring chamber and sight-glass windows

- Switch off the instrument or press the "STANDBY" key (measuring chamber completely drained?).
- Close the manually-operated valve of the branch line to Testomat ECO®.
- Unhook the toggle type fastener, tip the measuring chamber upwards and remove it.
- Release both sight-glass window holders, remove and clean the sight-glass windows.
- Use isopropanol to remove the film on the sight-glass windows.
- Clean the measuring chamber with 10 % hydrochloric acid and then rinse well.
- After cleaning, re-insert the sight-glass windows and secure them with the sight-glass window holders (Do not forget the O-ring seals and ensure correct fitting in the groove).
- Insert the measuring chamber by tilting it backwards and secure it using the toggle type fastener.



### ATTENTION

#### Removal and installation of the sight glass windows

Ensure tension-free mounting of the sight glass windows. Tighten the screws equally alternating both sides. Otherwise, the sight glass windows may break.



### Cleaning the filter housing

- Close the manually-operated valve of the branch line to Testomat ECO®.
- Depressurise the lines of Testomat ECO® via the "Flush" function in MANUAL MODE.
- Switch of the instrument and loosen the hose connections at the filter housing.
- Unscrew the inlet connection and remove and clean the seal, the spring and the filter.
- Extract the retaining pin and withdraw the flow controller and finally remove the flow controller valve body.
- Clean the filter housing with water or alcohol and reassemble the unit.
- Insert the filter strainer with the cone facing downwards!
- Reattach the hose connections at the filter housing.



### Important maintenance information

Water leakage at sealed points can damage parts of the instrument! Please check the instrument for leaks prior to the first analysis:

- Switch the instrument to STANDBY
- Manually fill the measuring chamber
- Manually dose the indicator ("Manual" key")
- Check the connections and seals for leaks

## Service instructions

The surface of the instrument has not been treated. Therefore, soiling caused by indicators, oil or grease should be avoided. However, if the housing becomes soiled, please clean the surface with isopropanol (never use other solvents).



## Testomat ECO® spare parts and accessories

Art. No.	Pressure controller
40125	Controller / filter receiver, complete
40120	Controller / filter receiver
40129	Controller plug T2000, complete
11225	Flow controller valve body, complete
11230	Retaining pin 3x38 90°
11217	Inlet filter 19.5dx25
11218	Spring for inlet filter
40121	Inlet connector
40153	Plug in connector G 1/4" -6
40157	Angled plug-in connector G 1/8"
Measuring chamber	
40173	Sight-glass window with seal, T2000
40170	Sight-glass window 30x3
40176	Sight-glass holder, countersunk and thread
33253	Screw M3x40, A2, DIN 965
40032	Latch fastener TL-17-201-52
11210	Plug for measuring chamber T2000/Eco
40022	Measuring chamber T2000, complete
Measuring chamber holder	
40029	Measuring chamber holder, complete ET
40050	Magnetic stirrer, processed
40156	Screw in connector 3/8" -10, processed
40056	Solenoid valve, 2/2-way
40181	Rear guide bar for measuring chamber 5 x 60
Dosing pump DosiClip®	
40001	Dosing pump DosiClip ET
40011	Suction hose, complete
40016	Pressure hose, complete
40040	Valve set
32046	Plastic cover CNH 45 N
Bottle connection / Suction device	
40131	Screw cap with bottle insert T2000
40130	Screw cap GL32 - hole
40135	Bottle insert for screw cap with push-fit suction tube

Art. No.	Instrument spare parts list
31582	Fuse GS-M 5x20E 4A
37087	Basic circuit board T-ECO complete 230 V
40332	Control circuit board T-ECO complete .
40091	Plug in circuit board driver/receiver SE-T2000 (6)
40190	Cable sleeve 5-7, grey
40191	Cable sleeve 7-10, grey
31713	Ribbon cable 10 pole with EMI filter clamp
40096	Ribbon cable 26 pole with EMI filter clamp
40060	Cable loom 2V for T2000
40062	Cable loom 2P for T2000
40200	Cable loom complete with power switch and cover
31622	Fuse, soldered T0.16A
31592	Fuse, soldered T1.016A
Spare parts requirement for 2 - 3 years of operation	
40173	Sight-glass window with seal, T2000
11217	Inlet filter 19.5dx25
40124	Gasket set T2000
31622	Fuse, soldered T0.16A
31592	Fuse, soldered T1.016A

## Accessories

Indicator type	Range	Art. no.:
TH2005	Water hardness 0.05 – 0.5 °dH	152005
TH2025	Water hardness 0.25 – 2.5 °dH	152025
TH2100	Water hardness 1.0 – 10.0 °dH	152100
TH2250	Water hardness 2.5 – 25.0 °dH	152250

Please refer to our delivery programme for an up-to-date overview of available accessories.

