



**Gebrüder Heyl**  
Analysentechnik  
GmbH & Co. KG

# PRODUCT CATALOG 2022



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**Our new e-mail and web address:**

[www.heylanalysis.de](http://www.heylanalysis.de)  
[info@heylanalysis.de](mailto:info@heylanalysis.de)

To make it easy for you to find our products quickly, we've marked off our product sectors with different colors. This shows you at a glance what product area you're in.

**Selection help**

Since our selection of Testomat devices has gotten quite large, we offer you our selection help table on page 29 as a special overview which will tell you what device is especially appropriate for what application

Gebrüder Heyl process photometers and titration instruments have been putting their reliability and practicality to the test since 1958.

With improved accuracy and resolution, in combination with analysis functions that have undergone consistent further development, the current generation of instruments helps water treatment system operators reduce costs and guarantee optimal water quality.

**Improve your water treatment process with online analysis instruments**

Plant operators and plant technicians can increase the efficiency of the water softening process with constant water quality monitoring.

This enables operators to recognize whether the regeneration process is running correctly, the resin quality is still sufficient, and sufficient regeneration conditioning agents are present in the right consistency.

The combination of **Testomat 2000®**, **Softmaster® MMP2** and **MultiControl CT** leads to less waste water, low conditioning agents use, and cost savings thanks to low energy requirements.

**Which companies can benefit from online analytical devices?**

Every company that has to monitor its process water cycle. We offer analytical devices for 14 different parameters including water and carbonate hardness, phosphate, sulphite, chromium VI, chlorine and chlorine dioxide.

Each of these parameters can be monitored continuously with one device. The data is then stored to provide documented evidence of the monitoring.

- bakeries
- meat processing plants
- steam generation sterilization
- laundry companies
- food and beverage industry (breweries, dairies)

- pulp and paper industry
- chemical industry
- pharmaceutical industry
- construction materials industry

For plant operators who want to comply with increasingly stringent process and effluent limit values, continuous online monitoring of their water treatment process is the safest solution.

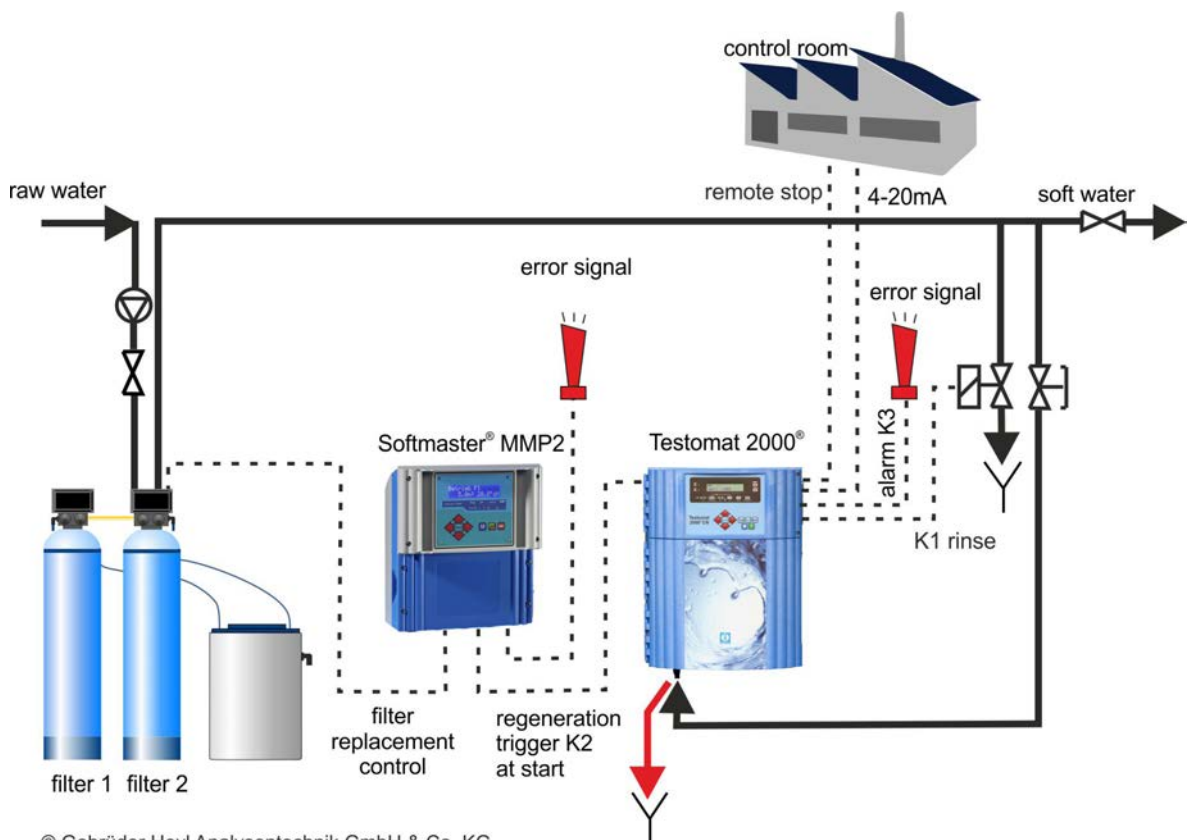
Technical information:

**Energy cost reduction through online water quality monitoring**

This technical information concerns the effect of calcium and other deposits in steam boiler plants and cooling towers. Problems that arise from deposits and possible solutions are highlighted.

The complete technical information can be found under Applications on our homepage, [www.heylandysis.de](http://www.heylandysis.de).

**Online monitoring of water quality with Gebrüder Heyl instruments**



**Desalination**

To prevent corrosion caused by salt, the conductivity of the feed water is controlled by the MultiControl monitoring instrument.

The MultiControl monitoring instrument controls the desalination of boiler water with a high salt concentration and regulates the water supply as needed in order to maintain the correct salinity.

The desalination electrode is located in the upper region of the steam generator at the height of the lower water level.



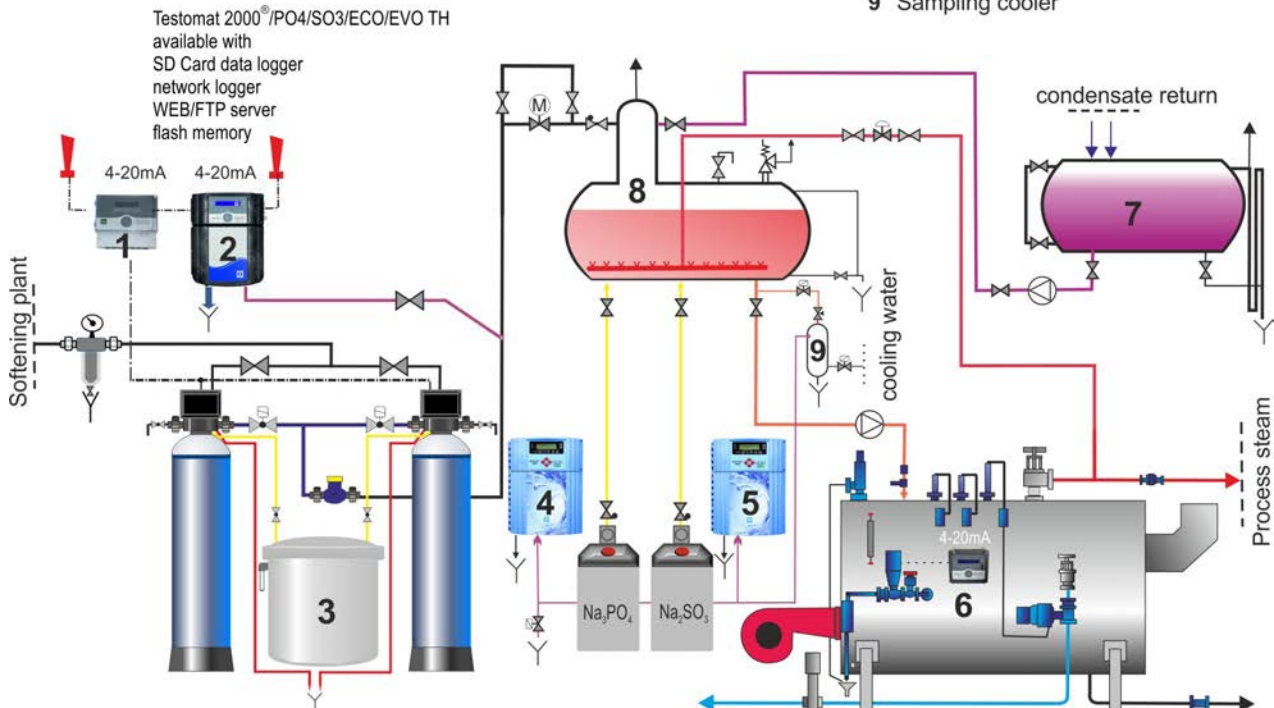
© Fotosearch.de



Our **Testomat 2000®** checks the hardness of your feed water and condensate water in your hot water boiler and steam boiler systems according to the current **TÜV WÜ 100** regulation and supports you in maximizing the cost-efficiency of your system.

**Boiler house concept with Heyl measuring and control devices**

- 1 Softmaster® MMP compact control of softening plant
- 2 Testomat® 2000/ECO/EVO hardness measurement
- 3 Softening plant
- 4 Testomat® PO4 phosphate dosing
- 5 Testomat® SO3 sulfite dosing
- 6 MultiControl
- 7 Condensation collector
- 8 Feed water tank
- 9 Sampling cooler



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Precise control attuned to the application can contribute to a significant improvement of the entire production process.

Therefore, we made it our mission decades ago to provide our customers with application-oriented solutions in which every individual component is attuned exactly to every other.

**Monitoring and control of water treatment example: softening plant**

The following Parameters must be monitored:

- quality
- salt deficiency in the brine tank
- correct regeneration cycle

You can achieve this by using our controllers and measuring instruments in combination:

- Testomat 2000®**
- + Softmaster® MMP2**
- + Softmaster® ROE1 and ROE2**

Result:

- less waste water
- lower salt use
- cost savings thanks to lower energy requirements

**1- and 2-filter systems**

All Softmaster® MMP controllers can be connected to many current valves of 1- and 2-filter systems, e.g., valves from

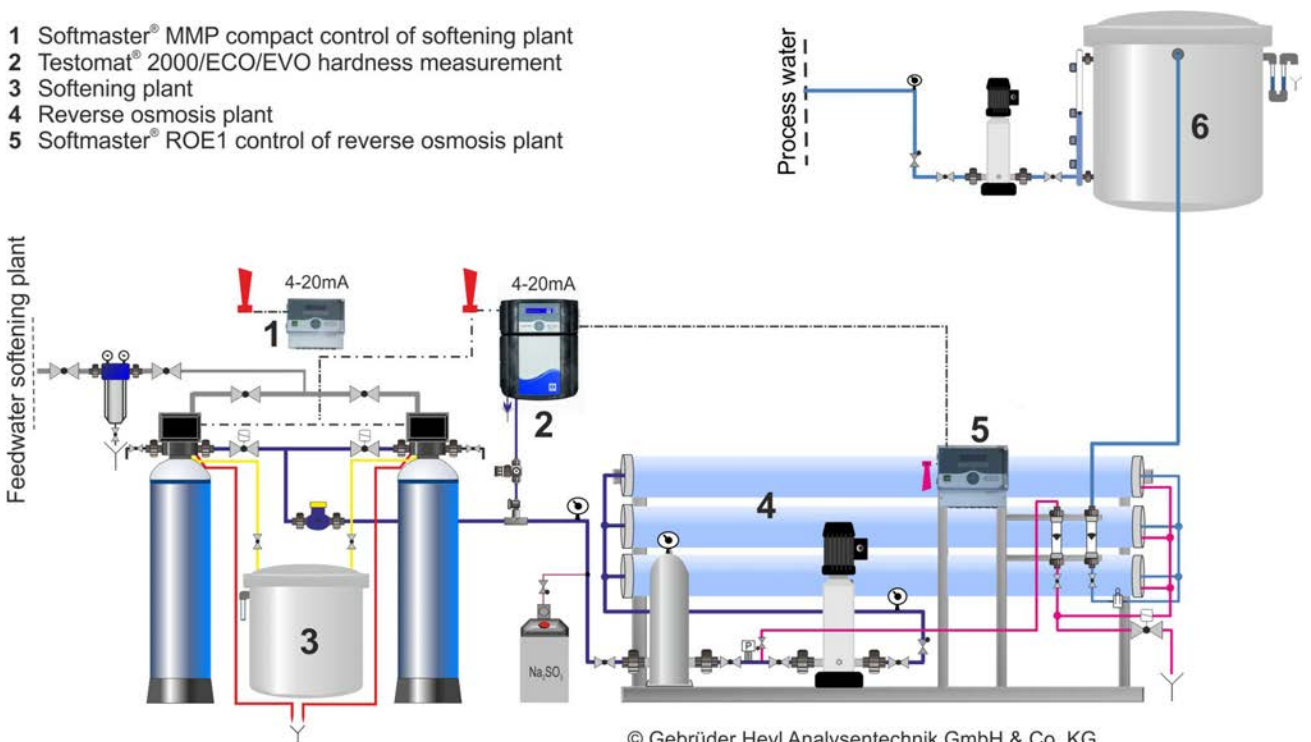
- Autotrol
- Fleck
- Siata

To support you, you can request connection diagrams for various valves from us or download the current operating instructions from our homepage [www.heylanalysis.de](http://www.heylanalysis.de).



**Softmaster® controllers monitoring a reverse osmosis system together with Testomat 2000®**

- 1 Softmaster® MMP compact control of softening plant
- 2 Testomat® 2000/ECO/EVO hardness measurement
- 3 Softening plant
- 4 Reverse osmosis plant
- 5 Softmaster® ROE1 control of reverse osmosis plant



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© Kurita Europe GmbH, Viersen, Germanland

**Mobile monitoring system for cooling towers with integrated Testomat 2000® Polymer for monitoring the conditioning agent.**

**Control and monitoring of recooling plants**

Today, cooling water controlling and monitoring are indispensable components of advanced energetic and hygiene-compliant operation of cooling towers according to VDI 2047-2 and VDI 3803-3.4.

A wide variety of recooling plants exists worldwide:

- Closed cooling systems
- Semi-open cooling systems
- Continuous flow cooling systems

More than 100,000 recooling plants of the above categories are installed in Germany.

**What is the responsibility of the plant operator according to the new VDI 2047-2 directive?**

Recooling plants and cooling towers are required in the industry and with large buildings to allow for the quick dissipation of excess heat in production processes or buildings.

Although measures have been employed over the past few years to operate these systems more economically and more safely in terms of hygiene, malfunctions and downtime still often occur due to deposits, corrosion or even

legionella. Because of the design, they consequently spread quickly.

Operators of evaporative cooling systems must therefore still act promptly to avoid mineral-based, corrosive and biological accumulations (such as legionella and pseudomonads).

The legislator has therefore issued a new hygiene directive, VDI 2047 Sheet 2 "Recooling plants - Ensuring the hygiene-compliant operation of evaporative cooling plants". This directive is also referred to as the VDI cooling tower rule.

The duties of the operating company for the prevention of legionella are specifically regulated by this directive.

All plant operators are advised familiarise themselves with the new VDI 2047-2 directive and take the required measures – disregarding the operator's duties may be punishable by law.

To be able to continually ensure the economic, troublefree and – according to the new VDI 2047-2 directive – hygiene-compliant operation of a cooling tower, system conditioning and continuous monitoring of the water are absolutely essential.

**What are the main focuses of monitoring?**

Part of the cooling water regularly evaporates in open, semi-open and

also closed cooling systems. As a result, the salt concentration in the circulating water rises constantly.

However, the increased salt and mineral content in the circulating water causes limescale buildup, corrosion and mineral deposits in the cooling tower and circulating water system. Drip collectors, trickling filters and distribution channels as well as the heat exchangers in the system are especially affected by this.

This is compounded by biological problems, such as from the formation of algae and biofilms introduced from the supply water and the ambient air.

VDI 3803 stipulates in section 3.4 for evaporative recooling plants that the water condition of the circulating water must be adapted to the building materials of the cooling circuit.

This means that the cooling water should be conditioned without fail to prevent corrosion, inorganic deposits (calcium and magnesium carbonates) as well as organic deposits (algae and bacteria strains) – also called biofilms – from causing major damage in the cooling circuits.

Biofilms, however, can not only cause blockages of fittings and pumps but also constitute the germ cell for legionella or pseudomonas bacteria, which

are very dangerous for humans.

Biofilms are also energetically equivalent to mineral deposits such as calcium or silicate deposits. A layer of only 1 mm thickness can cause a loss of efficiency up to 30% with both types of deposits. This, in turn, results in additional energy costs of up to 12%.

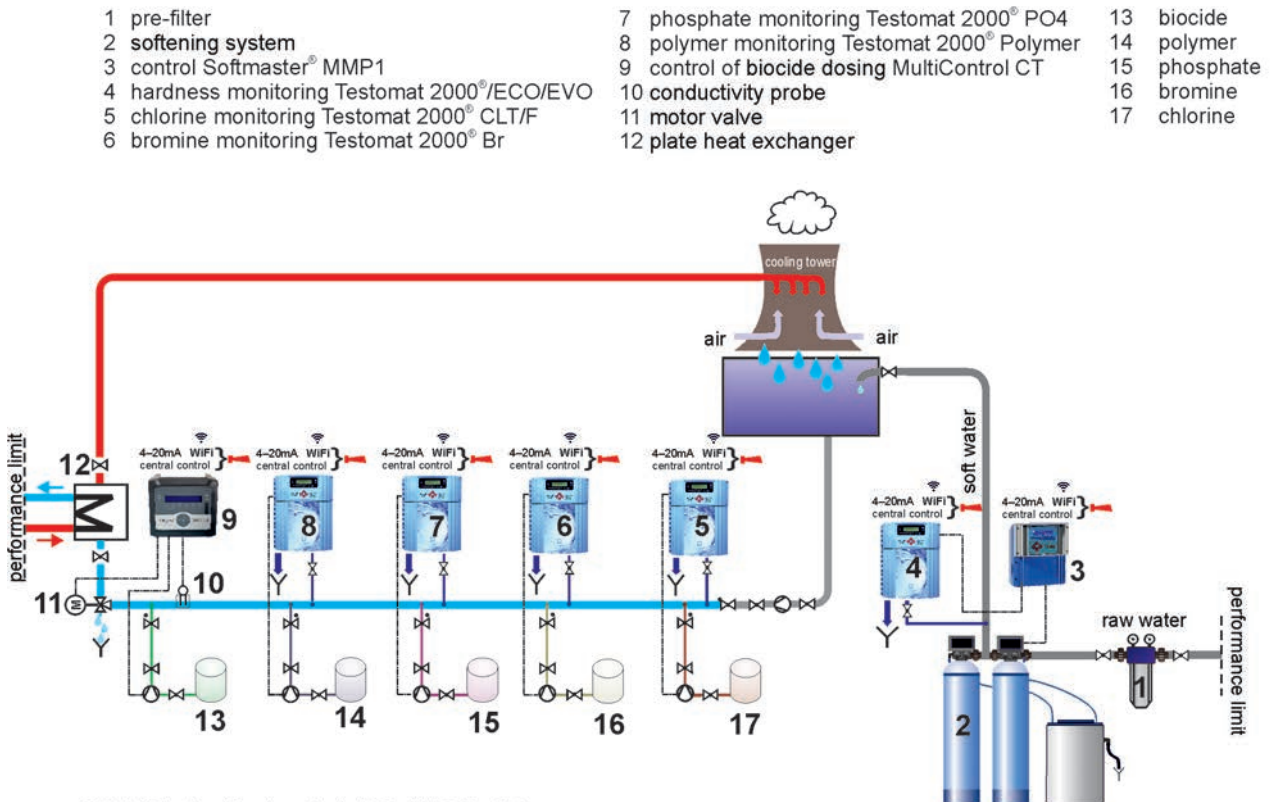
**Conclusion:**

**A controlled cooling tower system monitored online works in a hygienically compliant manner (according to VDI 2047-2), economically and without malfunctions (according to VDI 3803).**



**A cooling circuit concept, featuring Heyl analyzers and control devices**

Many parameters can be measured in the cooling circuit. Our example shows some of them that you can measure with our measuring instruments. It depends on the application and the parameters to be monitored. You can find an example for desalination in the cooling circuit on page 8.





Using untreated or partially softened water as the feed water for cooling water circuits or air washers usually causes problems such as:

- Limescale,
- Biological deposits by myxobacteria and algae (bacterial contamination)
- Corrosion of metallic materials.

Automatic monitoring and conditioning of the circulating water is important to prevent this from happening. We have developed the automatic desalination device **MultiControl CT** according to VDI 2047 part 1 and 2 for this application.

- **Desalination** can be controlled either by conductance or by TDS. There is a locking mechanism to stop desalination after a biocide dosing. The duration of desalination can be monitored.
- The **biocide dosing** may either take place after a certain number of days or regularly on certain days of the week at a fixed time. Preliminary desalination is available as an option.
- For quantity-based **inhibitor dosing**, there are various adjustment options available for the dosing point and dosing period.

- **Circulation** may either take place after a certain number of days or regularly on certain days of the week at a fixed time.
- In addition, **limit values**, for example for temperature (min and max) or pH value (min and max) can be monitored.

By using different plug-in cards on the two existing slots in the device, various sensors, a process controller with 0/4-20 mA input or a curve tracer can be connected.

The following plug-in cards are available in particular:

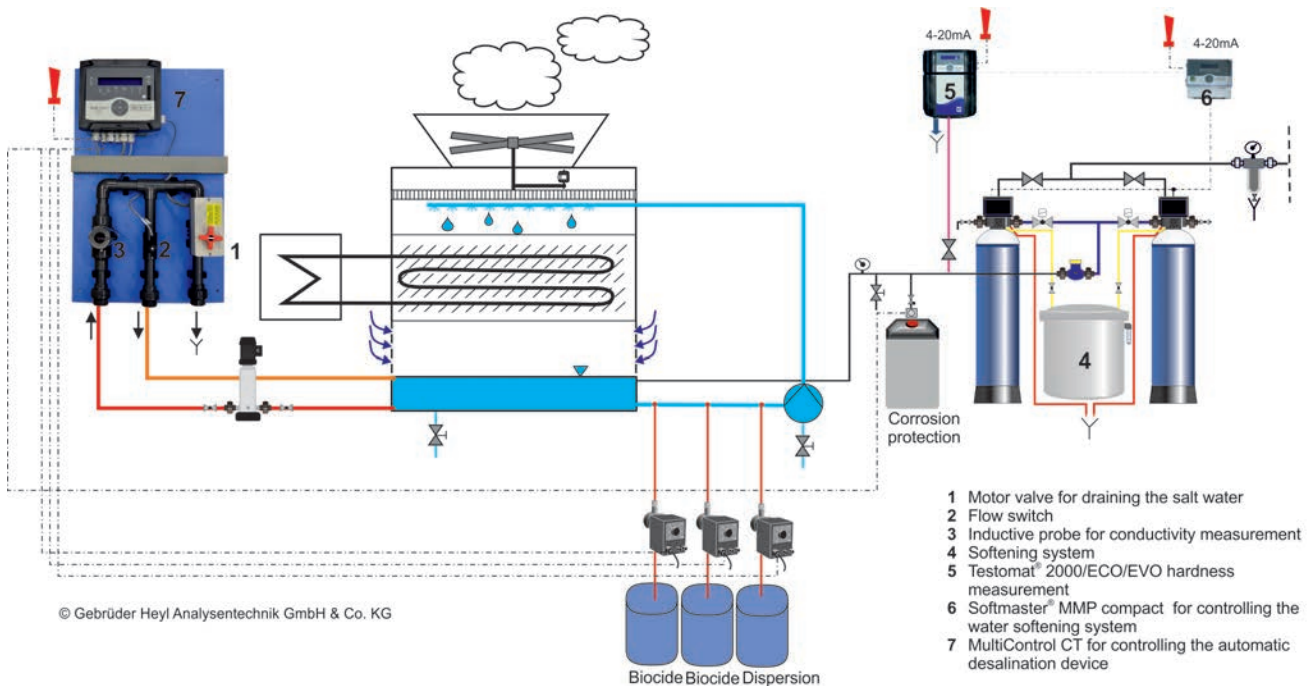
- Plug-in card for connecting a probe with two current outputs for measuring the inductive conductivity and temperature and for connecting a combination electrode for measuring the pH value.
- Plug-in card for connecting a probe with RS232 interface for measuring the inductive conductivity and temperature.
- Plug-in card for connecting a conductive conductivity probe, a PT100 or PT1000 temperature sensor with 2-, 3- or 4-wire technology

and a combination electrode for measuring the pH value.