Art. no.	Description
040123	Retrofit kit for water inlet T2000 *)
270337	Maintenance lab T2000 Heyl

**\*) retrofit kit for water inlet, Art. no. 040123**

If fabric-reinforced pressure hoses (e.g. for existing installations) are used, please replace the plug connector at the controller and filter housing with a plug for the quick-release coupling (not included).

# Check List Testomat ECO®

Dear customers and service technicians,

This check list cannot replace your expertise or extensive experience in fault resolution. It is intended to support fast and systematic error diagnosis and error documentation. This list does not claim to be complete. We are therefore always grateful for any advice and information you may be able to provide. General user instructions can be found on the rear of this check list.

The Instrument Manufacturer

## Block 1 / Plant and instrument data

		Testomat 2000®				
		Testomat® ECO				
Plant type	Instrument type	Instrument no.	Indicator type	Software status	Pump no.	

## Block 2 / Error message and error history

Please mark appropriately (X)

What does your instrument's error history display? ("i" and "Enter" key => operating instructions)			
		( Error history text )	
Does an error message appear on the display? For example, "Mf. analysis", "Low water press.", etc. (See operating instructions: "Error messages / Troubleshooting")	Yes	No	
		( Error message text )	

## Block 3 / Visual inspection and functional test

Please mark appropriately (X)

If applicable, values / comments

Is the instrument connected to the mains voltage specified on the rating plate?	Yes	No	
Does a message appear on the display?	Yes	No	
Does the instrument display a plausible measured value? (possible manual measurement _____ value)	Yes	No	Measured value:
Are the measuring chamber and sight-glass windows clean?	Yes	No	
Are the measuring chamber and the water-carrying hoses free of leaks?	Yes	No	
Is the indicator's expiry date still valid? (See expiry date printed on the indicator bottle)	Yes	No	Expiry date:
Has the correct indicator type been programmed? (TH 2025 => 0.25 to 2.5 °dH = factory setting)	Yes	No	Type:
Is the water pressure within the specified range (400 ml/min)? (See the type plate on the instrument)	Yes	No	Plant pressure:
Does the drain hose prevent the risk of backwater? (No "syphoning effect"!!)	Yes	No	
Is the drain hose free of blockages? (Microorganisms caused by contamination, etc.)	Yes	No	
Does the set flushing time/quantity of flush water ensure that only freshwater is measured?	Yes	No	Flushing time:
Are the hoses at the dosing pump free from air bubbles? (Operate the pump manually / Carry out a manual analysis)	Yes	No	

## CARRYING OUT A (MANUAL) ANALYSIS

Does the water column rise evenly up to the overflow borehole when filling the measuring chamber (5 mm below the upper edge of the measuring chamber)? (If not: check the water pressure, water throughput/flow controller)	Yes	No	
Does the indicator pump dose correctly when starting an analysis? (LED at the pump illuminates!)	Yes	No	No. of dosing strokes:
Have the indicator and water been mixed properly in the measuring chamber after the dosing process? Check the magnetic stirring bar! =>see maintenance manual "Adjust mode"	Yes	No	

## PROGRAMMING DATA / OPERATING CONDITIONS

Have the limit values been set correctly? (Within the measuring range/according to the performance limit of the plant?)	Yes	No	Limit values:
Is the Testomat instrument always supplied with mains voltage – except during maintenance work/emergency situations? (Temporary shutdown only via the "Standby" key or the "Stop" input!)	Yes	No	See the "General instructions for operating Testomat 2000® and Testomat® ECO"

Please refer to "Error messages / Troubleshooting" in the **operating instructions** for further information on error messages and possible causes of faults.

Further functional tests (e.g. overflow detection and amplification setting => "Special function Adjust mode") and service instructions can be found in the **maintenance manual**.