- Plug-in card with two 0/4-20 mA outputs for outputting the measured values and one RS232 interface for connecting an inductive conductivity probe.

A SD card is used to log measured values, messages, alarms and status changes. Even the firmware can be updated in this way.

Water treatment of feed water in cooling circuits with measuring instruments from Gebr. Heyl



- 1 Motor valve for draining the salt water
- 2 Flow switch
- 3 Inductive probe for conductivity measurement
- 4 Softening system
- 5 Testomat<sup>®</sup> 2000/ECO/EVO hardness measurement
- 6 Softmaster<sup>®</sup> MMP compact for controlling the water softening system
- 7 MultiControl CT for controlling the automatic desalination device



The effect of a too low acid capacity on the water treatment facility and water quality is often underestimated.

Low acid capacity makes it difficult for the pH value in the swimming pool water to stabilize. The pH value in turn affects the filtration effect and therefore the disinfecting potential.

Acid capacity also strongly influences the occurrence of corrosion in parts of the facility that are in contact with water. The water is more aggressive the lower the acid capacity is.

This leads to corrosion on metal components such as pump drives and fiber backstops, untreated concrete water tanks and on gaps between tiles.

DIN 19643 recommends a weekly inspection of acid capacity in order to be able to permanently control the water quality and the state of the surfaces that are in contact with water.

It also recommends a maximum lower limit value of 0.3 mmol for the acid

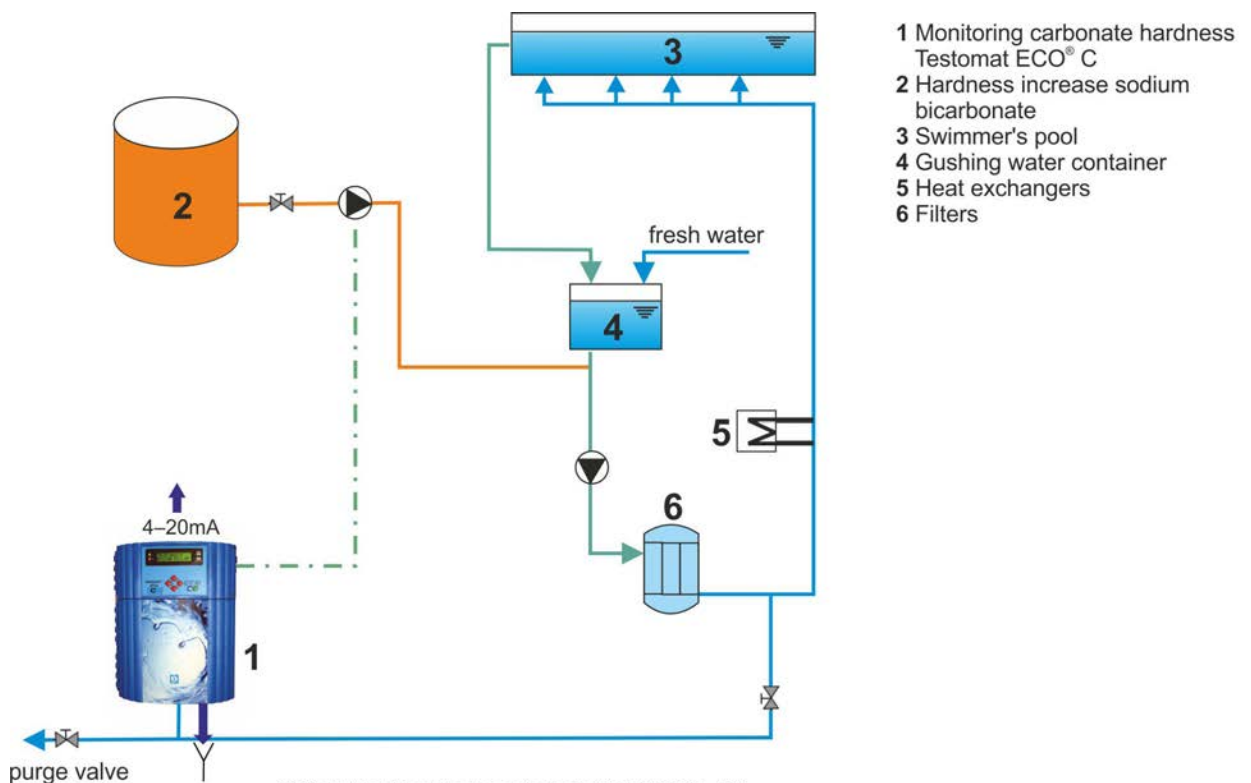


capacity in Jacuzzis and 0.7 mmol in swimmer's pools.

Through online analysis with the **Testomat ECO® C** the acid capacity can be stabilized automatically

Regular inspection also helps to reduce consumables such as disinfectants and stabilizers and thus helps to save costs.

Monitoring carbonate hardness in a swimming pool's water cycle with Gebr. Heyl measuring devices



**When is it necessary to measure phosphate levels?**

The measurement of the phosphate content in the wastewater of industrial processes becomes more and more important, because the phosphate values must be lower than the legally permitted values if the wastewater is discharged into the sewer system.

In accordance with § 11 of the German drinking water ordinance of 2001, the limits are 2,2 mg / l phosphorus (6.75 mg / l PO<sub>4</sub>) for phosphates added to the drinking water.

**Where do phosphates come from?**

Phosphates are mainly found in fertilizers and detergents. They are released into the groundwater by agricultural fertilizers in the soil or by domestic wastewater with phosphate detergents. In industrial plants, orthophosphates (PO<sub>4</sub>) are directly fed into the processing water to prevent corrosion in their piping systems.

Industrial and agricultural discharges in rivers and lakes lead to a nutrient

surplus in the waters. This results in undesirable algae growth and a falling oxygen content in the water. The ecological balance suffers sustained damage.

Through the water cycle, high amounts of phosphates and nitrates also enter the ground water.

In order to prevent this environmental hazard, policies for the concentration of phosphates and nitrates in water have been established.

**Phosphates in Sewage Treatment Plants**

In waste water treatment plants, phosphate concentration must be measured in order to ensure effective wastewater treatment. Phosphates are removed either by chemical precipitation or biological elimination from wastewater.

By feeding in dissolved iron salts (ferrous chloride), most of the phosphorus from wastewater is precipitated and deposited along with the contaminants from the primary settlement tank to the bottom of the basin.

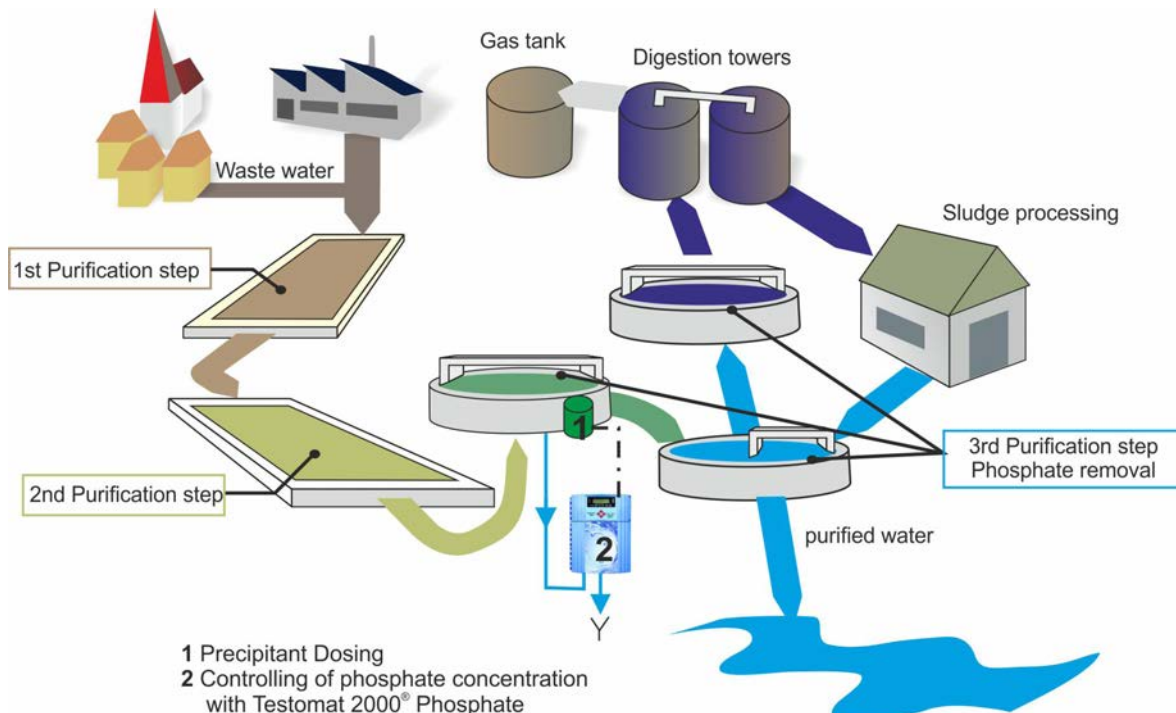
Increasingly important in wastewater treatment plants is the phosphate recovery from wastewater and sludge, since phosphorus is an important and finite raw material.

All these processes require an inspection of the phosphate content, which must be either conducted manually or continuously.

The **Testomat 2000® PO4** was developed for the online analysis of orthophosphate and operates within a measuring range of 0 - 10 mg/l PO<sub>4</sub>.

Find the complete technical information on phosphate measurement with the **Testomat 2000® PO4** in the download section of our website [www.heylyanalysis.de](http://www.heylyanalysis.de).

**Phosphate measurement at the water treatment plant with the Gebr. Heyl phosphate measuring instrument**



During galvanic processes such as copper plating, chromium plating or nickel plating or during surface treatment before painting (phosphating), large amounts of rinsing water are required after each process step.

Since the disposal of these process waters is very expensive, it makes sense for a company to process and reuse the process waters. The amount of waste water and fresh water can thus be limited.

Heavy metals and toxic constituents are removed during the on-site treatment.

In many cases, a chemical-physical process is used, e.g. ion exchangers. Regeneration of ion exchangers produces solutions with a high concentration of heavy metal salts, from which the metals are either deposited electrolytically or, in some cases, recycled directly to the galvanising baths.

The process water is neutralised with the help of acid or lye. Auxiliary substances and additional reaction steps eliminate any existing critical constituents such as cyanides or chromic acid.



Afterwards, sludge is produced with a flocculant, which removes oils, fats and heavy metals from the water.

The resulting clear phase can then be discharged into the sewer in consideration of the legal limit values.

**Limit values for chromium**

The Drinking Water Ordinance (TrinkwV 2001/amendment November

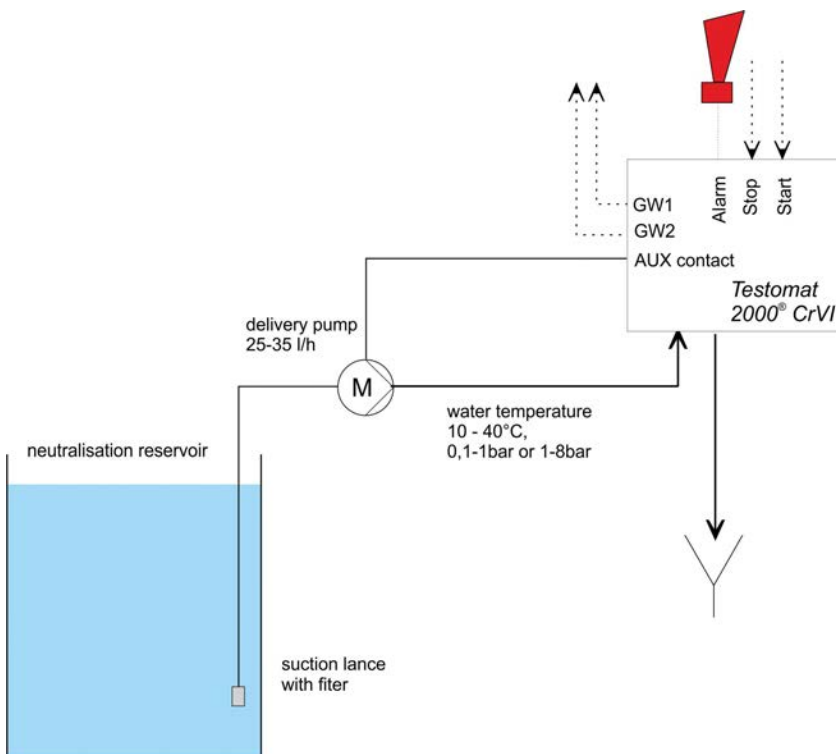
2011) prescribes a limit value of 0.05 mg/l chromium in drinking water.

The Waste Water Ordinance (AbwV) sets a limit of 0.05 mg/l chromium in the waste water of chemical industrial companies and a limit value of 0.25 g/t chromium for the iron, steel and malleable-iron foundry.

With a measuring range of 0.0-2.0 mg/l (chromate) and 0-1.0 mg/l (chromium VI), the **Testomat 2000® CrVI** is ideally suited for the required monitoring of these limit values.

Since the monitoring of limit values by the Testomat device takes place automatically online, the level of supervision required by personnel is low and the legal requirements are reliably and demonstrably adhered to and documented through data storage via SD card data loggers.

The analytical result is displayed after a reaction time of approx. 2 minutes. The **Testomat 2000® CrVI 0-5 ppm** can also be used for a broader monitoring range. The measuring range is 0.0-5.0 ppm (chromium VI) and 0.0-11.15 ppm (chromate).





The sterilisation of surgical instruments now plays a central role when it comes to quality assurance in hospitals.

The treatment process is subject to the requirements of the standard DIN EN 285 for steam sterilisation, among others. The steam or water used must not exceed the specified limit values, otherwise deposits and corrosion can occur on the metal surfaces of the instruments.

Demineralised water is therefore generally used for the sterilisation process. This process water (demineralised water) is produced in a water treatment system in the hospital.

DIN EN 285 stipulates the following limit values for the feed water quality to generate pure steam:

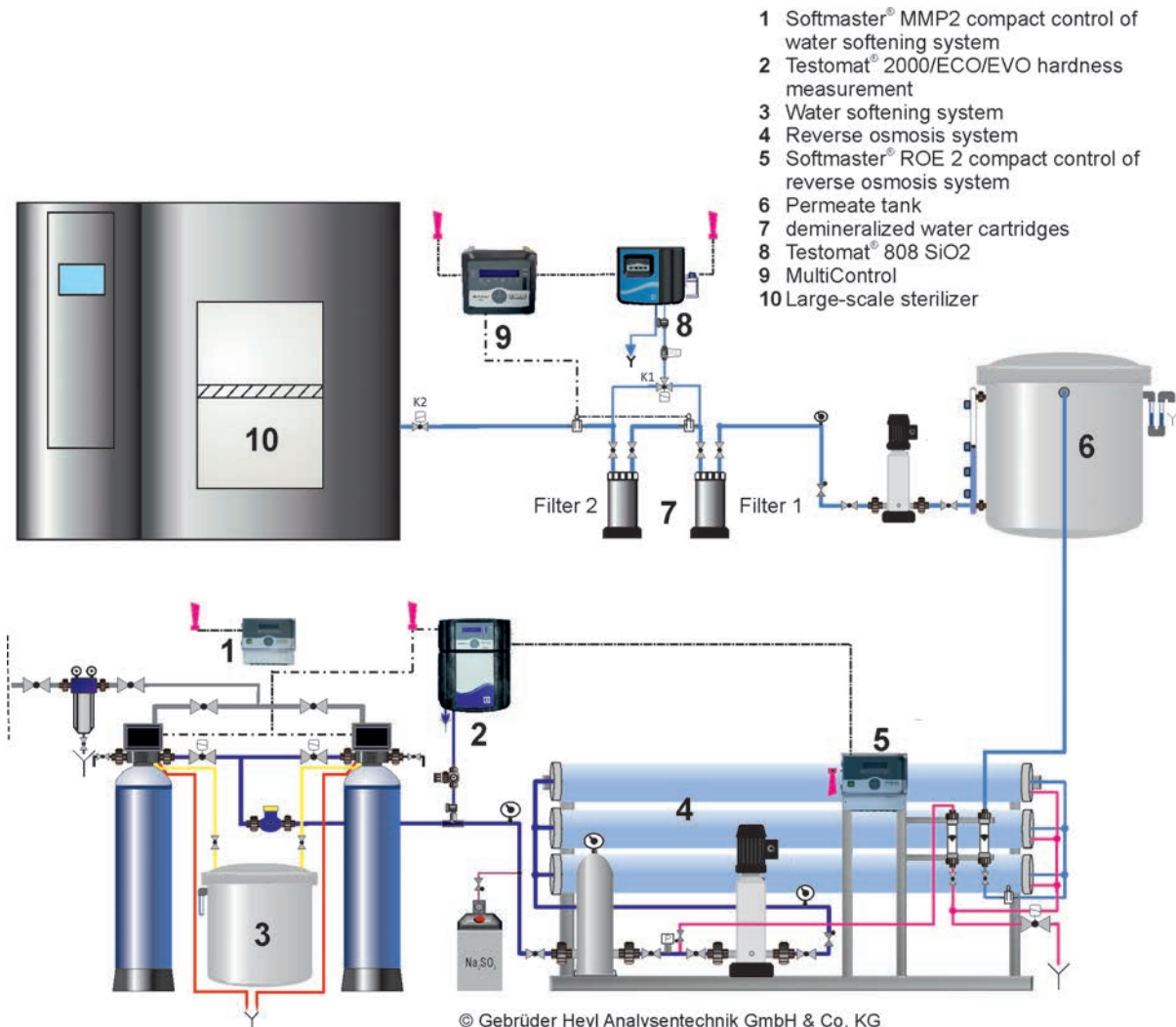
- Conductivity: < 15  $\mu\text{S}/\text{cm}$
- pH-value: 5 – 7
- Total hardness: < 0,02 mmol/l
- Salt content: < 10 mg/l
- Phosphate: < 0,5 mg/l
- Silicate ( $\text{SiO}_2$ ): < 1 mg/l
- Chloride: < 2 mg/l

To meet the need of hospitals for a simple, reliable silicate measuring device, Gebr. Heyl Analysentechnik has developed the **Testomat® 808 SiO<sub>2</sub>**.



This limit value measuring device can determine silicates in the measurement range from 0.3 to 1.2 ppm and thus corresponds to the specifications of the DIN standard EN 285 for a silicate monitoring device.



Find the complete technical information on **water treatment in hospitals** in the download section of our website [www.heylandalysis.de](http://www.heylandalysis.de).

Water treatment for the central sterilization with Gebr. Heyl measuring and control devices







- 1 Softmaster® MMP2 compact control of water softening system
- 2 Testomat® 2000/ECO/EVO hardness measurement
- 3 Water softening system
- 4 Reverse osmosis system
- 5 Softmaster® ROE 2 compact control of reverse osmosis system
- 6 Permeate tank
- 7 demineralized water cartridges
- 8 Testomat® 808 SiO<sub>2</sub>
- 9 MultiControl
- 10 Large-scale sterilizer

						
<b>Description</b>	limit value monitoring instrument for water hardness	limit value monitoring instrument for silica				
<b>Parameters</b>	water hardness	silica SiO <sub>2</sub>				
<b>Monitoring range</b>	0,02-5 °dH (0,4....89 ppm CaCO <sub>3</sub> )	0,3-1,2 ppm				
<b>Indicators</b> Limit values on pageSeite 47	Type 300, 300 S, 301, 302, 303, 305, 310, 320, 330, 350	Type A + B for Testomat® 808 SiO <sub>2</sub>				
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>• low water consumption</li> <li>• state-of-the-art electronics</li> <li>• modern indicator pump system</li> <li>• error display</li> <li>• indicator quantity display</li> <li>• external rinsing valve control</li> <li>• limit value evaluation/external control</li> <li>• alarm processing</li> <li>• internal and external rinsing via manual control</li> <li>• 72 hours without supervision possible (in BOB mode)</li> <li>• selector switch for pause interval; selector switch for adjusting the behavior of the relay when the limit value is exceeded</li> </ul>	<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat® 808 - 2019</li> </ul> <p>in addition:</p> <ul style="list-style-type: none"> <li>• 2 selector switches for measuring intervals and evaluating limit values</li> </ul>				
<b>Application</b>	<p>applications of continuous residual hardness monitoring, e.g.:</p> <ul style="list-style-type: none"> <li>• reverse osmosis plants</li> <li>• soft water for commercial purposes</li> <li>• pure water production plants</li> <li>• galvanization</li> </ul>	<ul style="list-style-type: none"> <li>• Water treatment of sterilizations in hospitals</li> <li>• Monitoring of silicate content in industrial waters</li> </ul> <p>Application example on page 12</p>				
<b>Protection type/class</b>	IP44 / I	IP44 / I				
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz				
<b>Power consumption</b>	max. 16 VA	max. 16 VA				
<b>Dimensions</b>	approx. 14.3" x 12.4" x 5.4" (W x H x D) 364 x 314 x 138 mm	approx. 14.3" x 12.4" x 5.4" (W x H x D) 364 x 314 x 138 mm with side pocket: 17.4" x 12.4" x 5.4" 442 x 314 x 138 mm				
<b>Weight</b>	approx. 9.6 lbs (4.35 kg)	approx. 9.6 lbs (4.35 kg)				
<b>Operating pressure</b>	14.5 to 58 psi (1 to 4 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 58 psi (1 to 4 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)				
<b>Menu languages</b>	—	—				
<b>Order numbers</b>						
	<b>24V</b>	<b>115 V</b>	<b>230 V</b>	<b>24V</b>	<b>115 V</b>	<b>230 V</b>
1-4 bar	100652	100651	100650	100662	100661	100660
0,3-1 bar	100655	100654	100653	100665	100664	100663

Product	Testomat® Modul TH	Testomat® Modul TH-R				
	 <div style="text-align: right; background-color: #003366; color: white; padding: 2px;">New</div>	 <div style="text-align: right; background-color: #003366; color: white; padding: 2px;">New</div>				
<b>Description</b>	measuring converter for residual total hardness	measuring converter for residual total hardness				
<b>Parameters</b>	water hardness	water hardness				
<b>Measuring range</b>	0,05-25 °dH	0,05-25 °dH				
<b>Indicators</b> Limit values on pSeite 45	TH 2005, TH 2025, TH 2050, TH 2100, TH 2250	TH 2005, TH 2025, TH 2050, TH 2100, TH 2250				
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>• device can be connected to an overriding control system</li> <li>• operation via function keys, which also serve as display elements</li> <li>• parameterisation with the Service Monitor program</li> <li>• output of measurement values via a 4-20 mA interface and a RS232 interface</li> <li>• 3 types of analysis triggers</li> <li>• shared output for the alarm</li> <li>• logging of error and maintenance messages with the SD card</li> <li>• firmware update with the SD card</li> <li>• USB connection for service purposes</li> </ul>	<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat® Modul TH</li> <li>• The RS232 interface can also be used to set the parameters of the device. It receives defined commands from a higher-level control system for this purpose.</li> </ul> <p>Please note that it is not possible subsequently to change a Testomat® Modul TH into a Testomat® Modul TH-R.</p>				
<b>Application</b>	Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"> <li>• water treatment facilities</li> <li>• industrial boilers</li> <li>• process water monitoring</li> </ul>	Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"> <li>• water treatment facilities</li> <li>• industrial boilers</li> <li>• process water monitoring</li> </ul>				
<b>Protection type/class</b>	IP43/40 (with/without cover) / I	IP43/40 (with/without cover) / I				
<b>Supply voltage</b>	24 VDC	24 VDC				
<b>Power consumption</b>	max. 1 A	max. 1 A				
<b>Dimensions</b>	approx. 10.6" x 13.8" x 5.8" 270 x 350 x 147 mm W x H x D	approx. 10.6" x 13.8" x 5.8" 270 x 350 x 147 mm W x H x D				
<b>Weight</b>	approx. 11.7 lbs (5.3 kg)	approx. 11.7 lbs (5.3 kg)				
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)				
<b>Relay contact load</b>	max. 35 VAC / 60 VDC; max. 4 A	max. 35 VAC / 60 VDC; max. 4 A				
<b>Order numbers</b>	<div style="text-align: center;"> <b>24 V</b>  <table border="1" style="margin: auto;"> <tr><td>116101</td></tr> <tr><td>116102</td></tr> </table> </div> <div style="text-align: right; margin-top: 5px;">with cover without cover</div>	116101	116102	<div style="text-align: center;"> <b>24 V</b>  <table border="1" style="margin: auto;"> <tr><td>116111</td></tr> <tr><td>116112</td></tr> </table> </div>	116111	116112
116101						
116102						
116111						
116112						

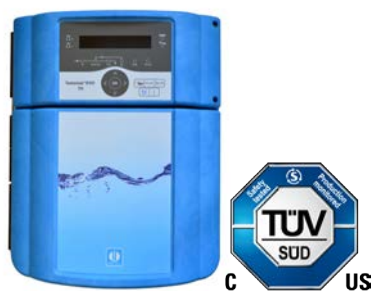


Product	Testomat® Modul NH2CL	Testomat® Modul CL				
	 <div style="text-align: right; background-color: #003366; color: white; padding: 2px;">New</div>	 <div style="text-align: right; background-color: #003366; color: white; padding: 2px;">New</div>				
<b>Description</b>	measuring converter for monochloramine	measuring converter for total chlorine				
<b>Parameters</b>	monochloramine	total chlorine or free chlorine				
<b>Measuring range</b>	0 - 5 ppm (resolution 0,1)	0 - 5 ppm (resolution 0,1)				
<b>Indicators</b> Limit values on pSeite 46	Testomat Chlorine Reagent Kit M (Monochloramine)	Chlorine reagent set F (free) or Chlorine reagent set T (total)				
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat® Modul TH</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat® Modul TH</li> </ul>				
<b>Application</b>	Monitoring the decay behaviour in cooling towers after shock chlorination	Monitoring the decay behaviour in cooling towers after shock chlorination				
<b>Protection type/class</b>	IP43/40 (with/without cover) / I	IP43/40 (with/without cover) / I				
<b>Supply voltage</b>	24 VDC	24 VDC				
<b>Power consumption</b>	max. 1 A	max. 1 A				
<b>Dimensions</b>	approx. 10.6" x 13.8" x 5.8" 270 x 350 x 147 mm W x H x D	approx. 10.6" x 13.8" x 5.8" 270 x 350 x 147 mm W x H x D				
<b>Weight</b>	approx. 11.7 lbs (5.3 kg)	approx. 11.7 lbs (5.3 kg)				
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)				
<b>Relay contact load</b>	max. 35 VAC / 60 VDC; max. 4 A	max. 35 VAC / 60 VDC; max. 4 A				
<b>Order numbers</b>	<div style="text-align: center;"><b>24 V</b></div> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>116108</td></tr> <tr><td>116109</td></tr> </table> <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <span>with cover</span> <span>without cover</span> </div>	116108	116109	<div style="text-align: center;"><b>24 V</b></div> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>116105</td></tr> <tr><td>116106</td></tr> </table>	116105	116106
116108						
116109						
116105						
116106						

Product	Testomat ECO®	Testomat ECO® C																				
																						
<b>Description</b>	automatic online analysis units for water hardness	automatic online analysis units for carbonate hardness																				
<b>Parameters</b>	Water hardness	Carbonate hardness Acid capacity																				
<b>Measuring range</b>	0,05-25 °dH	0,18-3,58 mmol/l / 0,36-7,16 mmol/l 0,5-10,0 °dH / 1,0-20,0°dH																				
<b>Indicators</b> Limit values on pageSeite 45	TH 2005, TH 2025, TH 2100, TH 2250	TC 2050, TC 2100																				
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>• freely selectable hardness unit: °dH, °f, ppm CaCO<sub>3</sub> or mmol/l</li> <li>• high measurement accuracy thanks to precise piston dosing pump</li> <li>• two independent limit values (choice of 1, 2, or 3 bad analyses before the limit value relay switches) and adjustable switching functions</li> <li>• reliable, low-maintenance operation</li> <li>• very simple menu-driven operation and programming via plain-text display</li> <li>• two neutral changeover contacts</li> <li>• error message output (neutral changeover)</li> <li>• current output 0/4–20 mA</li> <li>• BOB function</li> </ul>	<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat ECO®</li> </ul> <p>deviating from this:</p> <ul style="list-style-type: none"> <li>• determinable measuring of carbonate hardness/acid capacity in mmol/l via indicator selection</li> <li>• no BOB function</li> </ul>																				
<b>Application</b>	monitoring and control of water quality, e.g.: <ul style="list-style-type: none"> <li>• water treatment plants</li> <li>• drinking water plants</li> </ul>	monitoring and control of water quality, e.g.: <ul style="list-style-type: none"> <li>• water treatment plants</li> <li>• drinking water plants</li> <li>• Swimming pool water automatic hardness increase of swimming pool water via online analysis (application page 9)</li> </ul>																				
<b>Protection type/class</b>	IP65 / I	IP65 / I																				
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																				
<b>Power consumption</b>	max. 30 VA	max. 30 VA																				
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																				
<b>Weight</b>	approx. 19.8 lbs (9.0 kg)	approx. 20.9 lbs (9.5 kg)																				
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																				
<b>Menu languages</b>	German, English, French, Italian, Polish, Dutch, Spanish	German, English, French, Dutch																				
<b>Order numbers</b>	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td></td> <td>100112</td> <td>100117</td> <td>100122</td> </tr> <tr> <td>without front sticker</td> <td>100430</td> <td>100431</td> <td>100432</td> </tr> </tbody> </table>		24V	115 V	230 V		100112	100117	100122	without front sticker	100430	100431	100432	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td></td> <td>100115</td> <td>100116</td> <td>100121</td> </tr> </tbody> </table>		24V	115 V	230 V		100115	100116	100121
	24V	115 V	230 V																			
	100112	100117	100122																			
without front sticker	100430	100431	100432																			
	24V	115 V	230 V																			
	100115	100116	100121																			

Testomat® EVO TH

Testomat® EVO TH CAL



<b>Description</b>	automatic online analysis units for water hardness	Online-Analysenautomat für Wasserhärte mit Kalibrierfunktion		
<b>Parameters</b>	Water hardness	Water hardness		
<b>Measuring range</b>	0,05-25 °dH	0,05-25 °dH		
<b>Indicators</b> Limit values on pSeite 45	TH 2005, TH 2025, TH 2100, TH 2250	TH 2005, TH 2025, TH 2100, TH 2250		
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat ECO®</li> </ul> in addition: <ul style="list-style-type: none"> <li>• built-in SD card for                             <ul style="list-style-type: none"> <li>– recording data, alarm, errors</li> <li>– firmware updates</li> <li>– importing and exporting settings</li> </ul> </li> <li>• transfer of measurement data and status via the RS232 port</li> <li>• there is also scope to connect a field bus converter or a converter for telecommunication networks</li> <li>• Operation &lt;0.3 bar with MepuClip®</li> </ul>	<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat® EVO TH</li> </ul> in addition: <ul style="list-style-type: none"> <li>• with calibration function</li> </ul>		
<b>Application</b>	Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"> <li>• water treatment facilities</li> <li>• industrial boilers</li> <li>• process water monitoring</li> <li>• drinking water systems</li> </ul>	Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"> <li>• water treatment facilities</li> <li>• industrial boilers</li> <li>• process water monitoring</li> <li>• drinking water systems</li> </ul>		
<b>Protection type/class</b>	IP44 / I	IP44 / I		
<b>Supply voltage</b>	100-240 VAC/ 100-353 VDC	100-240 VAC/ 100-353 VDC		
<b>Power consumption</b>	max. 30 VA	max. 30 VA		
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)		
<b>Weight</b>	approx. 19.8 lbs (9,0 kg)	approx. 19.8 lbs (9,0 kg)		
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)		
<b>Menu languages</b>	German, English, French, Dutch, Spanish (more upon request)	German, English, French, Dutch, Spanish (more upon request)		
<b>Order numbers</b>				
	<b>24V</b>	<b>100-240 VAC</b>	<b>24V</b>	<b>100-240 VAC</b>
housing black	upon request	100701	upon request	upon request
housing blue	upon request	100704	upon request	100712









<b>Description</b>	automatic online analysis units for water hardness			
<b>Parameters</b>	water hardness, carbonate hardness, p-value, minus m-value			
<b>Measuring range</b>	0,05-25 °dH	water hardness		
	0,5-20 °dH	carbonate hardness		
	0,1-15 mmol/l	p-value		
	0,05-0,5 mmol/l	minus m-value		
<b>Indicators</b> Limit values on pSeite 45	TH 2005, TH 2025, TH 2100, TH 2250 TC 2050, TC 2100, TM 2005, TP 2010, TP 2100			
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>• freely selectable hardness unit: °dH, °f, ppm CaCO<sub>3</sub>, or mmol/l</li> <li>• high measurement accuracy thanks to precise piston dosing pump</li> <li>• monitoring of two measuring points (switching via external magnet valves)</li> <li>• reliable, low-maintenance operation</li> <li>• very simple menu-driven operation and programming via plain-text display</li> </ul> <ul style="list-style-type: none"> <li>• BOB function</li> <li>• two independently programmable limit value contacts for monitoring and control tasks</li> <li>• recording of analysis results with optional plug-in card (SK910 current interface) for a point or line recorder (0/4–20 mA), SD card, or printer</li> </ul>			
<b>Application</b>	<ul style="list-style-type: none"> <li style="width: 50%;">• water treatment plants</li> <li style="width: 50%;">• decarbonization plants</li> <li style="width: 50%;">• water blending plants</li> <li style="width: 50%;">• desalination plants</li> <li style="width: 50%;">• drinking water plants</li> <li style="width: 50%;">• boiler houses</li> <li style="width: 50%;">• water softening plants</li> <li style="width: 50%;">• cooling towers</li> </ul>			
<b>Protection type/class</b>	IP65 / I			
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			
<b>Power consumption</b>	max. 30 VA			
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			
<b>Weight</b>	approx. 20.9 lbs (9.5 kg)			
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			
<b>Menu languages</b>	German, English, French, Italian, Polish, Dutch			
<b>Order numbers</b>		<b>24V</b>	<b>115 V</b>	<b>230 V</b>
	German	100090	100100	100095
	German without front sticker	100420	100421	100422
	English	100091	100101	100096
	French	100092	100102	100097
	Italian	100093	100103	100098
	Polish	100094	100104	100099
	Dutch	100011	100012	100013
	Spanish	100014	100015	100016

Testomat 2000® Antox

Testomat 2000® CAL

							
<b>Description</b>	automatic online analysis units for hardness of water with elevated chlorine or H <sub>2</sub> O <sub>2</sub> content			automatic online analysis unit for water hardness with additional calibration function			
<b>Parameters</b>	water hardness, carbonate hardness, p-value, minus m-value			water hardness, carbonate hardness, p-value, minus m-value			
<b>Measuring range</b>	0,05-25 °dH	water hardness		0,05-25 °dH	water hardness		
	0,5-20 °dH	carbonate hardness		0,5-20 °dH	carbonate hardness		
	0,1-15 mmol/l	p-value		0,1-15 mmol/l	p-value		
	0,05-0,5 mmol/l	minus m-value		0,05-0,5 mmol/l	minus m-value		
<b>Indicators</b> Limit values on pSeite 45	TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100, TM 2005, TP 2010, TP 2100			TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100, TM 2005, TP 2010, TP 2100			
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000® in addition:</li> <li>pump for dosing a reducing agent By adding the Antox solution before determining the hardness, the interference by oxidising agents (for example chlorine) is reliably eliminated up to a concentration of 10 mg/l (Antox solution, see page 45).</li> </ul>			<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000® in addition:</li> <li>with calibration function</li> </ul>			
<b>Application</b>	<ul style="list-style-type: none"> <li>control of water quality in areas where measurement errors can arise due to oxidizing agents</li> </ul>			control of water quality for which calibration of the measuring instrument is important, e.g.: <ul style="list-style-type: none"> <li>pharmaceutical industry</li> </ul>			
<b>Protection type/class</b>	IP65 / I			IP65 / I			
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			
<b>Power consumption</b>	max. 30 VA			max. 30 VA			
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			
<b>Weight</b>	approx. 20.9 lbs (9.5 kg)			approx. 20.9 lbs (9.5 kg)			
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			
<b>Menu languages</b>	German, English			German, English, French, Italian, Dutch			
<b>Order numbers</b>		<b>24V</b>	<b>115 V</b>	<b>230 V</b>	<b>24V</b>	<b>115 V</b>	<b>230 V</b>
	German	100440	100450	100460	100210	100215	100220
	English	100441	100451	100461	100211	100216	100221
	French				100212	100217	100222
	Italian				100213	100218	100223
	Dutch				100214	100219	100224

Product	Testomat 2000® self clean	Testomat 2000® V																																												
																																														
<b>Description</b>	automatic online analysis units for water hardness with cleaning function for difficult water	automatic online analysis unit for water hardness for regulating blending water																																												
<b>Parameters</b>	water hardness, carbonate hardness, p-value, minus m-value	Water hardness, Carbonate hardness																																												
<b>Measuring range</b>	0,05-25 °dH      water hardness 0,5-20 °dH      carbonate hardness 0,1-15 mmol/l    p-value 0,05-0,5 mmol/l   minus m-value	1,0–25,0 °dH      water hardness 1,0–20,0 °dH      carbonate hardness																																												
<b>Indicators</b> Limit values on pSeite 45	TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100, TM 2005, TP 2010, TP 2100	TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100,																																												
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> </ul> <p>in addition:</p> <ul style="list-style-type: none"> <li>with dosing pump for dosing our cleaning agent for cleaning the measuring chamber after analysis For the cleaning solution see page 40</li> </ul>	<p>Offering all the benefits of the Testomat 2000®</p> <p>in addition:</p> <ul style="list-style-type: none"> <li>suitable in connection with a 3/2-way motor valve with 0/4–20 mA interface as a control system for water hardness and carbonate hardness of blending water</li> <li>the selection of the reagent determines the working range of the controller (= measuring range)</li> </ul>																																												
<b>Application</b>	<ul style="list-style-type: none"> <li>use for difficult water, e.g. calcium, biofims, various other deposits</li> <li>extending service life</li> <li>reducing contamination in the measuring chamber</li> </ul>	<ul style="list-style-type: none"> <li>regulation of water blending systems (cooling circuits, process water)</li> </ul>																																												
<b>Protection type/class</b>	IP65 / I	IP65 / I																																												
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																												
<b>Power consumption</b>	max. 30 VA	max. 30 VA																																												
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																												
<b>Weight</b>	approx. 20.9 lbs (9.5 kg)	approx. 20.9 lbs (9.5 kg)																																												
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																												
<b>Menu languages</b>	German, English, French	German, English, French, Italian																																												
<b>Order numbers</b>	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td>German</td> <td>100380</td> <td>100390</td> <td>100370</td> </tr> <tr> <td>German without front sticker</td> <td>—</td> <td>—</td> <td>100365</td> </tr> <tr> <td>English</td> <td>100381</td> <td>100391</td> <td>100371</td> </tr> <tr> <td>French</td> <td>100382</td> <td>100392</td> <td>100372</td> </tr> <tr> <td>Italian</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		24V	115 V	230 V	German	100380	100390	100370	German without front sticker	—	—	100365	English	100381	100391	100371	French	100382	100392	100372	Italian				<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td>German</td> <td>100170</td> <td>100175</td> <td>100180</td> </tr> <tr> <td>English</td> <td>100171</td> <td>100176</td> <td>100181</td> </tr> <tr> <td>French</td> <td>100172</td> <td>100177</td> <td>100182</td> </tr> <tr> <td>Italian</td> <td>100173</td> <td>100178</td> <td>100183</td> </tr> </tbody> </table>		24V	115 V	230 V	German	100170	100175	100180	English	100171	100176	100181	French	100172	100177	100182	Italian	100173	100178	100183
	24V	115 V	230 V																																											
German	100380	100390	100370																																											
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English	100171	100176	100181																																											
French	100172	100177	100182																																											
Italian	100173	100178	100183																																											



**Testomat 2000® DUO**

**Testomat 2000® DUO CN**

**Testomat 2000® CN**



automatic online analysis units for water hardness for monitoring two measuring points

automatic online analysis units for water hardness for monitoring two measuring points for the Chinese market

automatic online analysis unit for water hardness for the Chinese market, with Chinese menu navigation

water hardness, carbonate hardness, p-value, minus m-value

water hardness, carbonate hardness, p-value, minus m-value

water hardness, carbonate hardness, p-value, minus m-value

0,05-25 °dH      water hardness  
0,5-20 °dH      carbonate hardness  
0,1-15 mmol/l    p-value  
0,05-0,5 mmol/l    minus m-value

0,05-25 °dH      water hardness  
0,5-20 °dH      carbonate hardness  
0,1-15 mmol/l    p-value  
0,05-0,5 mmol/l    minus m-value

0,05-25 °dH      water hardness  
0,5-20 °dH      carbonate hardness  
0,1-15 mmol/l    p-value  
0,05-0,5 mmol/l    minus m-value

TH 2005, TH 2025, TH 2100,  
TH 2250, TC 2050, TC 2100,  
TM 2005, TP 2010, TP 2100

TH 2005, TH 2025, TH 2100,  
TH 2250, TC 2050, TC 2100,  
TM 2005, TP 2010, TP 2100

TH 2005, TH 2025, TH 2100,  
TH 2250, TC 2050, TC 2100,  
TM 2005, TP 2010, TP 2100

- Offering all the benefits of the Testomat 2000® in addition:
- monitoring of two different measuring points with different indicator types, e.g. water hardness with different measurement ranges or water hardness and carbonate hardness
- automatic switching between measuring points
- one input available for limiting measuring point 1

- Offering all the benefits of the Testomat 2000® DUO in addition:
- Chinese menu navigation for the Asian market

- Offering all the benefits of the Testomat 2000® in addition:
- Chinese menu navigation for the Asian market

- use in two circuits with different hardnesses
- measurement of inlet and outlet hardness

- use in two circuits with different hardnesses
- measurement of inlet and outlet hardness

- the same areas of application such as Testomat 2000®

IP65 / I

IP65 / I

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

max. 30 VA

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 20.9 lbs (9.5 kg)

approx. 20.9 lbs (9.5 kg)

approx. 20.9 lbs (9.5 kg)

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

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14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French,  
Italian, Polish



Mandarin and English

Mandarin and English

	24V	115 V	230 V
German	100290	100295	100300
English	100291	100296	100301
French	100292	100297	100302
Italian	100293	100298	100303
Polish	100294	100299	100304

	24V	115 V	230 V
Mandarin	110219	110220	110221

	230 V
Mandarin incl. SD card data logger	110212
Mandarin without SD card data logger	110215

Product	Testomat 2000® THCL	Testomat 2000® CLO2																																
																																		
<b>Description</b>	automatic online analysis unit for determining total chlorine and water hardness	automatic online analysis unit for determining chlorine dioxide content																																
<b>Parameters</b>	total chlorine water hardness	chlorine dioxide ClO <sub>2</sub>																																
<b>Measuring range (resolution)</b>	0,00-0,99 mg/l (0,01) 1,0-2,5 mg/l (0,1) 0,25-2,5°dH (0,05) } total chlorine water hardness	0,00-1,88 mg/l (0,02) 1,9-4,7 mg/l (0,2)																																
<b>Indicators</b> Limit values on page 46	TH 2025, CL 2250 A, CL 2250 B, CL 2250 C	CLO2 reagent set A and B																																
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>combination of total chlorine and hardness measuring instrument</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>the analysis result is displayed after a reaction time of approx. one minute</li> </ul>																																
<b>Application</b>	<ul style="list-style-type: none"> <li>medical technology (dialysis)</li> <li>corrosion protection</li> <li>protection for reverse osmosis membranes</li> <li>monitoring of softener and chlorination systems for drinking water or swimming pools</li> </ul>	<ul style="list-style-type: none"> <li>disinfectant monitoring for drinking water and process water</li> </ul>																																
<b>Protection type/class</b>	IP65 / I	IP65 / I																																
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																
<b>Power consumption</b>	max. 30 VA	max. 30 VA																																
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																
<b>Weight</b>	approx. 20.9 lbs (9.5 kg)	approx. 20.9 lbs (9.5 kg)																																
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																
<b>Menu languages</b>	German, English, French	German, English, French																																
<b>Order numbers</b>	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td>German</td> <td>100270</td> <td>100275</td> <td>100280</td> </tr> <tr> <td>English</td> <td>100271</td> <td>100276</td> <td>100281</td> </tr> <tr> <td>French</td> <td>100272</td> <td>100277</td> <td>100282</td> </tr> </tbody> </table>		24V	115 V	230 V	German	100270	100275	100280	English	100271	100276	100281	French	100272	100277	100282	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td>German</td> <td>100500</td> <td>100505</td> <td>100510</td> </tr> <tr> <td>English</td> <td>100501</td> <td>100506</td> <td>100511</td> </tr> <tr> <td>French</td> <td>100502</td> <td>100507</td> <td>100512</td> </tr> </tbody> </table>		24V	115 V	230 V	German	100500	100505	100510	English	100501	100506	100511	French	100502	100507	100512
	24V	115 V	230 V																															
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English	100271	100276	100281																															
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	24V	115 V	230 V																															
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English	100501	100506	100511																															
French	100502	100507	100512																															

**Testomat 2000® CLF**

**Testomat 2000® CLT**

**Testomat 2000® CLT  
self clean**



automatic online analysis unit for determining chlorine content

automatic online analysis unit for determining chlorine content

automatic online analysis unit for determining chlorine content with cleaning function for difficult water

free chlorine

total chlorine or free chlorine

total chlorine

0,00-0,99 mg/l (0,01)  
1,0-2,5 mg/l (0,1)

total chlorine or free chlorine  
0,00-0,99 mg/l 0,00-0,99 mg/l  
1,0-2,5 mg/l 1,0-2,5 mg/l