After completing these checks, experience shows that it can be assumed that the checked functions (Block 3) are in effective working order if you have answered all the questions with "Yes". We recommend you to carry out these checks during each inspection or if faults occur.

# Instrument settings

## Caution!

Your settings may be deleted if repairs are carried out. Therefore, note down your instrument settings in the table below before sending the instrument to our service team for repairs. Please enclose a copy of the table with the instrument. If you have noted down the settings, they can be easily re-entered by your service staff once any repairs have been completed.

Menu	Setting
<b>MODE OF OPERATION</b>	
Time-controlled	
Volume interval	
<b>DISPLAY UNIT</b>	
Display in °dH	
Display in °f	
Display in ppm CaCO <sub>3</sub>	
Display in mmol/l	
<b>TYPE OF REAGENT</b>	
500ml-bottle	
100ml-bottle	
TH2005 Water hard.	
TH2025 Water hard.	
TH2100 Water hard.	
TH2250 Water hard.	
<b>LIMIT VALUES</b>	
Limit val. 1:	
Limit val. 2:	
<b>FLUSH TIMES</b>	
Flush	
<b>TYPE OF WATER METER</b>	
1 Litre/Impulse	
2,5 Litres/Impulse	
5 Litres/Impulse	
10 Litres/Impulse	
100 Litres/Impulse	
500 Litres/Impulse	
1000 Litres/Impulse	
<b>BOB-OPERATION</b>	
Function off	
Function on	
<b>FUNCTION LV1</b>	
Duration	
Impulse	
Interval	
Two point	
Time:	
<b>FUNCTION LV2</b>	
Duration	
Impulse	
Interval	
Time:	
<b>HYSTERESIS LV1</b>	
Analysis (1,2,3)	
<b>HYSTERESIS LV2</b>	
Analysis (1,2,3)	
<b>FUNCTION STOP</b>	
Normally open contact	
Normally closed contact	

<b>INTERFACES</b>	
Type 0-20 mA	
Type 4-20 mA	
Type RS232	
<b>SPRACHE/LANGUAGE</b>	
DEUTSCH	
English	
Français	
Italiano	
Polski	
Nederlands	
Espanol	

## Technical data

Power supply:	230 VAC, 115 VAC or 24 VAC $\pm$ 10%, 50 - 60 Hz Fuse 230 V: T0.16 A Fuse 115 V: T0.315 A Fuse 24 V: T1.0 A
Power consumption:	max. 25 VA, without external load
Protection class:	I
Degree of protection:	IP 65
Conformity:	EN 61000-6-2, EN 61000-6-4, EN 61010-1 BS EN 61000-6-4+A1, BS EN 61000-6-2, BS EN 61010- 1+A1
Ambient temperature:	10 – 45°C
Measuring range:	See section "Performance specifications"
Current interface:	0/4 - 20 mA, max. load 500 Ohm
Dimensions:	W x H x D = 380 x 480 x 280 mm
Weight:	Approx. 9.0 kg
Others:	The unit is non volatile
<b>Mains water supply</b>	
Operating pressure:	1 to 8 bar / $1 \times 10^5$ to $8 \times 10^5$ Pa <b>or</b> 0.3* to 1 bar / $0.3 \times 10^5$ to $1 \times 10^5$ Pa (after removing the valve body)
Water inlet:	Opaque pressure hose with an external diameter of 6/4x1 mm
Water outlet:	Hose with an internal diameter of 12 mm
Water temperature:	10 – 40 °C
<b>Properties</b> <b>Analysis water**</b>	pH level > 4 CO2 level < 20 mg/l



\* When using Testomat ECO® at a pre-pressure of 0.3 bar, it must be ensured that the flow rate through the measuring chamber is at least 400 ml/min.

\*\* See also the notes on pages 5, 6, 7

**We reserve the right to make technical changes without notice in the interest of constantly improving our products!**  
Our manuals are updated regularly. If you have an older version (see version at the back of the manual) you will find the current manual on our website [www.heylandanalysis.de](http://www.heylandanalysis.de) on the download page.

## Conformity Declaration



EC Conformity Declaration



### for the following product

**Testomat® ECO**

**Online analysis instrument for residual total hardness (water hardness)**

We hereby confirm that the above product conforms to the principal health and safety regulations laid down in the EC Directives 2014/30/EU and 2014/35/EU.

This declaration applies to all units produced in accordance with the attached manufacturing documents which are a constituent part of this declaration.