0,00-0,99 mg/l (0,01)  
1,0-2,5 mg/l (0,1)

CL 2250 A, CL 2250 B

CL 2250 A, CL 2250 B, CL 2250 C

CL 2250 A, CL 2250 B, CL 2250 C

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. one minute

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. one minute
- can be converted for CLF (free chlorine)

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. one minute
- with dosing pump for dosing our cleaning agent for cleaning the measuring chamber after analysis (see page 39)

- monitoring of chlorination systems for drinking water/swimming pool water
- protection for reverse osmosis membranes
- monitoring of biocides and conditioning agents containing chlorine

- monitoring of chlorination systems for drinking water/swimming pool water
- protection for reverse osmosis membranes
- monitoring of biocides and conditioning agents containing chlorine

- disinfectant monitoring for drinking water and process water
- medical technology (dialysis)

IP65 / I

IP65 / I

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

max. 30 VA

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
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approx. 20.9 lbs (9.5 kg)

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14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)



14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French,

German, English, French,

German, English, French

	24V	115 V	230 V	24V	115 V	230 V	24V	115 V	230 V
German	100230	100235	100240	100130	100135	100140	upon request	upon request	100245
English	100231	100236	100241	100131	100136	100141	upon request	100256	100246
French	100232	100237	100242	100132	100137	100142	upon request	upon request	100247

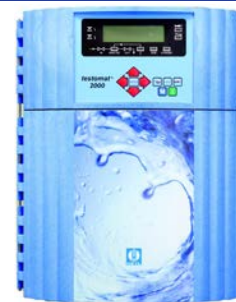
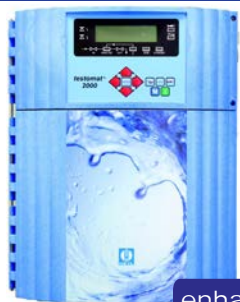
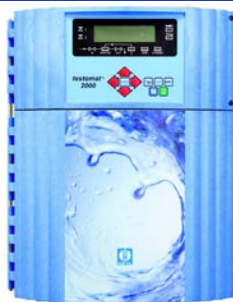
Product	Testomat 2000® Br	Testomat 2000® CrVI Testomat 2000® CrVI 0-5ppm																																															
																																																	
<b>Description</b>	automatic online analysis unit for determining bromine content	automatic online analysis unit for determining chromate or chromium VI content																																															
<b>Parameters</b>	bromine Br <sub>2</sub>	chromate (CrO <sub>4</sub> <sup>2-</sup> ) or chromium VI (CrVI)																																															
<b>Measuring range (resolution)</b>	0,00-2.23 mg/l and 2.3-5.6 mg/l	<table border="1"> <thead> <tr> <th>Type</th> <th>Chromate</th> <th>Chromium</th> <th>resol.</th> </tr> </thead> <tbody> <tr> <td>CrVI</td> <td>0,00 - 0,99 1,0-2,0</td> <td>0,00 - 0,99</td> <td>0,01 0,1</td> </tr> <tr> <td>CrVI 0-5ppm</td> <td>0,0-4,0 4,00 - 5,00</td> <td>0,00 - 11,15</td> <td>0,1 0,25</td> </tr> </tbody> </table>	Type	Chromate	Chromium	resol.	CrVI	0,00 - 0,99 1,0-2,0	0,00 - 0,99	0,01 0,1	CrVI 0-5ppm	0,0-4,0 4,00 - 5,00	0,00 - 11,15	0,1 0,25																																			
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CrVI 0-5ppm	0,0-4,0 4,00 - 5,00	0,00 - 11,15	0,1 0,25																																														
<b>Indicators</b> Limit values on page 46	bromine reagent set	CrVI 2100 A, CrVI 2100 B																																															
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>the analysis result is displayed after a reaction time of approx. one minute</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>the analysis result is displayed after a reaction time of approx. 2 to 3 minutes</li> </ul>																																															
<b>Application</b>	<ul style="list-style-type: none"> <li>monitoring the dosing of disinfectant</li> </ul>	<ul style="list-style-type: none"> <li>monitoring of chromate content waste water in galvanization plants</li> <li>control of waste water in the metalworking industry</li> </ul> <p>Application example on page 11</p>																																															
<b>Protection type/class</b>	IP65 / I	IP65 / I																																															
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																															
<b>Power consumption</b>	max. 30 VA	max. 30 VA																																															
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																															
<b>Weight</b>	approx. 20.9 lbs (9.5 kg)	approx. 20.9 lbs (9.5 kg)																																															
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																															
<b>Menu languages</b>	German, English, French	German, English, French,																																															
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CrVI 0-5ppm		request	request	100640																																													
		request	request	100641																																													
		request	request	request																																													



Testomat 2000® Fe

Testomat 2000® PO4

Testomat 2000® Polymer



automatic online analysis unit for determining iron content

automatic online analysis unit for determining phosphate content

automatic online analysis unit for determining polyacrylate content

iron (Fe (II), Fe (III))

phosphate PO<sub>4</sub>

anionic polyacrylates

0,00-0,65 mg/l and 0,7-1,0 mg/l

0,0 - 7,0 mg/l (0,1)  
7,0 - 10,0 mg/l (0,25)

customer-specific, e.g. 0,0-50,0 mg/l

FE 2005 A, FE 2005 B

PO4 reagent set 2100

It is necessary to customize the Testomat 2000® Polymer because of the large amount of polyacrylates, which can be measured with this unit. Either use your existing reagents or use our polymer reagents.

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. 7 minutes

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. 10 minutes
- choose between the 500 ml bottles or the large reagent containers (20 and 5 litre containers)

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. 7 minutes
- scaling factor adjustable from 0.01 to 99,99 to accommodate the reagents used

- monitoring of systems for removing iron from well water
- controlling industrial or drinking water

- monitoring of process water
- conditioning of production water
- treated wastewater (sewage treatment plants, biogas plants)
- online – environmental analysis

- monitoring of conditioning agents in cooling and heating circuits

Application example on page 10

IP65 / I

IP65 / I

IP65 / I

230–240 VAC, 115 VAC, 24 VAC all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC all 50–60Hz

max. 30 VA

max. 30 VA

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
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approx. 15" x 18.9" x 11"  
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14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)

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14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French, Dutch, Italian, Polish


German, English, French, Dutch, Spanish

German, English, French

	24V	115 V	230 V	24V	115 V	230 V	24V	115 V	230 V
German	100150	100155	100160	100560	100565	100570	upon request	upon request	100470
English	100151	100156	100161	100561	100566	100571	upon request	100472	100473
French	100152	100157	100162	100562	100567	100572	upon request	upon request	100471
Italian	100153	100158	100163	—	—	—			
Polish	100154	100159	100164	—	—	—			
Dutch.	100186	100187	100188	100563	upon request	100573			
Spanish	—	—	—	100564	100568	upon request			

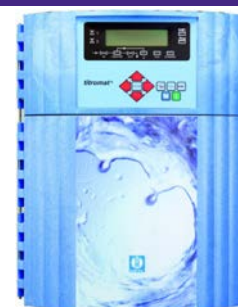


<b>Description</b>	automatic online analysis unit for determining sulfite content			
<b>Parameters</b>	sulfite SO <sub>3</sub> <sup>2-</sup>			
<b>Measuring range (resolution)</b>	0,0-5 mg/l (0,1) 5 - 10 mg/l (0,5) 10-50 mg/l (1)			
<b>Indicators</b> Limit values on page 46	Sulfite reagent A Sulfite reagent B			
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> </ul> <p>in addition:</p> <ul style="list-style-type: none"> <li>the analysis result is displayed after a reaction time of approx. 3 minutes</li> </ul>			
<b>Application</b>	<ul style="list-style-type: none"> <li>monitoring of boiler feed water in steam boiler systems (sulfite for oxygen binding)</li> </ul> <p>Application example on page 4</p>			
<b>Protection type/class</b>	IP65 / I			
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			
<b>Power consumption</b>	max. 30 VA			
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			
<b>Weight</b>	approx. 9,5 kg			
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			
<b>Menu languages</b>	German, English			
<b>Order numbers</b>		<b>24V</b>	<b>115 V</b>	<b>230 V</b>
	German	100350	100355	100360
	English	100351	100356	100361

Product	Titromat® TH	Titromat® KH																																
																																		
<b>Description</b>	automatic titration unit for determining water hardness	automatic titration unit for determining carbonate hardness																																
<b>Parameters</b>	water hardness	carbonate hardness																																
<b>Measuring range (resolution)</b>	2,5-50,0 °dH (2,5)	5-150 °KH (5) 2-60 °KH (2)																																
<b>Indicators</b> Limit values on page 45	TH 2500 reagent A, TH 2500 reagent B	TC 2150 reagent A, TC 2150 reagent B																																
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>special for high hardness measuring ranges</li> </ul>																																
<b>Application</b>	<ul style="list-style-type: none"> <li>drinking water production and supply,</li> <li>raw water monitoring</li> </ul>	<ul style="list-style-type: none"> <li>alkalinity of open coolant circuits</li> </ul>																																
<b>Protection type/class</b>	IP65 / I	IP65 / I																																
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																
<b>Power consumption</b>	max. 30 VA	max. 30 VA																																
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																
<b>Weight</b>	approx. 9,5 kg	approx. 9,5 kg																																
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																
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	110190	110195	110200																															
	110191	110196	110201																															
	110192	110197	110202																															

**Titromat® M1**

**Titromat® M2**



<b>Description</b>	automatic titration unit for determining carbonate hardness	automatic titration unit for determining carbonate hardness																																
<b>Parameters</b>	carbonate hardness (m-value)	carbonate hardness (m-value)																																
<b>Measuring range (resolution)</b>	0,05-1,00 °dH (0,025) 0,09-1,80 °f (0,045)	0,05-2,00 °dH (0,05) 0,09-3,60 °f (0,09)																																
<b>Indicators</b> Limit values on page 45	TC 2010 reagent A, TC 2010 reagent B	TC 2020 reagent A, TC 2020 reagent B																																
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>special for low hardness measuring ranges</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>special for low hardness measuring ranges</li> </ul>																																
<b>Application</b>	<ul style="list-style-type: none"> <li>corrosion monitoring in boiler feed water,</li> <li>residual alkalinity after decarbonization (e.g., breweries)</li> </ul>	<ul style="list-style-type: none"> <li>corrosion monitoring in boiler feed water,</li> <li>residual alkalinity after decarbonization (e.g., breweries)</li> </ul>																																
<b>Protection type/class</b>	IP65 / I	IP65 / I																																
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																
<b>Power consumption</b>	max. 30 VA	max. 30 VA																																
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																
<b>Weight</b>	approx. 9,5 kg	approx. 9,5 kg																																
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																
<b>Menu languages</b>	German, English, French	German, English, French																																
<b>Order numbers</b>	<table border="1"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td>German</td> <td>110150</td> <td>110155</td> <td>110160</td> </tr> <tr> <td>English</td> <td>110151</td> <td>110156</td> <td>110161</td> </tr> <tr> <td>French</td> <td>110152</td> <td>110157</td> <td>110162</td> </tr> </tbody> </table>		24V	115 V	230 V	German	110150	110155	110160	English	110151	110156	110161	French	110152	110157	110162	<table border="1"> <thead> <tr> <th></th> <th>24V</th> <th>115 V</th> <th>230 V</th> </tr> </thead> <tbody> <tr> <td>German</td> <td>110130</td> <td>110135</td> <td>110140</td> </tr> <tr> <td>English</td> <td>110131</td> <td>110136</td> <td>110141</td> </tr> <tr> <td>French</td> <td>110132</td> <td>110137</td> <td>110142</td> </tr> </tbody> </table>		24V	115 V	230 V	German	110130	110135	110140	English	110131	110136	110141	French	110132	110137	110142
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French	110132	110137	110142																															









## Selection help

Our Testomat devices have many uses in water analysis. This table will help you find the Testomat device suited to your needs.

	chlorination systems	decarbonization systems	iron removal systems	water softening systems	galvanization	boiler feed water	sewage treatment plants	cooling towers	medical technology	with dosing of antioxidants	with calibration function	with self-cleaning measuring chamber	osmosis systems	swimming pool	sterilisation/hospitals	drinking water supply	monitoring disinfectant dosing	monitoring chromate content	monitoring conditioning agents	monitoring two measuring points	water treatment	water blending
Testomat® 808	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat® 808 SiO2	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat ECO®	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat® EVO TH	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat® EVO TH CAL	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat ECO® C	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000®	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® Antox	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® BR	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® CAL	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® CLO2	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® CLF	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® CLT	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000 CLT self clean®	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® CN	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® CrVI	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® DUO	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® DUO CN	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® Fe	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® PO4	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® Polymer	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® self clean	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® SO3	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® THCL	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat 2000® V	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat® Modul TH	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉
Testomat® Modul CL/ NH2CL	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉	👉

👉 especially appropriate    👉 appropriate    🚫 not appropriate

Plug-in Cards		SK 910 current interface	RS 910 interface card	UK 910 voltage interface
				
<b>Is used</b>		for Testomat 2000® devices, Titromat	for Testomat 2000® devices, Titromat	for Testomat 2000® devices, Titromat
<b>Order number</b>		270305	270310	270315
<b>Description</b>		plug-in card current interface	RS232 plug-in card (serial interface)	plug-in card voltage interface
<b>Technical data</b>		<ul style="list-style-type: none"> <li>• output current: 0–20mA or 4–20mA</li> <li>• maximum load: 500 Ohm</li> <li>• galvanic isolation</li> </ul>	<ul style="list-style-type: none"> <li>• for connecting a log printer or protocol converter (field bus, Ethernet, etc.)</li> </ul>	<ul style="list-style-type: none"> <li>• output voltage: 0/2–10V</li> <li>• galvanic isolation</li> </ul>
		Network logger	Switching power supply board	SD card data logger
				
<b>Is used</b>		for Testomat 2000®	for Testomat® EVO	for Testomat 2000® devices, Titromat
<b>Order number</b>		100492	32394	100490
<b>Description</b>		Plug-in card with a 100 MBit network connection	Switching power supply unit for the power supply of Testomat® EVO devices	plug-in card for storing measurement results and error messages on an SD card
<b>Technical data</b>		<ul style="list-style-type: none"> <li>• Web server, FTP server and built-in Flash storage</li> <li>• 8 MB Flash storage for 400,000 measurement values and notifications (around 5 years)</li> <li>• Generation of measurement and alarm data on a monthly basis</li> <li>• Files saved in "CSV" format and can be subsequently processed with Office packages.</li> </ul>	<ul style="list-style-type: none"> <li>• power supply 100-240 VAC / 100-350 VDC, 47-63 Hz</li> </ul>	<ul style="list-style-type: none"> <li>• now available for all Testomat 2000® and Titromat devices (after software update of older units)</li> <li>• including standard SD card up to 2GB</li> <li>• the data are available in CSV format and can be further processed or analyzed easily in a spreadsheet program</li> </ul>

USB data logger

OLED display module



New

**Is used**

for Testomat® 808

for Testomat® Moduls

**Order number**

100493

37764

**Description**

Data logger with USB connection

Plug-in card with OLED display for the measurement on Testomat modules

**Technical data**

- The data logger stores the measurement values via the 20mA port at regular intervals. Data can be accessed by the integrated USB port
- sufficient storage capacity for 32,768 values.
- comes complete with driver and applications
- Cannot be used in the Testomat® 808 SIO2!

- Permanently plugged into the control board.
- Measurement display only, no menu for programming. The unit is always programmed via the Service Monitor programme, which is stored on an SD card in the Testomat® module.



<b>Is used</b>	for Testomat® and Titromat® devices		
<b>Order number</b>	270337		
<b>Description</b>	Service case for regular maintenance of a Testomat 2000® device		
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 10 20x2 O-rings</li> <li>• 10 10.82x1.78 O-rings</li> <li>• 5 4.47x1.78 O-rings</li> <li>• 5 18x2 EPDM O-rings</li> <li>• 20 24x2 flat gaskets</li> <li>• 5 x filter screen for inlet, 19.5dx25</li> <li>• 5 flow regulator cores</li> <li>• 2 springs for inlet</li> <li>• 10 stoppers for measuring chamber</li> </ul>	<ul style="list-style-type: none"> <li>• 6 fuses, T 0.08A</li> <li>• 6 fuses, T 0.1 A</li> <li>• 6 fuses, T0.16 A</li> <li>• 6 fuses, T 0.2 A</li> <li>• 6 fuses, T 0.315 A</li> <li>• 6 fuses, T 1.0 A</li> <li>• 6 fuses, M4A</li> <li>• 20 30x3 sight glasses</li> <li>• 3 screw caps with T2000 insert</li> <li>• 4 M3x40 screws</li> </ul>	<ul style="list-style-type: none"> <li>• 1 suction hose</li> <li>• 1 pressure hose</li> <li>• 6 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 push-in angle joints</li> <li>• 2 magnetic stirring bars</li> </ul>

Repair and service case



<b>Is used for</b>	Testomat® 808	Testomat® 808 SiO2	
<b>Order number</b>	270342	270343	
<b>Description</b>	Case for regular maintenance of a Testomat® 808 / 808 SiO2 and on-site service		
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 8 3.68x1.78 O-rings</li> <li>• 8 1.78x1.78 O-rings</li> <li>• 8 4.5x1.5 O-rings</li> <li>• 8 24x2 flat gaskets</li> <li>• 1 pump head</li> <li>• 4 500ml inserts with screw cap</li> <li>• 1 100ml insert with screw cap</li> <li>• 1 cleaning brush set</li> <li>• 4 angle screw connectors</li> <li>• 6 fuses, T 0.1 A</li> </ul>	<ul style="list-style-type: none"> <li>• 6 fuses, T 0.2 A</li> <li>• 6 fuses, T 1.0 A</li> <li>• 6 fuses, T4A</li> <li>• 6 30x3 sight glasses</li> <li>• 2 pipes, l = 53 mm</li> <li>• 2 pipes, l = 140 mm</li> <li>• 1 SUB-D null modem cable</li> <li>• 1 USB serial adapter</li> <li>• 2 dosing needles</li> <li>• 4 hose adapters</li> <li>• 2 magnetic stirring bars</li> </ul>	<ul style="list-style-type: none"> <li>• 8 M3x12 screws</li> <li>• 4 M3x40 screws</li> <li>• 1 magnetic valve</li> <li>• documentation/software (1)</li> </ul> <p>Testomat® 808 SiO2 differing:</p> <ul style="list-style-type: none"> <li>• 1 double pump head</li> <li>• 6 fuses T0.315A</li> <li>• 8 fuses T4A</li> <li>• 2 100ml insert with screw cap</li> </ul>

No longer included:  
Optics board + LED holder  
The optic set can be found on page 42.

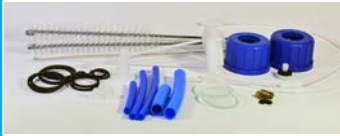


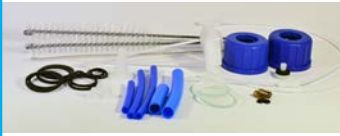






T2000 service case  
Variant 2






<b>Is used</b>	for Testomat® and Titromat® devices		
<b>Order number</b>	270338		
<b>Description</b>	Service case for regular maintenance of a Testomat 2000® device		
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 4 20x2 O-rings</li> <li>• 4 10.82x1.78 O-rings</li> <li>• 2 4.47x1.78 O-rings</li> <li>• 2 18x2 EPDM O-rings</li> <li>• 4 24x2 flat gaskets</li> <li>• 2 x filter screen for inlet, 19.5dx25</li> <li>• 2 flow regulator cores</li> <li>• 2 springs for inlet</li> <li>• 6 stoppers for measuring chamber</li> <li>• 1x push-in connector for the drain hose</li> </ul>	<ul style="list-style-type: none"> <li>• 2 fuses, T 0.08A</li> <li>• 2 fuses, T 0.1 A</li> <li>• 2 fuses, T0.16 A</li> <li>• 2 fuses, T 0.2 A</li> <li>• 2 fuses, T 0.315 A</li> <li>• 2 fuses, T 1.0 A</li> <li>• 2 fuses, M4A</li> <li>• 4 30x3 sight glasses</li> <li>• 3 screw caps with T2000 insert</li> <li>• 2 M3x40 screws</li> <li>• 2 suction hose</li> <li>• 2 pressure hose</li> </ul>	<ul style="list-style-type: none"> <li>• 6 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 push-in angle joints</li> <li>• 2 magnetic stirring bars</li> <li>• 2x valve set for dosing pump</li> <li>• 1x inlet connection</li> <li>• 1x screw-in connector G1/4"-6</li> <li>• Angled plug-in connector G 1/8"</li> </ul>

	Service set	Service set	1-Year service set
<b>Is used</b>	for Testomat® 808/808 SiO2	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat 2000®, Testomat ECO®, EVO, Modul TH and Titromat®
<b>Order number</b>	270351	270352	270360
<b>Description</b>	Set for regular maintenance	spare part kit for maintenance	small spare part kit for maintenance
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 15 24x2 flat gaskets</li> <li>• 6 sight glasses</li> <li>• 6 3.68x1.78 O-rings</li> <li>• 6 4.5x1.5 O-rings</li> <li>• 6 1.78x1.78 O-rings</li> <li>• 1 pipe, l = 53 mm / 2"</li> <li>• 1 pipe, l = 140 mm / 5.5"</li> <li>• 1 cleaning brush set</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 1 valve kit for injection pump</li> <li>• 1 filter screen for intake 19.5 d x 25</li> <li>• 3 different pipes</li> <li>• 1 cleaning brush set</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 1 valve kit for injection pump</li> <li>• 1 filter screen for intake 19.5 d x 25</li> </ul>




Accessories Testomat® / Titromat®	Service set Testomat® Modul TH	Service set Testomat 2000® Polymer	Service set Testomat 2000® PO4
	 <div style="background-color: #00a0e3; color: white; padding: 2px 5px; display: inline-block;">New</div>		
<b>Is used</b>	for Testomat® Modul TH/TH-R	for Testomat 2000® Polymer	for Testomat® PO4
<b>Order number</b>	270357	270353	270354
<b>Description</b>	spare part kit for maintenance of Testomat® Modul TH	spare part kit for maintenance of Polymer device and PeriClip pump	spare part kit for maintenance of PO4 device and PeriClip pump
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 2 x screw cap with insert for 500 ml bottle</li> <li>• 1 filter screen for intake 19.5 d x 25</li> <li>• 5 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 1 valve set for pump</li> <li>• 1 suction hose</li> <li>• 1 pressure hose</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for m . chamber</li> <li>• 2 x pump head</li> <li>• 1 filter screen for intake</li> <li>• 3 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 x tube connection</li> <li>• 2 x seal for tube connection</li> <li>• 2 x screw cap with insert</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for m . chamber</li> <li>• 2 x pump head</li> <li>• 1 filter screen for intake</li> <li>• 3 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 x tube connection</li> <li>• 2 x seal for tube connection</li> <li>• 2 x screw cap with insert</li> </ul>
Service set Testomat® Modul CL		Service set Testomat® EVO	
	 <div style="background-color: #00a0e3; color: white; padding: 2px 5px; display: inline-block;">New</div>	 <div style="background-color: #00a0e3; color: white; padding: 2px 5px; display: inline-block;">New</div>	
<b>Is used</b>	for Testomat® Modul CL and NH2CL	for Testomat® EVO TH and EVO TH CAL	
<b>Order number</b>	270356	270358	
<b>Description</b>	spare part kit for maintenance of Testomat® Modul CL and NH2CL	spare part kit for maintenance of Testomat® EVO TH and EVO TH CAL	
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 2 x screw cap with insert for 500 ml bottle</li> <li>• 1 filter screen for intake 19.5 d x 25</li> <li>• 5 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 1 pump head</li> <li>• 2 hose connection</li> <li>• 2 seal for hose adapter</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 1 valve kit for injection pump</li> <li>• 1 filter screen for intake 19.5 d x 25</li> <li>• 4 different pipes</li> <li>• 1 cleaning brush set</li> </ul>	




Accessories Testomat 808/808 SiO2	Testomat 2000® connection kit	Connection set	Conversion kit for water connection
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat® 808	for Testomat® 808
<b>Order number</b>	040187	37610	37576
<b>Description</b>	connection kit with ball valve, pipes, and reducing pieces for the water connection	for the water connection	conversion kit for converting the water connection from Testomat® to BOB Testomat 808®
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 5 m (16.4 ft) pipe, plastic PE 6/4x1, blue</li> <li>• 2 m (6.6 ft) drain hose, d=12 mm i</li> <li>• 1 ball valve, PPSV 011223W</li> <li>• 1 10-6 reducing connector</li> <li>• 1 3/8"-1/2" reducing nipple</li> </ul>	The kit consists of: <ul style="list-style-type: none"> <li>• plastic hose, 6/4 x 1; length 5 m / 16.4 ft</li> <li>• 10 to 6 mm reducer</li> <li>• 3/8"a to 6 mm stopcock</li> </ul>	The kit consists of: <ul style="list-style-type: none"> <li>• plug connection G1/4" DN6</li> <li>• pipe, PE, D=6; length 5 m / 16.4 ft</li> <li>• screw-in connection G1/4"-6</li> </ul>

	Conversion kit pump head	Conversion kit double pump head	SiO2 cartridge
			
<b>Is used</b>	for Testomat® 808 (up to device number 253060)	for Testomat® 808 SiO2	for Testomat® 808 SiO2
<b>Order number</b>	040363	040395	270344
<b>Description</b>	Conversion kit for replacing the old pump head (37578) in the new version (37562)	Conversion kit for replacing the old double pump head (37859) in the new version (37801)	Silicate filter for calibration after changing the double pump head
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1 x pump head Testomat 808</li> <li>• 1 x shaft extension for pump head</li> <li>• 1 x spacer plate for pump head</li> <li>• 1 x screw M3x20</li> <li>• 1 x screw M3x25</li> <li>• 1 x threaded pin M3x3</li> <li>• 1 x 1,5 mm hexagon socket wrench</li> </ul>	<ul style="list-style-type: none"> <li>• 1 x double pump head Testomat 808 SiO2</li> <li>• 1 x shaft extension for pump head</li> <li>• 1 x spacer plate for pump head</li> <li>• 1 x screw M3x40</li> <li>• 1 x screw M3x50</li> <li>• 1 x threaded pin M3x3</li> <li>• 1 x 1,5 mm hexagon socket wrench</li> </ul>	<ul style="list-style-type: none"> <li>• Filled with strongly alkaline anion exchanger</li> <li>• Following initial use it can be used for calibration 10 more times within one year</li> <li>• Rinse with 10 litres of demineralised water before each use</li> <li>• Store the cartridge in the dark at temperatures from 5 to 20°C</li> </ul>

The current testomat® 808 2019 and Testomat® 808 SiO2 2019 devices do not require the conversion kit, as they are factory equipped with the new pump head.

New

Accessories Testomat® / Titromat®	Conversion kit for water inlet	Conversion kit for water connection USA	Conversion kit for 100ml-bottle
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat 2000®	for Testomat 2000®, Testomat ECO®, EVO and Titromat®
<b>Order number</b>	040123	40345	040143
<b>Description</b>	conversion kit for the water inlet for connecting a fabric hose	Conversion kit for converting water connections from 6 mm to 1/4"	for using 100 ml / 3.4 oz bottles instead of the 500 ml / 16.9 oz bottles included in the delivery
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1/4" quick-connect plug</li> <li>• 1/4" quick-connect coupling to hose with d = 6 mm i</li> <li>• lock on the hose side</li> </ul>	<ul style="list-style-type: none"> <li>• Reducing adaptor from 6 mm to 1/4"</li> </ul>	<ul style="list-style-type: none"> <li>• 100 ml / 3.4 oz bottle</li> <li>• used for screw cap with suction tube for 100 ml / 3.4 oz bottle</li> <li>• screw cap GL32 hole</li> </ul>

	Tool kit	Pressure regulator	Suction lance PO4
			
<b>Is used</b>	for all Testomat and Titromat devices	for Testomat® 808	for Testomat 2000®
<b>Order number</b>	040138	37602	suction lance (20 l container) 40535 suction lance (5 l container) 40536
<b>Description</b>	tool kit for maintenance work on Testomat 2000®	the pressure regulator is used for pressures over 4 bar / 58 psi	long suction lances for large reagent containers
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1 Torx TX20 20x100 screwdriver</li> <li>• 1 Torx TX10 10x80 screwdriver</li> <li>• 1 Torx TX8 8x60 screwdriver</li> </ul>	<ul style="list-style-type: none"> <li>• max. inlet pressure 8 bar/116 psi</li> <li>• ambient temp. 0–50°C / 32-122°F</li> <li>• manometer connection, G1/8 on both sides</li> <li>• non-reversible</li> <li>• Particularly suitable for permeate and deionised water</li> </ul>	<ul style="list-style-type: none"> <li>• suction lances with different lengths for 20-litre containers and 5-litre containers</li> </ul>





<b>Is used</b>	for Testomat 2000®/Testomat ECO®, EVO, 808	for Testomat® 808
<b>Order number</b>	130010	candle filter 37583 filter insert 37584
<b>Description</b>	small aerator to reduce CO <sub>2</sub> content	candle filter with filter insert for filtering sample water before analysis
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• max. 12 l/h of water throughput when reducing the free carbon dioxide from max. 200 mg/l to under 20 mg/l</li> <li>• dimensions (W x H x D): 150 x 500 x 100 mm 5.9" x 19.7" x 3.9"</li> <li>• line voltage: 230 V/50 Hz</li> <li>• Installation 3 m above device</li> </ul>	<ul style="list-style-type: none"> <li>• max. pressure: 10 bar/145 psi</li> <li>• max. temperature: 50°C/122°F</li> <li>• filter fineness: 100 µm</li> <li>• 1/4" inlet/outlet</li> </ul>

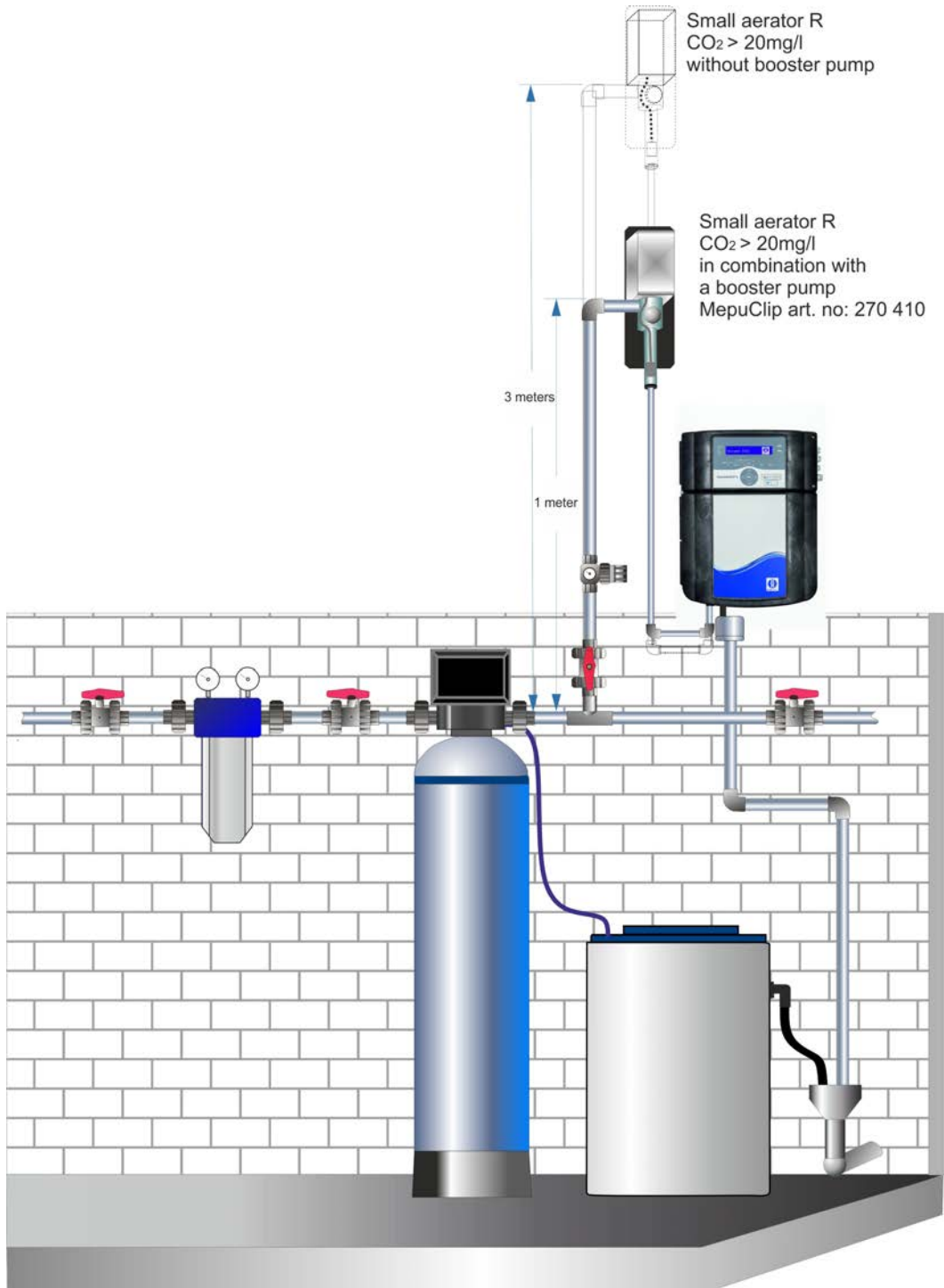
Example for assembly of aerator type R

The water intake connection of the small aerator can withstand a maximum of six bar. The water outlet from the small aerator is unpressurised. Therefore, the small aerator must be slotted in ahead of the Testomat device at least 3 m / 9,8 ft (0.3 bar / 4,35 psi) above the Testomat device.

During operation within a pressure range from 0.3 to 1 bar / 4,35 - 14,5 psi, or when supplied via a booster pump, please remove the valve body from the controller and filter housing of the Testomat device (see operating instructions for the Testomat device).

For installation heights lower than 3 m / 9,8 ft, use our booster pump MepuClip® in the Testomat 2000® or Testomat® EVO TH.


Testomat® ECO and Testomat® 808 cannot be fitted with the MepuClip® booster pump.













Article no. of the measuring chamber holder


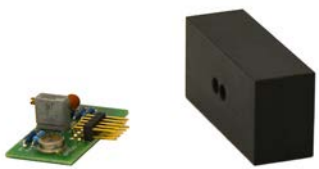




	DUO 40370	DUO 40371	Trio 40372	Quad 40373	DUO 40375	DUO 40379	DUO 40382	Modul 40392	DUO 37856
Testomat 2000® Antox	X								
Testomat 2000® Br		X							
Testomat 2000® CLF		X							
Testomat 2000® CLT			X						
Testomat 2000® CLT self clean				X					
Testomat 2000® CLO2		X							
Testomat 2000® CN DUO	X								
Testomat 2000® Cr VI		X							
Testomat 2000® Cr VI 0-5ppm							X		
Testomat 2000® DUO	X								
Testomat 2000® Fe		X							
Testomat 2000® Polymer		X							
Testomat 2000® PO4							X		
Testomat 2000® self clean	X								
Testomat 2000® SO3					X				
Testomat 2000 THCl®				X					
Testomat® Modul TH/TH-R								X	
Testomat® Modul CL									X
Testomat® Modul NH2CL									X
Titromat M1	X								
Titromat M2	X								
Titromat KH	X								
Titromat TH	X								



Spare parts Testomat®	Bottle connection/ suction device	Device spare parts	
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat 2000® /Testomat ECO® and Titromat®	
<b>Order number</b>	screw cap with T2000 insert for 500 ml bottle      040131  consists of: GL32 screw cap — hole      040130  insert for screw cap with suction pipe      040135	cable feedthrough, 5-7      040190 cable feedthrough, 7-10      040191 T2000 mains switch cover for mains      040197 switch      040198 ribbon cable, 10-pole, with ferrite ribbon cable,      031713 26-pole, with ferrite ribbon cable,      040096 loom 2V, complete (for valves)      040060	loom 2P, complete (for max two dosing pumps)      040062 loom for main switch complete      040200 fuse T 0.08 A      031596 fuse T 0.315 A      031585 fuse T 0.1 A      031595 fuse T 0.16 A      031622 fuse T 1.0 A      031592 fuse M4 A      031582  drain funnel T2000      040315


	PMMA sight glasses	Sight glasses for shortened measurement section	
		 <span style="background-color: #0070C0; color: white; padding: 2px 5px; font-weight: bold;">New</span>	
<b>Is used</b>	for Testomat® 808	for Testomat 2000® Cr VI 0-5ppm, Testomat 2000® PO4, Testomat® Modul CL/NH2CL	
<b>Order number</b>	37653	40244	
<b>Description</b>	PMMA sight glasses are used when the silicate content in the measuring water exceeds 15 mg/l and prevent silicates clogging up the sight glasses.  The kit consists of: • 2 24x2 flat gaskets • 2 sight glasses	The sight glasses are designed for use in the measuring chamber with a shortened measurement section.	

Spare parts Testomat® / Titromat®	Pressure regulator	Measuring chamber	Measuring chamber holder
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO, Modul, Titromat®	for Testomat 2000®, ECO®, EVO, Modul TH, Titromat®	for Testomat 2000®, Testomat ECO®, EVO and Titromat®
<b>Order number</b>	regulator/filter holder, complete 040125  consists of:  regulator/filter holder 040120 regulator stopper T2000, complete 040129 flow regulator core (1–8 bar/14.5-87 psi) 011225 holding pin for regulator stopper 011230 filter screen for inlet 011217 spring for inlet 011218 inlet connector 040121 G ¼" - 6 screw-in connector 040153	measuring chamber, complete 040022  consists of:  30x3 sight glass pane with gasket 040173 30x3 sight glass pane 040170 sight glass holder 040176 M 3x40 screw 033253 TL 800-7-1 040032 tenterhook 011210 plate stopper 24x2 flat gasket 033777 sight glass holder set with 2 screws (2 sight glass holders and 2 M3x40 screws) 040510	measuring chamber holder, complete (without valves) 040029  and accessories: magnetic rod 040050 plug connection for drain hose 040186 magnet valve, 2/2-ways 040018 pin for chamber holder, 5x60 mm 040181  <i>For further article numbers for DUO , TRIO, and QUAD measuring chamber holders, see pageSeite 39</i>
	<b>Measuring chamber with double glazing</b>	<b>Measuring chamber with shortened measurement section</b>	<b>Gear motor</b>
			
<b>Is used</b>	for Testomat 2000® and Testomat® 808	for Testomat 2000® Cr VI 0-5ppm, Testomat 2000® PO4, Testomat® Modul CL/NH2CL	for Testomat® 808 / 808 SiO2
<b>Order number</b>	Measuring chamber for Testomat 2000® 40559 Measuring chamber for Testomat® 808 37863  for both: sight-glass window 30x1,6 37833 sight-glass window holder 37806 seal 37808	40378	gear motor 12 V DC for the dosing pump of Testomat® 808 with installation guide 100494  for Testomat 2000® gear motor 12 V DC for the dosing pump PeriClip 39906
<b>Description</b>	The measuring chamber with double glazing can be used in the event of strong temperature differences between air and test water. Problems caused by steaming up in a humid environment are thus prevented in many applications.	Special measuring chamber for some Testomat devices. Cannot be used in all Testomat® devices	



Spare parts Testomat® 808/808 SiO2		Devices spare parts Testomat® 808 SiO2		Set optical board + LED socket		Measuring chamber Testomat® 808 SiO2	
							
<b>Is used</b>		for Testomat® 808 SiO2		for Testomat® 808 / 808 SiO2		for Testomat® 808 / 808 SiO2	
<b>Order number</b>		magnet valve	37570	Testomat® 808 - 2019: Full set with optics board and LED holder, 40393 synchronized by the factory		24x2 flat gasket	33777
<div style="border: 1px solid red; padding: 5px;"> <p>*New pump heads for the Testomat® 808-2019 and Testomat® 808 SiO2-2019 device generation. For older devices up to serial number 253060, the conversion kit on page 35 must also be used.</p> </div>		double pump head*	37859	Testomat® 808 SiO2 - 2019 Full set with optics board and LED holder, 40394 synchronized by the factory		30x3 sight glass pane	40170
		fuse, T1,0A	31592	<u>For older instruments:</u> Testomat® 808: Full set with optics board and LED holder, 40364 synchronized by the factory		sight glass holder	40176
		fuse, T0,315A	31585			M3x40 screw, A2, DIN 965	33253
		fuse, T0,2A	31584			M3x12 screw	33246
		fuse, T0,1A	31595	T808 SiO2 measuring chamber, complete (1-4 bar/14.5-58 psi)		37784	
		fuse,GS-T, 5x20, T A4	31666	T808 SiO2 measuring chamber, complete (0.3-1 bar/4.4-14.5 psi)		37785	
cable ducting M16 x 1,5	37734	magnetic rod		40050			
Nut for cable ducting M16 x 1.5	37735	G1/8"-6 screw-in angle joint		40157			
Blanking plug for cable ducting	37736						
		Devices spare parts Testomat® 808		Measuring chamber		Bottle connection/ suction device	
							
<b>Is used</b>		for Testomat® 808		for Testomat® 808		for Testomat® 808 / 808 SiO2	
<b>Order number</b>		magnet valve	37570	24x2 flat gasket	33777	Testomat® 808: bottle insert with screw cap and suction tube, tube connection ø 2.4 mm	
		pump head*	37562	30x3 sight glass pane	40170	500 ml bottle	37579
		fuse, T1.0A	31592	sight glass holder	40176	100 ml bottle	37580
		fuse, T0.8A	31593	M3x40 screw, A2, DIN 965	33253	hose adapter ø 2.4 mm	37538
		fuse, T0.2A	31594	T808 measuring chamber, complete (1-4 bar/14.5-58 psi)	37615	Testomat® 808 SiO2: bottle insert with screw cap and suction tube, tube connection ø 3.5 mm	
		fuse, T0.1A	31595	T808 measuring chamber, complete (0.3-1 bar/4.4-14.5 psi)	37616	500 ml bottle	37644
		fuse, GS-T, 5x20, T A4	31666	magnetic rod,	40050	100 ml bottle	37645
		cable ducting M16 x 1,5	37734	processed	40050	hose adapter ø 3.5 mm	37643
		Nut for cable ducting M16 x 1.5	37735	G1/8"-6 screw-in angle joint	40157		
		Blanking plug for cable ducting	37736				

Spare parts Testomat®	Device spare parts Testomat® EVO			Bottle connection/ suction device		
						
<b>Is used</b>	for Testomat® EVO TH			for Testomat 2000® Polymer/ Testomat 2000® PO4		
<b>Order number</b>	Cable ducting M16x1,5	37734	fuse GS-M 5x20E 4A MT	31582	screw cap with insert for 500 ml bottle	37644
	Nut for cable ducting M16x1,5	37735	fuse T0,315 A	31585	screw cap with insert for 100 ml bottle	37645
	Blanking plug for cable ducting	37736	fuse T0,16 A	31622		
	Ribbon cable, 10-pole, with ferrite	31713	fuse T1,6 A	12140		
	loom 2V, complete (for valves)	40060	fuse T2,0 A	31655		
	loom 2P, complete (for max two dosing pumps)	40062	standard SD card 2 GB	37320		
			Lithium backup battery CR2032	31999		
			drain funnel	32187		

Device spare parts Testomat® Moduls					
					
	New				
<b>Is used</b>	for Testomat® Moduls TH/CL/NH2CL				
<b>Order number</b>	Cable ducting M16x1,5	37734	Pump head PeriClip SP	40362	Spare parts for the Testomat® BOB can only be supplied to a limited extent. Please contact your distributor if you need spare parts.
	Nut for cable ducting M16x1,5	37735	fuse GS-M 5x20E 2A MT	10843	
	Blanking plug for cable ducting	37736	standard SD card 2 GB	37320	
	Ribbon cable 2 x 7 pole	37832	Lithium backup battery CR2032	31999	
	loom 2V, complete (for valves)	40060	Cover	37798	
	loom 2P, complete (for max two dosing pumps)	40062			

Dosing pumps  
Testomat® / Titomat®

DOSIClip®

MEPUClip®

FLOWClip®



Is used as

dosing pump for Testomat devices

booster pump for Testomat 2000®/Titomat®

dosing pump for Testomat 2000® self clean

Order number

270470  
as spare part 40001

270410

270440

Description

electromagnetically driven piston dosing pump for dosing aqueous media that are free of suspended matter

installation of the membrane pump is necessary for water inlet pressure under 0.3 bar

membrane pump for dosing cleaning agent into the measuring chamber also possible for other reagents

Technical data

- pump volume: 30 µl/stroke
- max. suction height: approx. 0.5 m with water and 0.8 mm hose ID
- max. pump pressure: approx. 1 bar /4.5 psi with water and 0.8 mm hose ID (max. 0.5 m length)
- ambient temperature: 10–45°C / 50-113°F
- mounting: on 35 mm / 1.4" DIN top-hat rail

- Flow rate at atmospheric pressure : 0.6 l/min
- Maximum suction head: 3m H<sub>2</sub>O self-priming
- ambient temperature: 10–45°C / 50-113°F
- mounting: on 35 mm / 1.4" DIN top-hat rail

When a „Testomat® with pump“ is ordered, installation occurs at the factory.

- Flow rate at atmospheric pressure : 0.1 l/min
- Maximum suction head: 3m H<sub>2</sub>O self-priming
- ambient temperature: 10–45°C / 50-113°F
- mounting: on 35 mm / 1.4" DIN top-hat rail

PERIClip®

DOSIClip® Vi



New

Order number

dosing pump for Testomat 2000® Polymer / PO4 / Modul CL/NH<sub>2</sub>CL

dosing pump for Titomat® and Testomat devices that measure carbonate hardness

270430

270471

Description

hose pump for aqueous media

electromagnetically driven piston dosing pump for dosing aqueous media that are free of suspended matter

Technical data

- pump volume: 400–500 µl/min
- ambient temperature: 10–45°C / 50-113°F
- mounting: on 35 mm / 1.4" DIN top-hat rail
- dimensions: 75 x 45 x 110 mm (HxWxD)  
3" x 1,8" x 4.3"

- as with DosiClip
- for use with strongly acidic media

## Indicators/reagents

Together for the Heyl Well (Our second fundraising campaign with the Neven Subotic Foundation)

We at Gebrüder Heyl Analysetechnik GmbH & Co. KG take our social commitment very seriously, with a particular focus on supporting young people. But we want to do even more.

We firmly believe that our fundraising activities with the Neven Subotic Foundation make a positive contribution to people who, due to various factors, do not have it as easy as we do.

This is why we donate a small amount from every 500 ml bottle of Testomat® hardness indicator sold to provide people with clean drinking water. After all,

water is our element and we want to contribute to ensuring that everybody has access to clean drinking water.