**The product was assessed with reference to the following standards:**



**EN 61000-6-4:** Electromagnetic compatibility, Generic emission standard

**EN 61000-6-2:** Electromagnetic compatibility, Generic immunity standard

**EN 61010-1:** Safety requirements for electrical equipment for measurement, control and laboratory use



**BS EN 61000-6-4+A1** Electromagnetic compatibility (EMC). Generic standards. Emission standard for industrial environments

**BS EN 61000-6-2** Electromagnetic compatibility (EMC). Generic standards. Immunity standard for industrial environments

**BS EN 61010-1+A1** Safety requirements for electrical equipment for measurement, control, and laboratory use. General requirements

This declaration is made on behalf of

**GEBRÜDER HEYL**  
**Analysentechnik GmbH & Co. KG**  
**Orleansstraße 75b**  
**31135 Hildesheim**

by

Jörg-Tilman Heyl  
 General Manager

Hildesheim, 12/08/2021

## Product overview Testomat 2000®-Instruments



Model/Type	Measuring Parameter	Measuring Range	Applications/Functions
<b>Testomat 2000®</b>	<ul style="list-style-type: none"> <li>• Water hardness</li> <li>• Carbonate hardness</li> <li>• p-value</li> <li>• minus-m-value</li> </ul>	0.05-25 °dH 0,5-20 °dH 1-15 mmol/l 0.05-0.5 mmol/l	<ul style="list-style-type: none"> <li>• Universal for water treatment plants</li> <li>• allowed for boiler houses</li> </ul>
<b>Testomat 2000® Antox</b>	as Testomat 2000®	as Testomat 2000®	<ul style="list-style-type: none"> <li>• dosing a reducing agent</li> </ul>
<b>Testomat 2000® CAL</b>	as Testomat 2000®	as Testomat 2000®	<ul style="list-style-type: none"> <li>• Automatic calibration function</li> </ul>
<b>Testomat 2000® CLF</b>	• Free Chlorine	0-2.5 mg/l	<ul style="list-style-type: none"> <li>• DPD-method for swimming pool and drinking water control</li> </ul>
<b>Testomat 2000® CLT</b>	• Total Chlorine	0-2.5 mg/l	<ul style="list-style-type: none"> <li>• DPD-method for swimming pool and drinking water control</li> </ul>
<b>Testomat 2000® CrVI</b>	<ul style="list-style-type: none"> <li>• Chromate</li> <li>• Chrome-VI</li> </ul>	0-2.0 mg/l 0-1.0 mg/l	<ul style="list-style-type: none"> <li>• process control of waste water in galvanic industry</li> </ul>
<b>Testomat 2000® Duo</b>	as Testomat 2000®	as Testomat 2000®	<ul style="list-style-type: none"> <li>• Controlling of two measuring points</li> </ul>
<b>Testomat 2000® Fe</b>	• Iron-II and Iron-III	0-1.0 mg/l	<ul style="list-style-type: none"> <li>• De-Ironing plants</li> </ul>
<b>Testomat 2000® Polymer</b>	• Polyacrylate	0-50 mg/l	<ul style="list-style-type: none"> <li>• Monitoring of conditioning agents in the cooling and heating cycles</li> </ul>
<b>Testomat 2000® SO<sub>3</sub></b>	• Sulphite	0-20 mg/l	<ul style="list-style-type: none"> <li>• Control of the Oxygen-binding by Sulphite in boiler feed water</li> </ul>
<b>Testomat 2000® self clean</b>	as Testomat 2000®	as Testomat 2000®	<ul style="list-style-type: none"> <li>• Automatic cleaning of the measuring chamber</li> </ul>
<b>Testomat 2000 THCL®</b>	<ul style="list-style-type: none"> <li>• Total Chlorine</li> <li>• Water hardness</li> </ul>	0-2.5 mg/l 0.25-2.5 °dH	<ul style="list-style-type: none"> <li>• DPD-method for swimming pool and drinking water control</li> <li>• combination system for hardness and chlorine</li> </ul>
<b>Testomat 2000® V</b>	<ul style="list-style-type: none"> <li>• Water hardness</li> <li>• Carbonate hardness</li> </ul>	1.0-25.0 °dH 1.0-20.0 °dH	<ul style="list-style-type: none"> <li>• blending water</li> </ul>



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