Our 2019 fundraising campaign for the Neven Subotic Foundation was successfully completed in early 2020. 10,086.60 euros were collected for the construction of the well.

Find out more about our fundraising campaign at: [www.heylandalysis.de](http://www.heylandalysis.de) or scan the QR code.



### Testomat 2000® indicators (500 ml bottle)

Indicator type	Unit °dH (resolution)	°f (resolution)	ppm CaCO <sub>3</sub> (resolution)	mmol/l (resolution)	Order number
TH 2005	0,05-0,50 (0,01)	0,09-0,89 (0,02)	0,89-8,93 (0,2)	0,01-0,09 (0,01)	152005
TH 2025	0,25-2,50 (0,05)	0,45-4,48 (0,10)	4,48-44,8 (0,9)	0,04-0,45 (0,01)	152025
TH 2050*	0,50-5,00 (0,10)	0,89-8,90 (0,10)	8,90-89,0 (0,1)	0,09-0,89 (0,10)	152050
TH 2100	1,00-10,00 (0,20)	1,79-17,9 (0,40)	17,9-179 (3,8)	0,18-1,79 (0,04)	152100
TH 2250	2,50-25,00 (0,50)	4,48-44,8 (1,00)	44,8-448 (10)	0,45-4,48 (0,10)	152250
TC 2050	0,50-5,00 (0,50)	0,90-8,96 (0,90)	8,9-89,5 (8,9)	0,18-1,79 (0,18)	153050
TC 2100	1,00-20,00 (1,00)	1,79-35,8 (1,79)	18-358 (18)	0,36-7,14 (0,36)	153100
TM 2005				0,05-0,50 (0,05)	154005
TP 2010				0,1-1,5 (0,10)	155010
TP 2100				1-15,0 (1,00)	155100

\*Only for Testomat® EVO TH and Testomat® Modul TH/TH-R

### Testomat 2000® indicators (100 ml bottle)

Indicator type	Unit °dH (resolution)	°f (resolution)	ppm CaCO <sub>3</sub> (resolution)	mmol/l (resolution)	Order number
TH 2005 (2 x 100 ml)	0,05-0,50 (0,01)	0,09-0,89 (0,02)	0,89-8,93 (0,2)	0,01-0,09 (0,01)	151005
TH 2025	0,25-2,50 (0,05)	0,45-4,48 (0,10)	4,48-44,8 (0,9)	0,04-0,45 (0,01)	151025
TH 2050*	0,50-5,00 (0,10)	0,89-8,90 (0,10)	8,90-89,0 (0,1)	0,09-0,89 (0,10)	152050
TH 2100	1,00-10,00 (0,20)	1,79-17,9 (0,40)	17,9-179 (3,8)	0,18-1,79 (0,04)	151100
TH 2250	2,50-25,00 (0,50)	4,48-44,8 (1,00)	44,8-448 (10)	0,45-4,48 (0,10)	152250

\*Only for Testomat® EVO TH and Testomat® Modul TH/TH-R

**Please note that a different bottle insert is required for the 100 ml from the insert included in the delivery. (T2000 conversion kit, art. no. 40143)**

### Testomat 2000® special solutions

Reagent type	Device	Order number
self clean cleaning solution (500 ml)	T 2000 self clean	151105
Antox solution (2 x 100 ml) for eliminating oxidant-related disruptions	T 2000 Antox	151107

## Testomat 2000® reagents (500 ml bottle)



Reagent type	Parameters	for device	Measuring range [mg/l]	Order number
CL 2250 A	total chlorine + free chlorine	CL T + CL F	0-2,5	156230
CL 2250 B	total chlorine + free chlorine	CL T + CL F	0-2,5	156231
CL 2250 C	total chlorine	CL T	0-2,5	156232
chlorine reagent set T*	total chlorine + free chlorine	CL T + CL F	0-2,5	156235
chlorine reagent set T 50%*	total chlorine + free chlorine	CL T + CL F	0-2,5	156237
chlorine reagent set F*	free chlorine	CL F	0-2,5	156233
chlorine reagent set F 50%*	free chlorine	CL F	0-2,5	156236 <span style="float: right;">new</span>
Chlor reagent set T	total chlorine	Modul CL	0-5	156239 <span style="float: right;">new</span>
Chlor reagent set F	free chlorine	Modul CL	0-5	156234 <span style="float: right;">new</span>
Chlor reagent set M	monochloramine	Modul NH <sub>2</sub> CL	0-5	156238 <span style="float: right;">new</span>
CLO <sub>2</sub> reagent set A u. B*	chlorine dioxide	ClO <sub>2</sub>	0-4,7	156265
CrVI 2100 A	chromate CrO <sub>4</sub> <sup>2-</sup> or chromium VI	CrVI	0-5,0 0-1,0	156220
CrVI 2100 B	chromate CrO <sub>4</sub> <sup>2-</sup> or chromium VI	CrVI	0-5,0 0-1,0	156221
FE 2005 A	iron dissolved ( II ) u. ( III )	Fe	0-1,0	156250
FE 2005 B	iron dissolved ( II ) u. ( III )	Fe	0-1,0	156251
Sulfite reagent A	sulfite	SO <sub>3</sub> <sup>2-</sup>	0-50	156240
Sulfite reagent B	sulfite	SO <sub>3</sub> <sup>2-</sup>	0-50	156241
Brom reagent set*	bromine	Br	0-5,6	156295
Polymer reagent A	polymer	Polymer	0-50	156271
Polymer reagent B	polymer	Polymer	0-50	156272
PO <sub>4</sub> reagent set 2100	phosphate	PO <sub>4</sub>	0-10	156264
PO <sub>4</sub> reagent 2100 A (20 litres)	phosphate	PO <sub>4</sub>	0-10	156281
PO <sub>4</sub> reagent 2100 B (5 litres)	phosphate	PO <sub>4</sub>	0-10	156282

\*The reagent sets are designed for the uniform consumption of reagents; the capacities of the individual reagent bottles are therefore not identical.

## Titromat® reagents (500 ml bottle)

Reagent type	for	Parameters	Measuring range	Resolution	Order number
TH 2500 reagent A	TH	Water hardness	2,5-50 °dH	2,5 °dH	155160
TH 2500 reagent B	TH	Water hardness	2,5-50 °dH	2,5 °dH	155161
TC 2010 reagent A	M1	Carbonate hardness	0,05-1 °dH	0,025 °dH	155172
TC 2010 reagent B	M1	Carbonate hardness	0,05-1 °dH	0,025 °dH	155173
TC 2020 reagent A	M2	Carbonate hardness	0,05-2 °dH	0,05 °dH	155170
TC 2020 reagent B	M2	Carbonate hardness	0,05-2 °dH	0,05 °dH	155171
TC 2060 reagent A	KH	Carbonate hardness	2-60 °dH	2 °dH	155176
TC 2060 reagent B	KH	Carbonate hardness	2-60 °dH	2 °dH	155177
TC 2150 reagent A	KH	Carbonate hardness	5-150 °dH	5 °dH	155178
TC 2150 reagent B	KH	Carbonate hardness	5-150 °dH	5 °dH	155179





	Type	Limit value	Bottle	Order number	Packaging unit
808/F-BOB	300	0,02 °dH residual hardness	100 ml	140001	2 x 100 ml
	300S	0,05 °dH residual hardness	100 ml	140002	2 x 100 ml
	301	0,1 °dH residual hardness	100 ml	140003	2 x 100 ml
	302	0,2 °dH residual hardness	100 ml	140004	2 x 100 ml
	303	0,3 °dH residual hardness	100 ml	140005	2 x 100 ml
	305	0,5 °dH residual hardness	100 ml	140006	2 x 100 ml
	310	1 °dH residual hardness	100 ml	140007	2 x 100 ml
	320	2 °dH residual hardness	100 ml	140008	2 x 100 ml
	330	3 °dH residual hardness	100 ml	140009	2 x 100 ml
	350	5 °dH residual hardness	100 ml	140010	2 x 100 ml
C-BOB	C 5	0,5 °dH carbonate hardness	100 ml	140020	2 x 100 ml
	C 10	1 °dH carbonate hardness	100 ml	140021	2 x 100 ml
	C 15	1,5 °dH carbonate hardness	100 ml	140022	2 x 100 ml
	C 20	2 °dH carbonate hardness	100 ml	140023	2 x 100 ml
	C 30	3 °dH carbonate hardness	100 ml	140024	2 x 100 ml
	C 40	4 °dH carbonate hardness	100 ml	140025	2 x 100 ml
M-BOB	M 1	0,1 mmol/l minus m-value	100 ml	140040	2 x 100 ml
	M 3	0,3 mmol/l minus m-value	100 ml	140041	2 x 100 ml
	M 5	0,5 mmol/l minus m-value	100 ml	140042	2 x 100 ml
808/F-BOB	300	0,02 °dH residual hardness	500 ml	141001	500 ml
	300 S	0,05 °dH residual hardness	500 ml	141002	500 ml
	301	0,1 °dH residual hardness	500 ml	141003	500 ml
	302	0,2 °dH residual hardness	500 ml	141004	500 ml
	303	0,3 °dH residual hardness	500 ml	141005	500 ml
	305	0,5 °dH residual hardness	500 ml	141006	500 ml
	310	1 °dH residual hardness	500 ml	141007	500 ml
	320	2 °dH residual hardness	500 ml	141008	500 ml
	330	3 °dH residual hardness	500 ml	141009	500 ml
	350	5 °dH residual hardness	500 ml	141010	500 ml
C-BOB	C 5	0,5 °dH carbonate hardness	500 ml	141020	500 ml
	C 10	1 °dH carbonate hardness	500 ml	141021	500 ml
	C 15	1,5 °dH carbonate hardness	500 ml	141022	500 ml
	C 20	2 °dH carbonate hardness	500 ml	141023	500 ml
	C 30	3 °dH carbonate hardness	500 ml	141024	500 ml
	C 40	4 °dH carbonate hardness	500 ml	141025	500 ml
M-BOB	M 1	0,1 mmol/l minus m-value	500 ml	141040	500 ml
	M 3	0,3 mmol/l minus m-value	500 ml	141041	500 ml
	M 5	0,5 mmol/l minus m-value	500 ml	141042	500 ml
808 SiO2	A	0,3 - 1,2 ppm SiO2	500 ml	141808	500 ml
	B	0,3 - 1,2 ppm SiO2	500 ml	141809	500 ml
	reagent set A+B	0,3 - 1,2 ppm SiO2	100 ml	140808	100 ml

Product

Softmaster® ROE compact

Softmaster® ROE1



<b>Description</b>	Controller for reverse osmosis systems			Controller for reverse osmosis systems			
<b>Advantages</b>	<ul style="list-style-type: none"> <li>• multilingual menu navigation</li> <li>• large LCD with 2 lines x 16 characters and backlight</li> <li>• real-time clock</li> <li>• three potential-free relay outputs for pump, inlet valve and flushing valve</li> <li>• two potential-free relay outputs for measuring and error message output</li> <li>• 5 inputs: water deficiency message, concentrate monitoring, overpressure message, storage tank FULL / EMPTY, external motor protection switch, system stop</li> </ul>			<ul style="list-style-type: none"> <li>• variable multi-purpose body for control panel and wall installation</li> <li>• multilingual menu navigation</li> <li>• large blue LCD with 2 lines x 16 characters and backlight</li> <li>• error messages and operating mode displays are displayed alternately and stored in the error history</li> <li>• real-time clock</li> <li>• connection for conductivity probe with temperature sensor for permeate</li> </ul> <p>In addition, the following inputs and outputs:</p> <ul style="list-style-type: none"> <li>• 5 potential-free relay outputs: pump, inlet valve, flushing valve, dosing, and error message output</li> <li>• 5 inputs: water deficiency message, overpressure message motor protection, storage tank FULL / EMPTY, system stop</li> <li>• 12 V-power supply</li> </ul>			
<b>Protection type/class</b>	IP54 / I			IP65 / I			
<b>Mains connection</b>	230–240V, 115V, 24V +/-10% 50–60Hz			230–240V, 115V, 24V +/-10% 50–60Hz			
<b>Power consumption</b>	max. 9 VA			max. 9 VA			
<b>Dimensions</b>	approx. 357 x 214 x 135 mm 14" x 8.4" x 5.3" (W x H x D)			approx. 270 x 295 x 130 mm 10.6" x 11.6" x 5.1"(W x H x D) 262 x 146 mm / 10.3" x 5.7", +1 mm control panel cut-out approx. 90 mm / 3.5" installation depth 270 x 155 mm / 10.6" x 6.1" front frame dimensions			
<b>Weight</b>	approx. 1.6 kg / 3.5 lbs			approx. 2.3 kg / 5 lbs			
<b>Measuring range</b>	0,1-50.000 µS/cm 0,01-5,0 cm <sup>-1</sup> cell constant			0.1–50,000 µS/cm 0.01–5.0 cm <sup>-1</sup> cell constant			
<b>Application</b>	<ul style="list-style-type: none"> <li>• reverse osmosis plants with 1 conductivity measurement</li> </ul>			<ul style="list-style-type: none"> <li>• reverse osmosis plants with 1 conductivity measurement</li> </ul> <p>Application example on page 5</p>			
<b>Menu language</b>	D, GB, F, I, NL, PL			D, GB, F, I, NL, PL			
<b>Order numbers</b>		<b>24V</b>	<b>115 V</b>	<b>230 V</b>	<b>24V</b>	<b>115 V</b>	<b>230 V</b>
	attachable with RS232	601225	601226	601227	upon request	upon request	601102
	installable with RS232				—	—	—
					upon request	upon request	601112
					—	—	—

### Softmaster® ROE2



Controller for reverse osmosis systems

like Softmaster® ROE1, but with the following inputs and outputs:

- eight potential-free relay outputs for two pumps, programmable function output, inlet valve, outlet valve, flushing valve, by-pass valve, and error message output
- output for metering pulse
- eight inputs for concentrate monitoring, emergency operation (bypass) and external motor protection switch, water deficiency message, overpressure message, storage tank FULL /EMPTY, system stop
- two inputs for water flow meter
- 12 V power supply for water turbine
- 4–20 mA input for a pressure transducer

IP65 / I

230–240V, 115V, 24V +/-10%  
50–60Hz

max. 9 VA

approx. 270 x 295 x 130 mm  
10.6" x 11.6" x 5.1"(W x H x D)  
262 x 146 mm / 10.3" x 5.7", +1 mm  
control panel cut-out  
approx. 90 mm / 3.5" installation depth  
270 x 155 mm / 10.6" x 6.1" front  
frame dimensions

approx. 2.3 kg / 5 lbs

0,1-50.000 µS/cm  
0,01-5,0 cm<sup>-1</sup> cell constant

- reverse osmosis plants with 1 conductivity measurement

D, GB, F, I, NL, PL

### Softmaster® ROE2/S5



Controller for reverse osmosis systems with programmable controller for water deficiency

like Softmaster® ROE2, but in addition:

- programmable function for control for water deficiency. You determine how often and after how much time the system should be turned back on.
- interval for restart after water deficiency message between 1 and 99 minutes can be selected

IP65 / I

230–240V, 115V, 24V +/-10%  
50–60Hz

max. 9 VA

approx. 270 x 295 x 130 mm  
10.6" x 11.6" x 5.1"(W x H x D)  
262 x 146 mm / 10.3" x 5.7", +1 mm  
control panel cut-out  
approx. 90 mm / 3.5" installation depth  
270 x 155 mm / 10.6" x 6.1" front  
frame dimensions

approx. 2.3 kg / 5 lbs

0,1-50.000 µS/cm  
0,01-5,0 cm<sup>-1</sup> cell constant

- reverse osmosis plants with 1 conductivity measurement

D, GB, F, I, NL, PL

### Softmaster® ROE3



Controller for reverse osmosis systems

like Softmaster® ROE1, but with the following inputs and outputs:

- eight potential-free relay outputs for two filters, service valves, two add-on programs, and error message, synchronizing contact
- output for metering pulse
- 12 V power supply for water turbine
- inputs for 2 water flow meters
- 8 inputs: water deficiency message, concentrate monitoring, overpressure message, storage tank FULL / EMPTY, external motor protection switch, system stop

IP65 / I

230–240V, 115V, 24V +/-10%  
50–60Hz

max. 9 VA

approx. 270 x 295 x 130 mm  
10.6" x 11.6" x 5.1"(W x H x D)  
262 x 146 mm / 10.3" x 5.7", +1 mm  
control panel cut-out  
approx. 90 mm / 3.5" installation depth  
270 x 155 mm / 10.6" x 6.1" front  
frame dimensions

approx. 2.3 kg / 5 lbs

0,1-50.000 µS/cm  
0,01-5,0 cm<sup>-1</sup> cell constant

- reverse osmosis plants with second conductivity measurement for controlling an EDI module

D, GB, F, I, NL, PL

24V 115 V 230 V 230V/24 V

request	request	request	request
request	request	request	request
602010	request	602012	—
602210	602211	602212	—

24V 115 V 230 V

—	—	upon request
—	—	—
—	—	upon request
—	—	—

24V 115 V 230 V



upon request	upon request	upon request
upon request	upon request	603202
upon request	upon request	603012
upon request	upon request	603212

**Product**

**Softmaster® MMP1**

**Softmaster® MMP2**



									
<b>Description</b>		Controller for water softening plants			Controller for water softening plants				
<b>Pluspunkte</b>		<ul style="list-style-type: none"> <li>• variable multi-purpose housing for control panel installation and wall installation</li> <li>• multilingual menu navigation</li> <li>• large blue LCD with 2 lines x 16 characters and backlight</li> <li>• error messages and operating mode displays are displayed alternately and stored in the error history</li> <li>• real-time clock</li> <li>• five potential-free relay outputs for two filters, service valves and error message, synchronizing contact</li> <li>• 12 V power supply for water turbine</li> <li>• 5 inputs: water flow meter, regeneration start/regeneration stop, salt and brine monitoring, and additional external program start</li> <li>• connection to various valves such as Autotrol, WWWS, Fleck, Siata</li> </ul>			<p>like Softmaster® MMP1, but with the following inputs and outputs:</p> <ul style="list-style-type: none"> <li>• eight potential-free relay outputs for two filters, service valves, two additional programs, and error message, synchronizing contact</li> <li>• output for metering pulse</li> <li>• 12 V power supply for water turbine</li> <li>• inputs for 2 water flow meters</li> <li>• 8 inputs: regenerationsstart/ regenerations-stop, brine level – empty/full, synchronous messages from valves, and error messages from Testomat instruments</li> </ul>				
<b>Protection type/class</b>		IP65 / I			IP65 / I				
<b>Mains connection</b>		230–240V, 115V, 24V +/-10% 50–60Hz			230–240V, 115V, 24V +/-10% 50–60Hz				
<b>Power consumption</b>		max. 9 VA			max. 9 VA				
<b>Dimensions</b>		approx. 270 x 295 x 130 mm 10.6" x 11.6" x 5.1" (W x H x D) 262 x 146 mm / 10.3" x 5.7", +1 mm control panel cut-out approx. 90 mm / 3.5" installation depth 270 x 155 mm / 10.6" x 6.1" front frame dimensions			approx. 270 x 295 x 130 mm 10.6" x 11.6" x 5.1" (W x H x D) 262 x 146 mm / 10.3" x 5.7", +1 mm control panel cut-out approx. 90 mm / 3.5" installation depth 270 x 155 mm / 10.6" x 6.1" front frame dimensions				
<b>Weight</b>		approx. 1.3 kg / 2.9 lbs			approx. 1.3 kg / 2.9 lbs				
<b>Measuring range</b>		—			—				
<b>Application</b>		<ul style="list-style-type: none"> <li>• fully automatic regeneration of water softening systems</li> <li>• suitable for central control valves or pilot distributors, controlled via electrical toggle or pulse switch for single and double softening systems</li> <li>• quantity, time, or quality controlled activation of regeneration</li> </ul>			<ul style="list-style-type: none"> <li>• like Softmaster MMP1</li> </ul> <p>in addition:</p> <ul style="list-style-type: none"> <li>• parallel and serial connection</li> </ul>				
<b>Menu language</b>		D, GB, F, I, NL, PL			D, GB, F, I, NL, PL				
<b>Order numbers</b>			<b>24V</b>	<b>115 V</b>	<b>230 V</b>	<b>24V</b>	<b>115 V</b>	<b>230 V</b>	<b>230V/24V</b>
	attachable with RS232		610100	610101	610102	620000	620001	620002	620003
	installable with RS232		—	—	—	620200	620201	620202	620203
			610110	610111	610112	620010	620011	620012	—
			—	—	—	620210	620211	620212	—

**Product**

**Softmaster® MMP compact**

**MultiControl CT**



**Description**

Controller for water softening systems

Controller for cooling systems

**Advantages**

- multilingual menu navigation
- large LCD with 2 lines x 16 characters and backlight
- error messages and operating mode displays are displayed alternately and stored in the error history
- real-time clock
- 4 non-potential-free relay outputs: 2 filters, service valves, and synchronous contact
- one potential-free relay output for error message/additional program
- 12 V power supply for water turbine
- 5 inputs: water flow meter, regeneration start/regeneration stop, brine monitoring – empty and additional external program start
- connection to various valves such as Autotrol, WWWS, Fleck, Siata

- LCD graphic display with background lighting
- multi-language menu (DE, GB, FR, NL, PL, ES, TR)
- relay outputs for attaching up to three pumps (dosing pump, circulation pump)
- alarm output
- inputs for external engine protection, water flow meter, biocide monitoring
- two slots for conductivity probes and interface card
- Error indicator on the display
- error history for 20 notifications measurements and error notifications can be stored on SD card
- ring buffer with 50 storage spaces
- calibrating function for the conductivity probe
- biocide metering dependent on time
- 1 output for desalting valve (engine or magnet valve)

**Protection type/class**

IP65 / I

IP54 / I

**Mains connection**

230–240V, 115V, 24V +/-10% 50–60Hz

230VAC, 24VAC +/-10% 50–60Hz or 100-240VAC, 100-353 VDC (wide-range power supply)

**Power consumption**

max. 9 VA

max. 25 VA (without external load)

**Dimensions**

approx. 257 x 214 x 135 mm  
10.1" x 8.4" x 5.3" (W x H x D)

approx. 229 x 205 x 117 mm  
8" x 9" x 4.6" (W x H x D)

**Weight**

approx. 1.6 kg / 3.5 lbs

approx. 1,5 kg / 3.3 lbs

**Measuring range**

—

0-199,9 µS/cm bis 0-199,9 mS/cm (depending on cell constants)

**Application**

- fully automatic regeneration of water softening plants
- suitable for central control valves or pilot distributors, controlled via electrical toggle or pulse switch for single and double softening systems
- quantity, time, or quality controlled activation of regeneration

- Control of desalting and metering in cooling circuits  
Application example on page 7

**Menu language**

D, GB, F, I, NL, PL

D, GB, F, NL, PL, ES, TR

**Order numbers**

attachable

24V	115 V	230 V
610225	610226	610227

	24 V	100-240V	230V
inductive/PH	341010	341020	341030
conductive/PH	341070	341080	341090



Accessories  
Softmaster®

Adapter plate

RS232 interface

Current interface



**Is used**

for Softmaster® devices

for Softmaster® 2 devices

for Softmaster® 2 devices

**Order number**

130011

037259

037309

**Description**

With the help of the adapter plate, you can easily replace your old Heyl controller with a Softmaster® controller without drilling

plug-in card for one RS232 interface and one current interface

plug-in card for one current interface

**Technical data**

- The old holes can be used for mounting the adapter plate. The Softmaster® device is then attached to the adapter plate.
- dimensions (W x H x D):  
264 x 280 x 8 mm  
10.4" x 11" x 0.3"

- current output: 0–20mA
- RS232 serial interface

- current output:  
• 0–20mA or 4–20mA
- maximum load: 500 Ohm
- galvanic isolation

Inductive  
conductivity probes

ADI plug-in card



**Is used**

for MultiControl

**Order number**




37342

**Technical data**

Plug-in card  
Analog Digital Interface

equipped with:

- RS232 Interface
- 2 x 20mA current output

Accessories measuring instruments	pH combination electrodes	ESA screw-in fittings	pH-probe for measuring probe
			
<b>Is used</b>	for MultiControl, EcoControl pH to replace devices purchased prior to 05/2013.	for EMK 20 and EMK 50	for MultiControl, EcoControl pH
<b>Order number</b>	EMK 20      320301 EMK 50      320302	320310	310137
<b>Technical data</b>	<ul style="list-style-type: none"> <li>EMK 20:               <ul style="list-style-type: none"> <li>measuring range    1–12 pH</li> <li>temperature        0–80°C                           32-176°F</li> <li>pressure            10 bar                           145 psi</li> </ul> </li> <li>EMK 50 with PT 100:               <ul style="list-style-type: none"> <li>measuring range    0–14 pH</li> <li>temperature        0–135°C                           32-275°F</li> <li>pressure            16 bar                           232 psi</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>stainless steel</li> <li>max. medium temperature: 130°C / 266°F</li> <li>connection: R ¼ external thread</li> </ul>	<ul style="list-style-type: none"> <li>with PT 100</li> <li>measuring range    1–14 pH</li> <li>temperature –        5 ...135°C                           (23 ... 275°F)</li> <li>pressure            10 bar                           145 psi</li> </ul>

	Cable for combination electrode	Conductivity probe connection cables	pH probe connection cables
			
<b>Is used</b>	High-impedance coaxial cable, pre-made with screw and BNC connectors	Probe cable with STE5 cable socket	Probe cable with pH VarioPIN cable socket
<b>Order number</b>	KOAX 5            320320 KOAX 10          320321 KOAX/PT 5        320325 KOAX/PT 10       320326	310136	310138
<b>Technical data</b>	<ul style="list-style-type: none"> <li>KOAX 5: for EMF 20/RMK 20, length 5 m / 16.4 ft</li> <li>KOAX 10: for EMK 20/RMK 20, length 10 m / 32.8 ft</li> <li>KOAX/ PT 5: for EMF 50 with potential matching line, length 5 m / 16.4 ft</li> <li>KOAX/ PT 10: for EMF 50 with potential matching line, length 10 m / 32.8 ft</li> </ul>	<ul style="list-style-type: none"> <li>length 10 m / 32.8 ft</li> <li>4-lead for probes with PT 100</li> <li>with STE5 plug for conductivity probes</li> </ul>	<ul style="list-style-type: none"> <li>length 10 m / 32.8 ft</li> <li>4-lead for probes with PT 100</li> <li>with VarioPin plug for pH probes</li> </ul>

Conductive conductivity probes  
without temperature sensor



We also construct special versions of our probes for your specific application upon request.  
All probes are suitable for applications up to 6 bar / 87 psi.

Controllers

	Material	Cell constants [1/cm]	Maximum medium temp. [°C]	Connection design	Measuring range [µS/cm]	Order no.
<b>Normal probes:</b>						
SO 1	PVC-U	0,10	40	PVC union nut Rp 1¼	1-2000	310001
SO 5	PVC-U	0,50	40	PVC union nut Rp 1¼	5-10000	310003
SO 10	PVC-U	1,00	40	PVC union nut Rp 1¼	10-20000	310014
<b>Screw-in probes:</b>						
SOE 0	V4A steel	0,01	130	external thread R ¾	0,1-200	310005
SOE 1	V4A steel	0,10	130	external thread R ¾	1-2000	310002
SOE 5	V4A steel	0,50	130	external thread R ¾	5-10000	310004
<b>Submersible probes:</b>						
SEI 5	PVC-U	0,50	40	DN 20, connection cable 5 m	5-10000	310103

Conductive conductivity probes  
with temperature sensor



We also construct special versions of our probes for your specific application upon request.  
All probes are suitable for applications up to 6 bar / 87 psi.

	Material	Cell constants [1/cm]	Maximum medium temp. [°C]	Connection design	Measuring range [µS/cm]	Order no.
<b>Normal probes:</b>						
ST 1 / PT 100	PVC-U	0,10	40	PVC union nut Rp 1¼	1-2000	310120
ST 5 / PT 100	PVC-U	0,50	40	PVC union nut Rp 1¼	5-10000	310121
<b>Screw-in probes:</b>						
STE 0 / PT 100	V4A steel	0,01	130	external thread R ¾	0,1-200	310110
STE 1 / PT 100	V4A steel	0,10	130	external thread R ¾	1-2000	310125
STE 5 / PT 100	V4A steel	0,50	130	external thread R ¾	5-10000	310126
STE 5 / PT 100 for measuring probe	V4A steel	0,50	130	Vario Pin	5-10000	310135
<b>Submersible probes:</b>						
SEI 5 / PT 100	PVC-U	0,50	40	DN 20, connection cable 5 m	5-10000	310131



**Description**

Pilot distributor with 4 switch settings

- **PVH / PVH 4:** toggle switch for 8 bar (116 PSI) hydraulic pressure or 4.5 bar (65.3PSI) pneumatic pressure
- **PVP / PVP 4:** toggle switch for 8 bar (116 PSI) pneumatic pressure

- **PVH I / PVH I4:** pulse switch for 8 bar (116 PSI) hydraulic pressure or 4.5 bar (65.3 PSI) pneumatic pressure
- **PVP I / PVP I4:** pulse switch for 8 bar (116 PSI) pneumatic pressure
- without screw connections

**Description**

control of individual valves in automatic water treatment systems

**Mains connection**

230–240 V, 24 V +/-10% 50–60 Hz

**Protection type/class**

IP44 / I

**Power consumption**

max. 5 VA

**Dimensions**

approx. 125 x 120 x 210 mm  
4.9" x 4.7" x 8.3" (W x H x D)

**Weight**

approx 1.6 kg / 3.5 lbs

**Ambient temperature**

0–45 °C / 32–113 °F

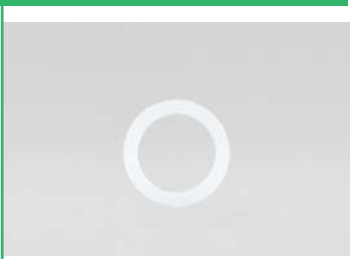
**Order numbers**

Typ	24V	24V	230V	230V
	valves, opened when depressurized	valves, closed when depressurized	valves, opened when depressurized	valves, closed when depressurized
PVH / PVH 4	250002	250004	250001	250003
PVP / PVP 4	250011	250013	250010	250012
PVH I / PVH I4	250006	250008	250005	250007
PVP I / PVP I4	250015	250017	250014	250016

**Program disc**

**PVH/PVP screw connector**

**Seal for screw connector**



**Is used**

for pilot distributor

for pilot distributor

for pilot distributor

**Order number**

PV S1 250031  
PV S2 250032  
PV S8 250038  
PV S9 250039

033900

033475

**Description**

PV S1 : additional disc and neutral contact for controlling a valve or a relay of a guard during the course of the program.  
PV S2 : like S1 but with two additional discs  
PV S3 : automatic return movement thanks to the upstream programming unit  
PV S9 : freely configurable program disc, e.g. for gravel filter systems

screw connector for pilot distributor (8 pieces required)




seal for screw connector (8 pieces required)

Limit value kits

DUROGNOST® I



DUROGNOST® SR 0

DUROGNOST® SR




			
<b>Is used als</b>	quick colorimetric determination of residual hardness	limit value test for quick determination of residual hardness	limit value test for quick determination of residual hardness
<b>Order number</b>	400050	400056	400055
<b>Description</b>	special indicator in powder form for quick colorimetric determination of minimum hardness traces in the range of 0–0.1°dH or 0–2 ppm CaCO <sub>3</sub> or 0,2 °f (French hardness) complete with measuring tube and spoon analyses: approx. 700 measuring time: approx. ½ minute	special liquid indicator in a dropper bottle for monitoring the residual hardness of softened water, adapted for limit values of 0.1 and 0.05 °dH. complete with measuring tube and stopper analyses: approx. 250 measuring time: approx. ½ minute	equipped like DUROGNOST® SR 0, but adapted for limit values of 0.5 and 0.25 °dH  analyses: approx. 250 measuring time: approx. ½ minute




DUROGNOST® SR 1







DUROGNOST® special buffer solution







			A company logo on the supplement is free with purchase of more than 100 Duroval® or Durognost® articles.
<b>Is used als</b>	limit value test for quick determination of residual hardness	buffer solution for alkaline water samples	
<b>Order number</b>	400054	400016	
<b>Description</b>	equipped like DUROGNOST® SR0, but adapted to limit values of 1 and 0.5 °dH  analyses: approx. 250 measuring time: approx. ½ minute	for buffering strongly alkaline water samples (pH over 10) for determining total and residual hardness with DUROGNOST® and DUROVAL® kits (8 ml dropper bottle)  analyses: approx. 200	



Titration quick test kits	DUROVAL® 1 drop = 1 °dH	DUROVAL® 1 drop = 1 °f	DUROVAL® 1 Tr. = 10 ppm CaCO <sub>3</sub>
			
<b>Is used as</b>	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
<b>Order number</b>	1 piece            400010 50 pieces        400110 neutral inlays without folding box 50 piece kit     400112 neutral inlays without folding box 50 pieces        400118 neutral inlays with folding box	1 piece            400011 50 pieces        400111 neutral inlays without folding box 50 piece kit     400113 neutral inlays without folding box 50 pieces        400119 neutral inlays with folding box	400012
<b>Description</b>	1 drop corresponds to 1 degree of German hardness  analyses: approx. 30 (with an average hardness of 10 °dH).	1 drop corresponds to 1 degree of French hardness  analyses: approx. 30 (with an average hardness of 10 °f)	1 drop corresponds to 10 ppm CaCO <sub>3</sub> analyses: approx. 30 (with an average hardness of 10 °f) approx. 30 (with an average hardness of 100 ppm CaCO <sub>3</sub> )

	DUROVAL® 1 drop = 1 °KH	DUROVAL® 1 drop = 0,1 °dH	DUROVAL® AP
			
<b>Is used as</b>	titration kit for determining carbonate hardness via acidimetric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
<b>Order number</b>	1 piece            400015 50 pieces        400120	400007	400021
<b>Description</b>	1 drop corresponds to 1 degree of carbonate hardness  analyses: approx. 30 (with an average hardness of 10 °dH).	1 drop corresponds to 0.1 degree of German hardness  analyses: approx. 30 (with an average hardness of 1 °dH).	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 50 ml titration solution</li> </ul> analyses: approx. 100 (with an average carbonate hardness of 15 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH

	DUROVAL® A	DUROVAL® A with pipette 0-60°F	DUROVAL AF
			
<b>Is used as</b>	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
<b>Order number</b>	400020	400018	400022
<b>Description</b>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• liquid indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average carbonate hardness of 15 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH</p>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–60 °f (French hardness)</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average carbonate hardness of 26.7 °f) measuring time: approx. 2 minutes measurement accuracy: 1 °f</p>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average carbonate hardness of 15 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH</p>
	DUROVAL® B	DUROVAL® BP	DUROVAL® BF
			
<b>Is used as</b>	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
<b>Order number</b>	400030	400031	400032
<b>Description</b>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• liquid indicator</li> <li>• dosing pipette calibrated 0–2 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average hardness of 1 °dH) measuring time: approx 2 minutes measurement accuracy: 0.05 °dH</p>	<ul style="list-style-type: none"> <li>• with measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–2 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average hardness of 1 °dH) measuring time: approx 2 minutes measurement accuracy: 0.05 °dH</p>	<ul style="list-style-type: none"> <li>• with measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–60 °f (French hardness)</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average hardness of 1.78 °f) measuring time: approx 2 minutes measurement accuracy: 0.1 °f</p>

Titration quick test kits	Water hardness DUO	DUROVAL® C	DUROVAL® CPM
			
<b>Is used as</b>	titration kit for determining water hardness	titration kit for determining carbonate hardness/m-value	kit for determining the carbonate hardness (m-value) and p-value
<b>Order number</b>	400005	400060	400065
<b>Description</b>	determining the hardness of raw water (0–30 °dH) and water after treatment (0–2 °dH) measuring range: 0–30 °dH resolution: 0,5 °dH measuring range: 0–2 °dH resolution: 0,025 °dH complete with all reagents and accessories	acid capacity up to pH 4,3; $K_{S_{4,3}}$ analyses: approx. 100 (with an average carbonate hardness of 10 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH/0.25 mmol/l complete with measuring tube, dosing pipette with calibration 0–20 °dH and 0–7 mmol/l, special connection stopper, indicator, and 50 ml titration solution	equipped like Duroval® C above, but with an additional p-value indicator m-value: acid capacity up to pH 4,3; $K_{S_{4,3}}$ p-value: acid capacity up to pH 8,2; $K_{S_{8,2}}$ measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH/0.25 mmol/l
	DUROVAL® Chlorid	DUROVAL® CO <sub>2</sub>	DUROVAL® $K_{S_{4,3}}$
			
<b>Is used as</b>	kit for determining the chloride content of water	test kit for the determination of free carbon dioxide in water via drop titration	titration kit for determining acid capacity up to pH 4.3
<b>Order number</b>	400090	400070	400067
<b>Description</b>	complete with all reagents and accessories analyses: approx 200 measuring time: approx. 2 minutes titration pipette: calibrated 0–300 mg/l Cl <sup>-</sup> measurement accuracy: 10 mg/l Cl <sup>-</sup>	complete with measuring tube, stopper. and three reagents analyses: approx. 200 (with an average concentration of 100 mg/l CO <sub>2</sub> )	Acid capacity up to pH 4,3; $K_{S_{4,3}}$ analyses: approx. 100 (with an average acid capacity of 1 mmol/l) measuring time: approx. 2 minutes resolution : 0.05 mmol/l complete with measuring tube, dosing pipette with calibration 0–2 mmol/l, special connection stopper, indicator, and 50 ml titration solution

**DUROVAL® K<sub>B8,2</sub>**

**DUROVAL® Sulfate**

**DUROVAL® TF**



**Is used as**

titration kit for determining base capacity up to pH 8.2

kit for determining the sulfate content of water

industrial kit for water treatment plants

**Order number**

400077

400080

400042

**Description**

base capacity up to pH 8,2;  
K<sub>B8,2</sub>  
analyses: approx. 100 (with an average base capacity of 1 mmol/l)  
measuring time: approx. 2 minutes  
resolution : 0.05 mmol/l  
complete with measuring tube, dosing pipette with calibration 0–2 mmol/l, special connection stopper, indicator, and 50 ml titration solution

complete with all reagents and accessories

analyses: approx 30  
titration pipette: calibrated 0–300 mg/l SO<sub>4</sub><sup>2-</sup>  
measurement accuracy: 10 mg/l SO<sub>4</sub><sup>2-</sup>

- measuring tube
- powder indicator
- dosing pipette calibrated 0–60 °f (French hardness)
- 30 ml titration solution

analyses: approx. 60 (with an average carbonate hardness of 26.7 °f )

**DUROVAL® TI**

**DUROVAL® TI with pipette 0–60 °f**

**DUROVAL® TP**



**Is used as**

industrial kit for water treatment plants

industrial kit for water treatment plants

industrial kit for water treatment plants

**Order number**

400040

400038

400041

**Description**

- measuring tube
- liquid indicator
- dosing pipette calibrated 0–30 °dH
- 30 ml titration solution



analyses: approx. 60 (with an average carbonate hardness of 15 °dH)




- measuring tube
- liquid indicator
- dosing pipette calibrated 0–60 °f (French hardness)
- 30 ml titration solution

analyses: approx. 60 (with an average carbonate hardness of 26.7 °f )

- measuring tube
- powder indicator
- dosing pipette calibrated 0–30 °dH
- 30 ml titration solution

analyses: approx. 60 (with an average carbonate hardness of 15 °dH)

Titration quick test kits	KSS titration kit	Polyamine test kit	
			
<b>Is used as</b>	measuring kit for simple monitoring of cooling lubricant content	test kit for determining the polyamine concentration of circulating water	
<b>Order number</b>	400280	polyamine CCOH 400165 polyamine V 15/30 400166 polyamine K 26 400167 polyamine B42/C71 400168 polyamine A-853R 400169	
<b>Description</b>	complete with all reagents and accessories concentration range and accuracy are customerspecific	product-specific adaptation of the titration solution, complete with all reagents and accessories  analyses: approx. 100 (with an average concentration of 30 mg/l) measuring time: approx. 3 minutes resolution: 1 mg/l	

	Polyamine reagents	Polyamine titration solution	Polyamine NI / NT refill pack
			
<b>Is used as</b>	reorder polyamine reagents	reorder polyamine titration liquid	polyamine NT refill package (reagents C and titration solution)
<b>Order number</b>	reagentien A 400185 (10 bottles with 8 ml) reagentien B 400186 (10 bottles with 8 ml) reagentien C 400187 (10 bottles with 50 ml)	Polyamine CCOH 400188 (10 bottles with 50 ml) Polyamine V 15/30 400189 (10 bottles with 50 ml) Polyamine K 26 400190 (10 bottles with 50 ml) Polyamine B42/C71 400191 (10 bottles with 50 ml) Polyamine A-853R 400192 (10 bottles with 50 ml)	Polyamine CCOH 400175 Polyamine V 15/30 400176 Polyamine K 26 400177 Polyamine B42/C71 400178 Polyamine A-853R 400179  polyamine NI refill pack reagents A+B 400170 can be used universally for all polyamine products















**DUROVAL® refill pack**




	<b>Hardness grade</b>	<b>Quantity</b>	<b>Order number</b>
DUROVAL® A titration solution	0–30 °dH (0–60 °f)	bottle with 50 ml 50 bottles with 50 ml	400023 400123
DUROVAL® B titration solution	0–2 °dH (0–4 °f)	bottle with 50 ml	400033
DUROVAL® TI titration solution	0–30 °dH (0–60 °f)	bottle with 25 ml	400043
DUROVAL® indicator fluid, 8 ml		liquid, 8 ml	400024
DUROVAL® indicator, 3 g (powder)		powder, 3 g	400025
DUROVAL® C titration solution		bottle with 50 ml	400061
DUROVAL® C indicator, 8 ml		bottle with 8 ml	400062
DUROVAL® P indicator, 8 ml		bottle with 8 ml	400066
DUROVAL® SO <sub>4</sub> ion exchanger			400081
DUROVAL® SO <sub>4</sub> reagent A		2 bottles with 50 ml each	400082
DUROVAL® SO <sub>4</sub> reagent B		bottle with 8 ml	400083
DUROVAL® SO <sub>4</sub> titration solution C		bottle with 50 ml	400084
DUROVAL® chloride reagent A + B		2 bottles with 17 ml each	400091
DUROVAL® chloride titration solution		2 bottles with 50 ml each	400092
DUROVAL® KS 4,3 indicator,		bottle with 8 ml	400068
DUROVAL® KS 4,3 titration solution		bottle with 50 ml	400069
DUROVAL® KB 8,2 indicator,		bottle with 8 ml	400078
DUROVAL® KB 8,2 titration solution		bottle with 50 ml	400079


**Colorimetric test kits**
**Testoval® ammonium**
**Testoval® aluminum**
**Testoval® chlorine DPD method 0,1-1 mg/l**


<b>Is used as</b>	color comparison kit for the concentration range 0–10 mg/l NH <sub>4</sub> <sup>+</sup>	color comparison kit for the concentration range 0–1,5 mg/l Al	color comparison kit for concentration range 0.1–1 mg/l of free and total chlorine
<b>Order number</b>	410680	410650	410520
<b>Description</b>	individual values: 0.1–0.5–1–2.5–5–10 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 4 minutes	individual values: 0–0,1–0,2–0,5–1–1,5 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 2 reagents analyses: approx. 130 measuring time: approx. 6 minutes	individual values: 0,1–0,2–0,3–0,5–0,75–1 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 1 minute

Colorimetric test kits	Testoval® chlorine DPD method 0,5-4 mg/l	Testoval® chloride	Testoval® chromate CrVI
			
<b>Is used as</b>	color comparison kit for concentration range 0.5–4 mg/l of free and total chlorine	color comparison kit for concentration range 0–100 mg/l Cl <sup>-</sup>	color comparison kit for concentration range 0–5 mg/l Cr
<b>Order number</b>	411520	410526	410532
<b>Description</b>	individual values: 0,5–1–1,5–2–3–4 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 1 minute	individual values: 1–5–10–25–50–100 mg/l, complete with 2 reagents analyses: approx. 40 measuring time: approx. 3 minutes	individual values: 0,1–0,25–0,5–1–2,5–5 mg/l, complete with 2 reagents analyses: approx. 180 measuring time: approx. 3 minutes
	Testoval® iron (II) + (III) dissolved, 0-1 mg/l	Testoval® iron (II) + (III) dissolved, 0-10 mg/l	Testoval® hydrazine
			
<b>Is used as</b>	color comparison kit for concentration range 0–1 mg/l of Fe	color comparison kit for concentration range 0–10 mg/l of Fe	color comparison kit for concentration range 0–1 mg/l N <sub>2</sub> H <sub>4</sub>
<b>Order number</b>	410547	410544	410556
<b>Description</b>	individual values: 0,05–0,1–0,25–0,5–0,75–1 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 2 reagents analyses: approx. 100 measuring time: approx. 7 minutes	individual values: 0,25–0,5–1–2,5–5–10 mg/l, complete with 3 reagents analyses: approx. 60 measuring time: approx. 7 minutes	individual values: 0–0,05–0,1–0,25–0,5–1 mg/l, complete with reagent analyses: approx. 100 measuring time approx. 2 minutes

Colorimetric test kits	Testoval® copper	Testoval® manganese 0-0,5 mg/l	Testoval® manganese 0-20 mg/l
			
<b>Is used as</b>	color comparison kit for the concentration range 0–2 mg/l Cu	color comparison kit for the concentration range 0–0,5 mg/l Mn	color comparison kit for the concentration range 0–20 mg/l Mn
<b>Order number</b>	410562	410660	410568
<b>Description</b>	individual values: 0,1–0,25–0,5–1,0–1,5–2 mg/l, complete with reagent analyses: approx. 100 measuring time: approx. 2 minutes	individual values: 0,05–0,1–0,2–0,3–0,4–0,5 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 17 minutes	individual values: 0,5–1–2,5–5–10–20 mg/l, complete with 2 reagents analyses: approx. 100 measuring time: approx. 1 minute
	Testoval® nitrite	Testoval® Phosphatest® (orthophosphate)	Testoval® pH chlorine DPD
			
<b>Is used as</b>	color comparison kit for the concentration range 0–1 mg/l NO <sub>2</sub> <sup>-</sup>	color comparison kit for the concentration range 0–10 mg/l P <sub>2</sub> O <sub>5</sub>	monitoring pH value and chlorine content in swimming pools
<b>Order number</b>	410690	410592	410601
<b>Description</b>	individual values: 0,05–0,1–0,2–0,3–0,5–1 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with reagent. analyses: approx. 100 measuring time: approx. 15 minutes	individual values: 0,25–0,5–1–2,5–5–10 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 3 reagents. analyses: approx. 180 measuring time: approx. 5 minutes	individual values: pH 6,8–7, 4–8, Chlor 0,1–0,5–1 mg/l, complete with a set of reagents analyses: approx. 70 measuring time: approx. 3 minutes




	Testoval® pH value 5,5-8	Testoval® pH value 8-12	Testoval® dissolved silicate
			
<b>Is used as</b>	color comparison kit for pH range 5,5–8	color comparison kit for pH range 8–12	color comparison kit for the concentration range 0–10 mg/l SiO <sub>2</sub>
<b>Order number</b>	410610	410616	410622
<b>Description</b>	individual values: 5,5–6–6,5–7–7,5–8, complete with reagent analyses: approx. 250 measuring time: approx. 1 minute	individual values: 8–8,5–9–10–11–12, complete with reagent analyses: approx. 250 measuring time: approx. 1 minute	individual values: 0,25–0,5–1,0–2,5–5–10 mg/l; by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 4 reagents analyses: approx. 100 measuring time: approx. 19 minutes



	Testoval® sulfite		
			
<b>Is used as</b>	color comparison kit for the concentration range 0–20 mg/l SO <sub>3</sub> <sup>2-</sup>		
<b>Order number</b>	410634		
<b>Description</b>	individual values: 0,5–1–2,5–5–10–20 mg/l, complete with 2 reagents analyses: approx. 150 measuring time: approx. 3 minutes		



	Product	Order number
aluminum	1 set of reagents for approx. 130 analyses	410651
	replacement color comparison device, complete	410652
ammonium	1 set of reagents for approx. 70 analyses	410681
	replacement color comparison device, complete	410682
chlorine DPD method 0.1–1 mg/l	1 set of reagents for approx. 70 analyses	410521
	replacement color comparison device, complete	410522
chlorine DPD method 0,5-4 mg/l	1 set of reagents for approx. 70 analyses	410521
	replacement color comparison device, complete	410523
chloride	1 set of reagents for approx. 40 analyses	410527
	replacement color comparison device, complete	410528
chromate CrVI	1 set of reagents for approx. 70 analyses	410533
	replacement color comparison device, complete	410534
dissolved iron (II) + (III) 0-1 mg/l	1 set of reagents for approx. 100 analyses	410548
	replacement color comparison device, complete	410549
dissolved iron (II) + (III) 0-10 mg/l	1 set of reagents for approx. 70 analyses	410545
	replacement color comparison device, complete	410546
hydrazine	1 set of reagents for approx. 100 analyses	410557
	replacement color comparison device, complete	410558
copper	1 set of reagents for approx. 100 analyses	410563
	replacement color comparison device, complete	410564
manganese 0-0,5 mg/l	1 set of reagents for approx. 70 analyses	410661
	replacement color comparison device, complete	410662
manganese 0-20 mg/l	1 set of reagents for approx. 100 analyses	410569
	replacement color comparison device, complete	410570
nitrite	1 set of reagents for approx. 100 analyses	410691
	replacement color comparison device, complete	410692
Phosphatest®	1 set of reagents for approx. 180 analyses	410593
	replacement color comparison device, complete	410594
pH-chlorine DPD	1 set of reagents for approx. 70 analyses	410602
	replacement color comparison device, complete	410603
pH value 5,5-8	1 set of reagents for approx. 250 analyses	410611
	replacement color comparison device, complete	410612
pH value 8-12	1 set of reagents for approx. 250 analyses	410617
	replacement color comparison device, complete	410618
dissolved silicate	1 set of reagents for approx. 100 analyses	410623
	replacement color comparison device, complete	410624
sulfite	1 set of reagents for approx. 150 analyses	410635
	replacement color comparison device, complete	410636
cuvettes	replacement cuvette for color comparison devices	410001
	replacement cuvette for chloride color comparison device	410529



Analysis kits	Standard analysis cabinet H	Standard analysis cabinet S	Analysis cabinet special version
			
<b>Is used</b>	for water analysis	for water analysis	for water analysis
<b>Order number</b>	410300	410305	410310
<b>Description</b>	<ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 hydrazine, 1 phosphate, 1 pH value 8–12</li> <li>• 1 aerometer, 1 100 ml measuring cylinder, 1 500 ml sampling container, 1 100 ml measuring cup, 1 funnel, 50 folding filters</li> </ul>	<ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest, 1 pH value 8–12</li> <li>• 1 aerometer, 1 100 ml measuring cylinder, 1 500 ml sampling container, 1 100 ml measuring cup, 1 funnel, 50 folding filters</li> </ul>	<p><b>Custom versions available upon request!</b> example:</p> <ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest</li> <li>• 1 Durognost® special buffer solution</li> <li>• 1 DIST 4 conductivity tester</li> <li>• 1 pHep+ pH tester</li> <li>• 1 100 ml measuring cylinder, 1 500 ml sampling container, 1 100 ml measuring cup, 1 funnel, 50 folding filters</li> </ul>

	Boiler house analysis case	Analysis case special version	
			
<b>Is used</b>	for water analysis in boiler houses	for water analysis in boiler houses	Other combinations of analysis cases and cabinets are possible upon request.
<b>Order number</b>	410320	410360	
<b>Description</b>	<ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest</li> <li>• 1 pHep + pH tester, 1 pH 7,01 buffer solution in pouch, 1 pH 10,01 buffer solution in pouch</li> <li>• 1 DiST 4 conductivity tester, 1 5000 µS/cm conductivity solution</li> </ul>	<p><b>Custom versions available upon request!</b> example:</p> <ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest</li> </ul>	

Product

Bioresin® BW 05



<b>Is used als</b>	special resin for protection against microbial contamination in softening plants in idle state		
<b>Order number</b>	1 l Bioresin® BW 05	500002	
	10 l Bioresin® BW 05	500001	
	100 l Bioresin® BW 05	500006	
<b>Description</b>	<p>The disinfection effect of Bioresin® BW 05 is based on metallic silver, which has been firmly attached to the exchanger resin balls in a special procedure.</p> <p>Metallic silver is practically non-watersoluble. The smell and taste of the water are not affected.</p>	<ul style="list-style-type: none"> <li>• effective against microbial recontamination of the resin at low flow rate and in idle state</li> <li>• does not negatively impact the disinfecting effect through backflushing and salting during filter regeneration, thus effective for a long time</li> <li>• existing systems can be retrofitted for use</li> </ul>	<ul style="list-style-type: none"> <li>• no need for expensive dosing equipment to disinfect the filter material</li> <li>• no premature regeneration of the softening system with sodium chloride necessary for disinfection, thus environmentally friendly and economical</li> <li>• maintenance-free</li> </ul>

Accessories  
Chemie

Product	Order number
measuring tube 1+ 5 + 10 ml	051010
connecting plug, white	051013
pipette, 0-60 polyamide	051101
pipette, 0-4,0 °f	051106
pipette, 0-30 Duroval chloride and sulphate	051109
pipette, 0-30 °dH	051110
pipette, 0-2 °dH	051112
pipette, 0-20 °dH 0-7 mmol/l	051114
pipette, 0-60 °f	051116
replacement cuvette, normal	410001
analysis cabinet, empty	410301
aerometer	410302
folding filters (pack of 50)	410303
100 ml measuring cylinder	410304
500 ml sampling container	410306
funnel	410307
100 ml measuring cup	410308



We handle the development, production, bottling and shipment of our reagents and analysis kits in house.



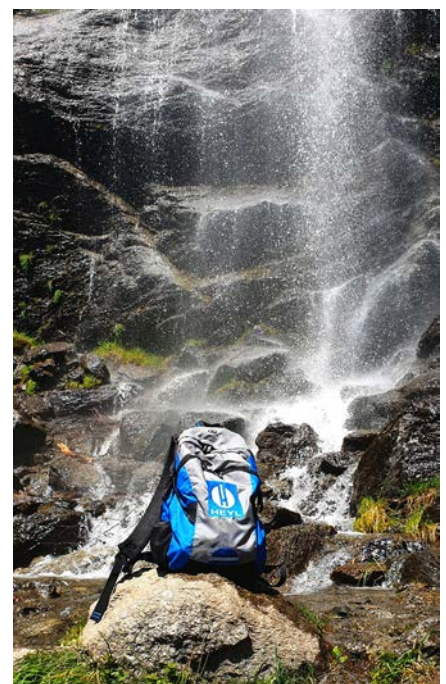
All our newly developed devices undergo thorough testing in the climatic chamber and test space. Upon customers request, we can also produce OEM devices featuring individual front foils.

### Water is our element

Our environmental policy specifies the principles of conduct for environmental protection that we follow at Gebr. Heyl Analysetechnik GmbH & Co. KG. It is determined by the management and generally applicable.

As a commercial enterprise, we are part of a society and also part of the environment and the ecosystem. Consciousness of our responsibility to society, the environment, and the ecosystem is necessary for our children to be able to experience a happy, prosperous future.

As a commercial enterprise, we accept our special responsibility to preserve our natural world. We're convinced that it is necessary to ensure that the free resources of water, air, and earth, as well as flora and fauna, be handled sparingly.

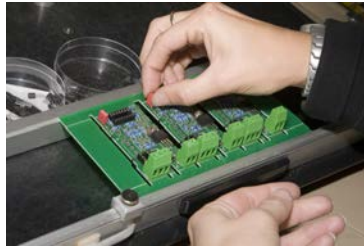






We develop innovative, customized designs ourselves. But that's not all: We provide an appropriate housing design, prepare technical documentation, and obtain the necessary sales permissions and certificates. And if you would like, we also handle series production.

You choose between our two options:



**1. From a „flash of inspiration“ to the prototype – we develop the product you want according to your specifications**

- We plan your product together and look for the best solution for you
- We develop the product according to your specifications
- We create prototypes
- We organize certificates (CE-marking, TÜV inspection, etc.)



**2. Whether Softmaster®, MultiControl®, or Testomat 2000® – we're happy to adapt our designs to your needs!**

- We select the basic instrument corresponding to your needs together with you
- We design additional modules corresponding to your needs
- We develop software according to your specifications
- We create prototypes
- We organize certificates (CE-marking, TÜV inspection, etc.)

Brief overview of our contract development services

- Hardware and software development (analysis instruments, control and measuring devices, dosing pumps)
- Indicator and reagent development (e.g. water analysis)
- Test kit development
- Mechanics construction
- Material logistics
- Layout design
- Prototype fabrication
- Model series production
- Preparing operating instructions, instruction manuals, and safety data sheets
- Organizing desired or required certificates (e.g., CE-marking, TÜV inspection, etc.)
- Product maintenance
- Training



Development of new indicators in our chemical laboratory



**We implement your idea!  
We produce your product!**

High quality, quick delivery times, customer orientation, and cooperative partnership are the foundations of our company, which operates in many countries. These maxims result in the continuous enhancement of our products and services and the continuous skill enhancement of our employees.



We attach great value to the reliability and durability of our products and have adapted the supply of spare parts to the long service lives of our instruments. In addition, we attach great value to multi-level 100% testing, only possible on the basis of small batch production. We test all assemblies separately before they are installed in our instruments and then subjected to a multi-day quality check in the instrument. Last but not least, we



develop and produce our own products in order to satisfy our own extremely high quality demands. Our mission includes consistently catering to our customers' needs and developing the best solution together with them!

**Brief overview of our contract manufacturing services**

We produce your product – in small batches too!

- Producing chemical formulations
- Filling into containers of any size
- Packaging
- Circuit board assembly
- Soldering
- Assembly
- Testing

We implement your idea!

You receive a final product from a single source:

- We optimize your product together and look for the best solution for you
- We look for the lowest-priced supplier
- We take care of purchasing all individual parts needed

- We coordinate cooperation with your partners
- We manufacture your product
- We subject the final product to extensive final checks
- We ship your finished product to the desired address in your name



All our newly developed devices undergo thorough testing in the climatic chamber and test space. Upon customers request, we can also produce OEM devices featuring individual front foils.



**§ 1 Validity of the conditions**

Our deliveries and services shall occur exclusively under these terms and conditions. At the same time, they are valid for all future business relations, even if they are not agreed expressly again. Customer's terms and conditions differing from them are not valid.

**§ 2 Conclusion of a contract**

- (1) Our offers are non-binding. Technical changes as well as changes in shape, color, and/or weight within the scope of what is reasonable are reserved.
- (2) Orders placed with us are binding offers which we can choose to accept within two weeks. Acceptance is declared either in writing or by delivery of goods to our customers.
- (3) If customers place an order electronically, we shall immediately confirm receipt of the order. Receipt confirmation does not constitute a binding acceptance of the order, but can be combined with the declaration of acceptance. We shall store the contractual text and send it to the customer via e-mail together with these terms and conditions if requested.
- (4) Conclusion of a contract occurs under reserve of the correct and timely delivery through our supplier, unless we are liable in the case of non-delivery, e.g. if a congruent hedging transaction has not been agreed with our supplier. We shall immediately inform the customer of any possible unavailability of the service and refund any service in return already received.

**§ 3 Prices**

- (1) Our quotation prices are valid for 30 days after the quotation date, unless otherwise stated. In case of doubt, the prices specified in our confirmation of order are decisive.
- (2) Our prices are valid, unless otherwise agreed, as net prices without cash discounts or any other allowances ex stock in Hildesheim, Germany, excluding packaging and shipping costs and plus the respective statutory VAT.
- (3) If there is any change in labor costs, material costs, purchase conditions, etc. between the date of contract conclusion and the agreed and/or actual delivery date, we shall be entitled to adjust our prices accordingly and, if an agreement cannot be reached, to withdraw from the contract. This only applies for non-trade operators if the time between the date of contract conclusion and the delivery is more than four months.
- (4) Our invoices are payable within 30 days of the delivery date with no deductions. In the event of default on payment, we are entitled, irrespective of the proof of greater damage caused by delay, to charge a higher default penalty interest at 8% points above the respective base rate.
- (5) The off-setting of any counter-claims by the purchaser is permissible only if such counterclaims are undisputed or established in law. Purchasers can only exercise their right of retention if it is based on claims contained in this contract.

**§ 4 Delivery**

- (1) Delivery and service delays due to instances of force majeure or circumstances which make delivery difficult or impossible – e.g. strike, lock-out, administrative regulations, natural disasters, business disruptions, power failure, etc. irrespective of whether we or our suppliers are affected by such circumstances – will exempt us from our contractual deadlines and obligations. We then have the right to postpone the delivery or the service for the period of the hindrance. If the delivery or service becomes impossible or unreasonable and this is not due to our fault, we shall be entitled to terminate the contract. In this case the customer has no right to make claims for damages.
- (2) We shall be entitled to carry out partial deliveries and partial services.

**§ 5 Transfer of risk**

- (1) The risk of accidental loss and accidental deterioration of the goods passes to the customer as soon as the consignment has been transferred to the freight carrier in the case of mail order purchase or other parties designated by the customer to carry out delivery. This applies irrespective of which party bears the transport costs.
- (2) Goods will still be delivered even if the customer is delayed in accepting the delivery.
- (3) We shall only take out transport insurance at the customer's request and expense.

**§ 6 Warranty against defect**

- (1) We provide warranty for two years at our own discretion via fault rectification or replacement delivery. If the fault cannot be eliminated within an acceptable time period or if rectification or replacement delivery is to be considered as failed due to other reasons, customers can, according to their choice, demand a reduction or terminate the contract. Failure can only be assumed if sufficient opportunity has been provided to us to rectify the fault or to deliver a replacement without the desired aim being achieved, if fault rectification or replacement delivery is impossible, if we refuse to rectify the fault of deliver a replacement or unacceptably delay fault rectification or replacement delivery, if there is justified doubt regarding the prospect of success, or if they are considered unacceptable due to other reasons. Cancellation is impermissible on the grounds of minor faults. Wear parts (e.g. seals, moving parts, etc.) are only guaranteed for one year. For such parts, deterioration due to proper use does not constitute a fault, We assume no liability for faults that arise due to improper use, nor for faults arising because the original HEYL Testomat® indicator is not used exclusively.
- (2) For a commercial transaction our customer must check that the goods conform to the contract immediately upon their receipt, immediately notify us in writing of any visible damages upon receipt of the goods, and notify us of any other defects immediately after their identification (§ 377 HGB); otherwise the goods are considered as accepted. Other business requires written notification of visible damage within two weeks upon receipt of the goods. The burden of proof of the fault, the time of its identification, and the timely receipt of the complaint rests with the customer.
- (3) Contrary to the aforesaid rules of warranty, we only sell used items, except in the case of fraudulent intent, with the exclusion of any form of warranty. This does not affect warranty commitments.

(4) If customers decide to terminate the contract due to a fault after an unsuccessful rectification of faults, they are not entitled to an additional claim for damages due to this fault; the customer is obliged to return the goods. If customers make a claim for damages after an unsuccessful rectification of faults, the goods remain with the customers if this is reasonable for them. The claim for damages is then limited to the difference between the purchase price and the value of the faulty item. This is not valid if we have fraudulently attempted to violate the contract.

**§ 7 Liability**

- (1) Our liability and the liability of our vicarious agents are hereby excluded for slight negligent breach of duty, provided that no contractual duties, damages to life, limb, or health, or agreed guarantees or claims in accordance with the German Product Liability Act are affected. In the case of violation of contractual duties our liability shall be limited to typical contractual losses which could have been reasonably foreseen.
- (2) The period of limitation of one year applies for claims for damages against us which are not based on willful conduct attributable to us. This does not include suppliers' claims for recourse in accordance with section 478 of the BGB.

**§ 8 Retention of title**

- (1) We retain the title to the goods until complete settlement of all claims against the customer that we are entitled to now or in the future.
- (2) Our customers shall be entitled to process and resell the conditional goods in the ordinary course of business, provided that they are not in default. The pledging of goods or security transfers of ownership is not permissible. Claims resulting with respect to the conditional goods (including all balance claims from the current account) resulting from the resale or any other cause in law (insurance, unlawful act) shall now be assigned by the customer to us as security up to the amount of our claim. We hereby accept the transfer and authorize the customers to collect the claims assigned to us for their account in their own name. This authorization can only be revoked if our customers do not fulfill their payment obligations.
- (3) Any adaptation and processing of the conditional goods by the customers shall always be carried out in our name and on our behalf. If processing occurs with goods which do not belong to us, we shall acquire co-ownership of the new goods in proportion to the value of the goods supplied by us to other processed goods. The same shall apply if the conditional goods are intermingled with other goods which do not belong to us.
- (4) The customers shall keep our retention of title free of charge. They are obliged to take out insurance in a reasonable and usual scope. In the case of an intervention or seizure of the conditional goods by a third party – in particular by a marshal – our customers are obliged to indicate our ownership and to notify us without delay.

**§ 9 Installation and maintenance**

- (1) If our customer asks us to carry out installation and maintenance work, which we do not carry out within the framework of our liability for defects, a separate contract for work and services comes into being. If not stated otherwise hereinafter these terms and conditions also apply for this contract for work and services. Payment takes place according to the respective valid prices for maintenance rates.
- (2) A written estimate is required if our customer desires a binding quote. We are bound to this estimate for one complete month after submission.
- (3) Customer rights due to defects of installation and maintenance work expire one year from acceptance of the repair item of work. This time limit does not apply if we acted with intent or gross negligence or if we are responsible for damages to life, limb, or health or for claims in accordance with the German Product Liability Act. In the case of contractors, we do not accept liability even for slight negligent breach of marginal contractual obligations.

**§ 10 Miscellaneous**

- (1) The exclusive place of jurisdiction for all disputes is Hildesheim, Germany, if our customer is a trader, a legal person governed by public law, or special public law funds. This shall also apply if our customers do not have a general place of jurisdiction in the Federal Republic of Germany or if their normal place or residence when legal action is brought is unknown.
- (2) Changes or additions to this contract have to be in writing. This also applies to the written form clause.
- (3) Our customers consent to storage of their personal data for the purpose of contract conclusion.
- (4) In the event that a provision of this contract or these terms and conditions is or becomes invalid or unenforceable, this shall not affect the validity of the remaining provisions.
- (5) Only the relevant laws of the Federal Republic of Germany shall apply; the UN Convention on the International Sale of Goods is hereby excluded, even if our customer's registered seat is abroad.



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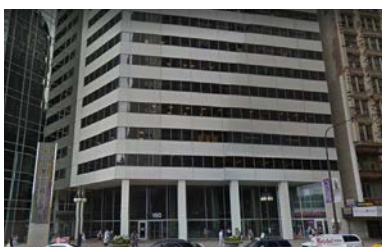
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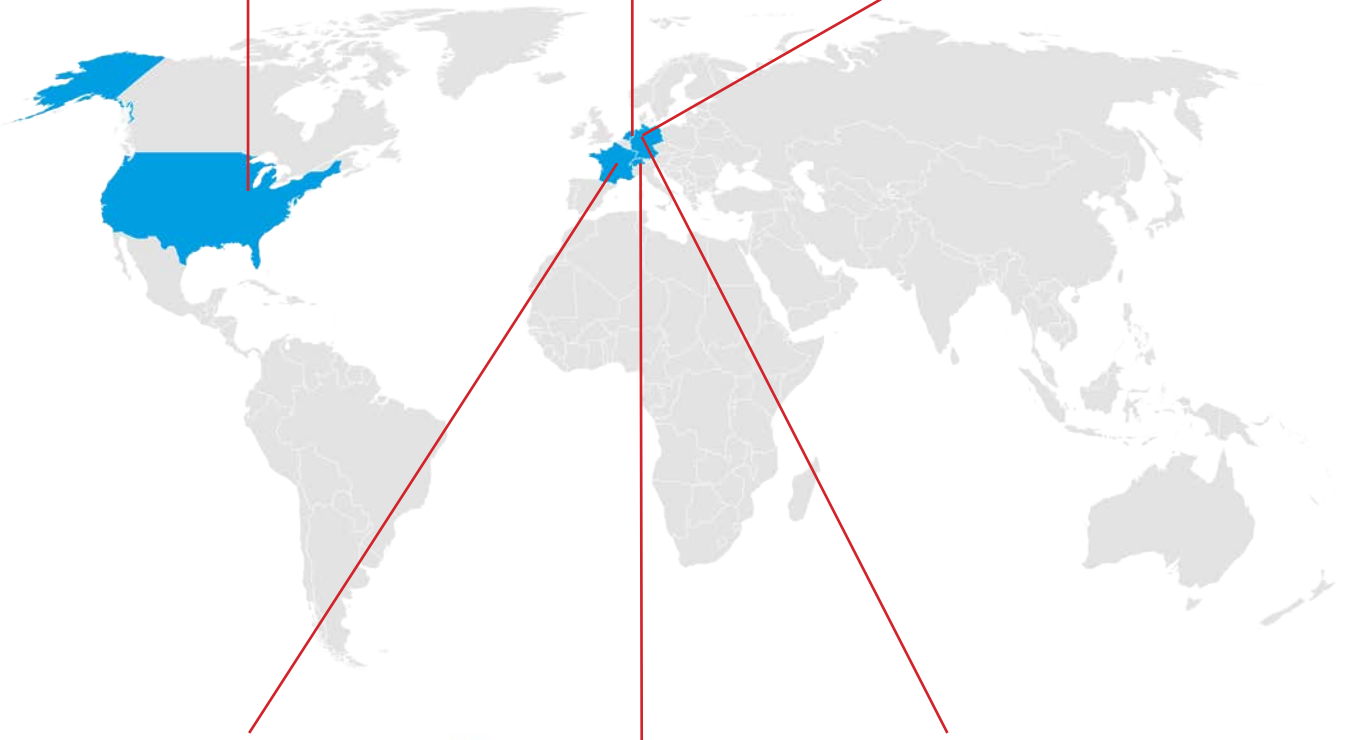
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